

UPC



E6350045

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350045
27 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .036
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0596667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0696858

THE AMR FOR THIS RIFLE IS: .8093

CENTROIDAL DISTANCES

0 TO 1	.445486
1 TO 2	.607896
1 TO 3	.573405

²³
+ <----POA

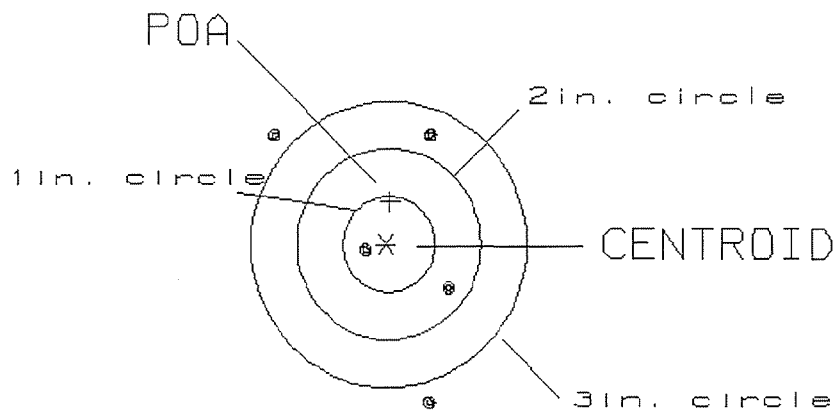
1

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .446
 MIN RADIUS : .307
 MEAN RADIUS : 1.147
 MAX RADIUS : 1.725
 CENTROID X : -.047
 CENTROID Y : -.443

27 Oct 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6350045

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.97

1

VS= 2.76

2

GS= 3.28

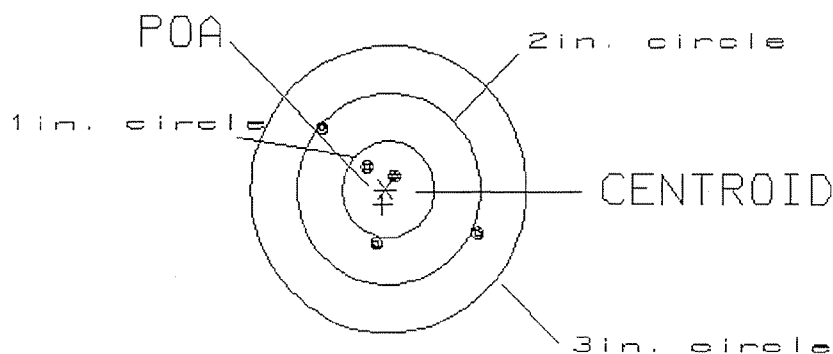
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .162
 MIN RADIUS : .153
 MEAN RADIUS : .613
 MAX RADIUS : 1.103
 CENTROID X : .030
 CENTROID Y : .160

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350045

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.70

2

VS= 1.19

4

GS= 2.05

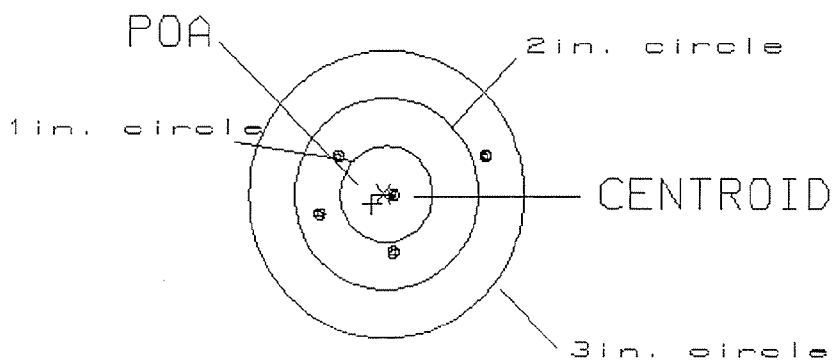
5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .162
 MIN RADIUS : .103
 MEAN RADIUS : .668
 MAX RADIUS : 1.176
 CENTROID X : .125
 CENTROID Y : .104

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350045

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.87

1

VS= 1.04

4

GS= 1.95

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350045
17 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.00433333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .075
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0751251

THE AMR FOR THIS RIFLE IS: 1.43

CENTROIDAL DISTANCES

Ø TO	1	.359427
1 TO	2	.564416
1 TO	3	.291652

1
3
2 <----POA

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .359

MIN RADIUS : 1.466

MEAN RADIUS : 2.584

MAX RADIUS : 4.729

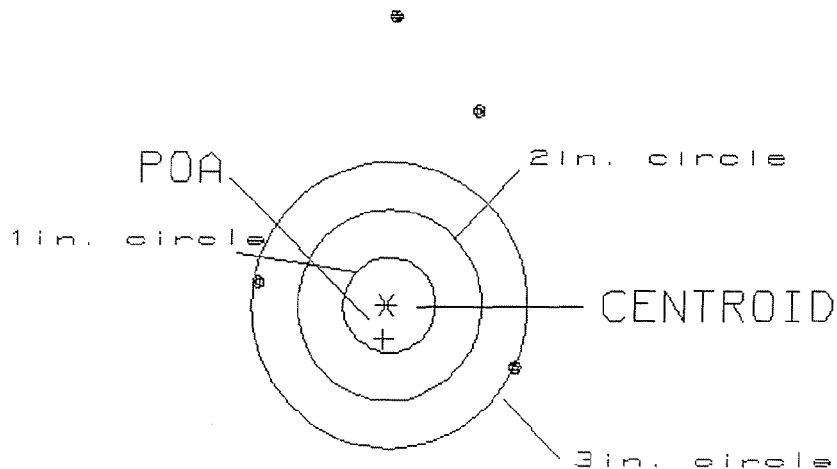
CENTROID X : .032

CENTROID Y : .358

17 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350045

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.77

0

VS= 7.66

0

GS= 7.72

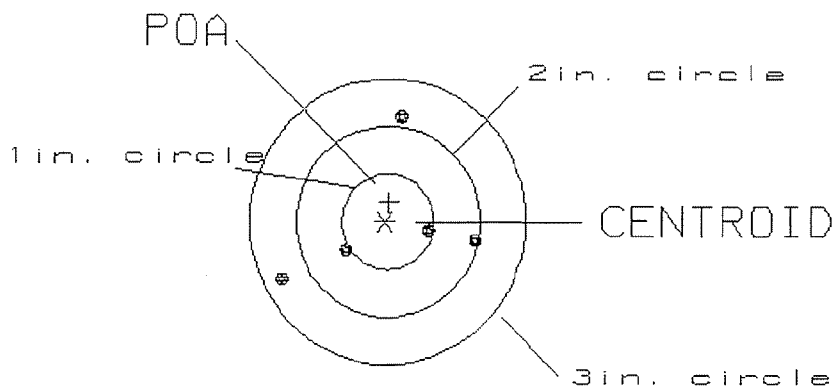
2

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .206
 MIN RADIUS : .465
 MEAN RADIUS : .879
 MAX RADIUS : 1.297
 CENTROID X : -.046
 CENTROID Y : -.201

17 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350045

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.13

2

VS= 1.73

3

GS= 2.16

5

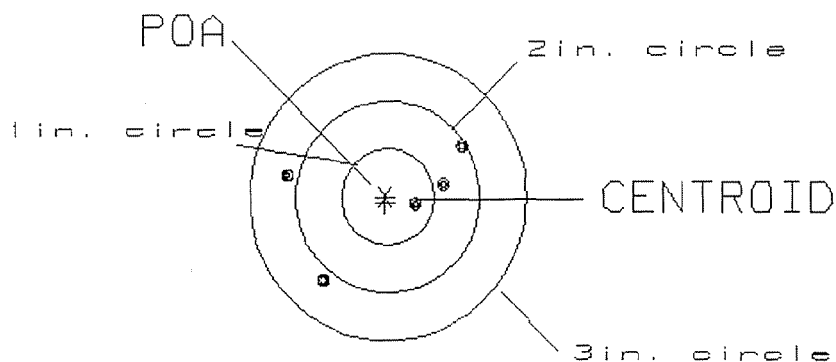
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .068
 MIN RADIUS : .354
 MEAN RADIUS : .827
 MAX RADIUS : 1.116
 CENTROID X : .001
 CENTROID Y : .068

17 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350045

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.87
 VS= 1.39
 GS= 2.01

1
 3
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350045

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	10-7-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-7-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	10-7-97	CR
	J) ASSEMBLE STOCK		10-3-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-24-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-3-97	RW
	M) IRON SIGHT ALIGNMENT		10-3-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-3-97	RW
640	GALLERY TEST AND TARGET	L 46 R 104	10/17/97	P.B.
	A) MALFUNCTIONS		10/17/97 10-25-97	P.B. TM
	B) PIERCED PRIMERS		10/17/97 10-25-97	P.B. TM
645	INSPECT FOR LIVE AMMO		10/17/97 10-25-97	KA TM
655	FINAL INSPECTION A) HEADSPACE		10-29-97	CK
	B) TRIGGER PULL	<u>2.48</u> <u>2.50</u> <u>2.42</u> <u>2.42</u> <u>2.51</u>	10-29-97	TM
	C) FUNCTION		10-29-97	CK

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350045

DATE 10-2-97

TESTER CIC

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.65		2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.42		2.47	
PULL #3	2.47	2.46		2.25	
PULL #4	2.49	2.54		2.33	
PULL #5	2.48	2.73		2.59	
TOTAL	12.7	12.8		12.26	
AVG.	2.48	2.56		2.452	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.76	3.16		
PULL #2	2.88	3.07		
PULL #3	3.18	2.99		
PULL #4	2.89	3.10		
PULL #5	3.02	2.99		
TOTAL	14.73	15.31		
AVG.	2.946	3.062		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.90	4.19		4.20
PULL #2	3.96	3.96		3.90
PULL #3	3.75	4.03		3.95
PULL #4	3.95	4.07		3.71
PULL #5	3.94	3.92		3.77
TOTAL	19.5	20.17		19.53
AVG.	3.9	4.034		3.906

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Do Not Use

VERY IMPORTANT
Instruction Book
included to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
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46 ORDER NO
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5705 E6350045

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MODEL 700™ M24

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SERIAL NO



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