

26000042

UPC



E6350042

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350042
25 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0946667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.172
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .196331

THE AMR FOR THIS RIFLE IS: .7993

CENTROIDAL DISTANCES

0 TO 1	.337923
1 TO 2	.113534
1 TO 3	.364486

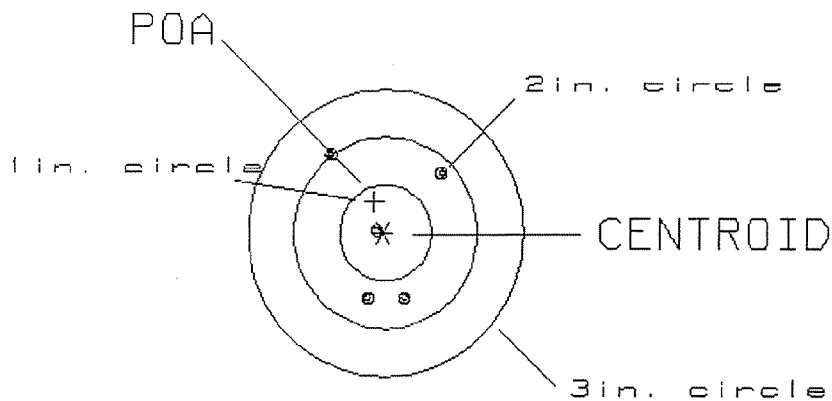
3 <----POA
2
1

PATTERN #: 1
 POA TO CENTROID: .337
 MIN RADIUS : .132
 MEAN RADIUS : .676
 MAX RADIUS : .956
 CENTROID X : .096
 CENTROID Y : -.324

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350042.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.17

1

VS= 1.48

5

GS= 1.66

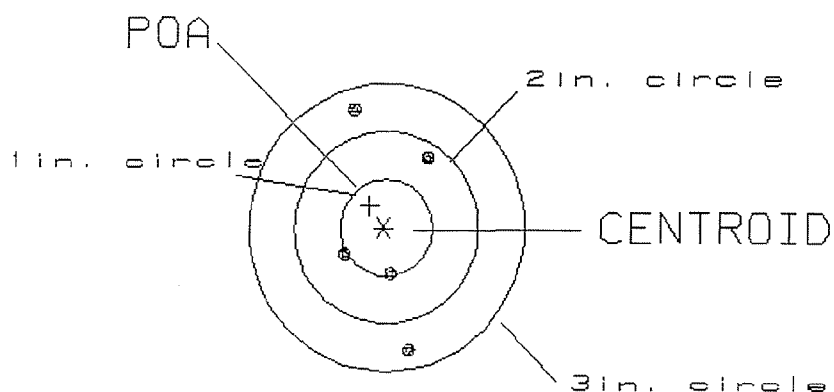
5

PATTERN #: 2
 POA TO CENTROID: .275
 MIN RADIUS : .488
 MEAN RADIUS : .901
 MAX RADIUS : 1.311
 CENTROID X : .155
 CENTROID Y : -.227

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350042.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .91
 VS= 2.56
 GS= 2.62

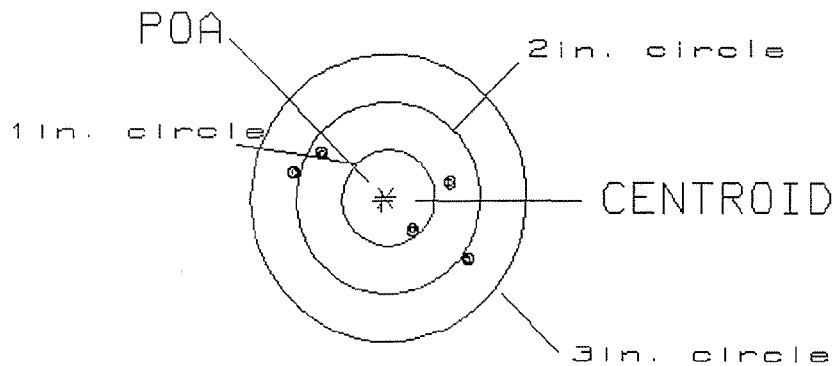
1
 3
 5

PATTERN #: 3
 POA TO CENTROID: .048
 MIN RADIUS : .418
 MEAN RADIUS : .821
 MAX RADIUS : 1.092
 CENTROID X : .033
 CENTROID Y : .035

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350042.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.90
 US= 1.11
 GS= 2.11

1
 3
 5

Been
ended

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350042
23 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.131
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .00733333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .131205

THE AMR FOR THIS RIFLE IS: 1.493

CENTROIDAL DISTANCES

Ø TO	1	.331958
1 TO	2	1.4183
1 TO	3	.464276

2

+ 1 <----POA

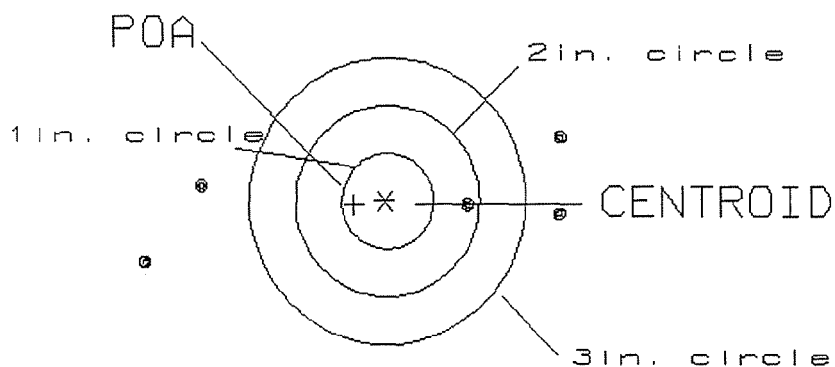
3

PATTERN #: 1
 POA TO CENTROID: .332
 MIN RADIUS : .894
 MEAN RADIUS : 1.907
 MAX RADIUS : 2.699
 CENTROID X : .330
 CENTROID Y : .036

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350042

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.53

0

VS= 1.22

1

GS= 4.69

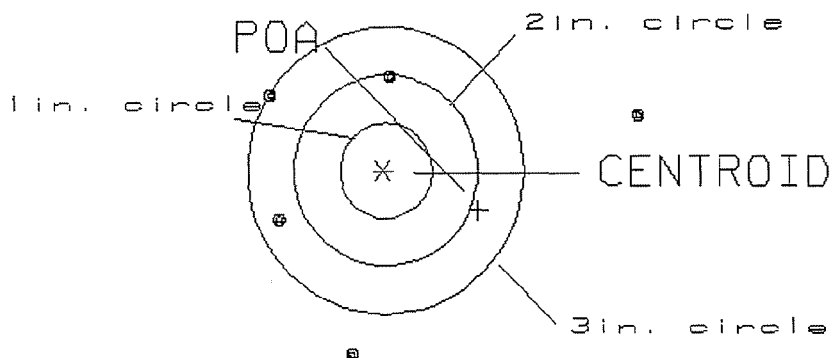
1

PATTERN #: 2
 POA TO CENTROID: 1.117
 MIN RADIUS : .958
 MEAN RADIUS : 1.692
 MAX RADIUS : 2.807
 CENTROID X : -1.037
 CENTROID Y : .414

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350042

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.04

0

US= 2.87

1

GS= 4.04

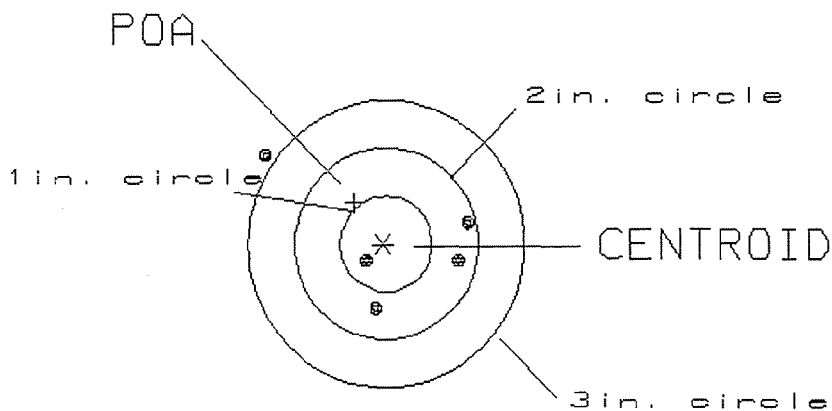
2

PATTERN #: 3
 POA TO CENTROID: .531
 MIN RADIUS : .324
 MEAN RADIUS : .881
 MAX RADIUS : 1.591
 CENTROID X : .314
 CENTROID Y : -.428

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350042

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.18
 VS= 1.63
 GS= 2.42

1
 4
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350042DATE 8-18-97TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.30	2.44	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.37	2.37	
PULL #3	2.40	2.32	2.34	
PULL #4	2.39	2.31	2.47	
PULL #5	2.36	2.34	2.47	
TOTAL	11.83	11.78	12.12	
AVG.	2.366	2.356	2.424	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.19	3.26	
PULL #2	3.04	3.07	
PULL #3	2.97	3.23	
PULL #4	3.00	3.14	
PULL #5	3.22	3.14	
TOTAL	15.42	15.84	
AVG.	3.084	3.168	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	4.24		3.85
PULL #2	3.89	3.98		3.90
PULL #3	3.93	4.01		4.01
PULL #4	3.97	3.97		3.90
PULL #5	4.09	4.22		3.88
TOTAL	19.81	20.42		19.54
AVG.	3.962	4.084		3.908

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350042

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>5</u>	9-6-97	CIC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-6-97	CIC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	9-6-97	CR
	J) ASSEMBLE STOCK		9-4-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-26-97	CIC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-4-97	CR
	M) IRON SIGHT ALIGNMENT		9-4-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-4-97	CR
640	GALLERY TEST AND TARGET	R 99 L 51 R 98 L 52	9/23/97 9/25/97	1-2 1-2
	A) MALFUNCTIONS		9/23/97 9/25/97	1-2 1-2
	B) PIERCED PRIMERS		9/23/97 9/25/97	1-2 1-2
645	INSPECT FOR LIVE AMMO		9/23/97 9/25/97	13WT 13WT
655	FINAL INSPECTION A) HEADSPACE		9-26-97	CIC
	B) TRIGGER PULL	<u>2.44</u> <u>2.53</u> <u>2.45</u> <u>2.44</u> <u>2.34</u>	9-26-97	CIC
	C) FUNCTION		9-26-97	CIC
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6650042

owner registration sticker



E6650042

Do Not Use

Do Not Use

Lot #24

SERIAL NO



E6350042

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO E6350042
46 GROUP NO 25705

29DR

5705 E6350042