

UPC

E6350047



ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350047
27 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.058
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0226667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0622718

THE AMR FOR THIS RIFLE IS: 1.02

CENTROIDAL DISTANCES

Ø TO 1	.347908
1 TO 2	.923098
1 TO 3	.149857

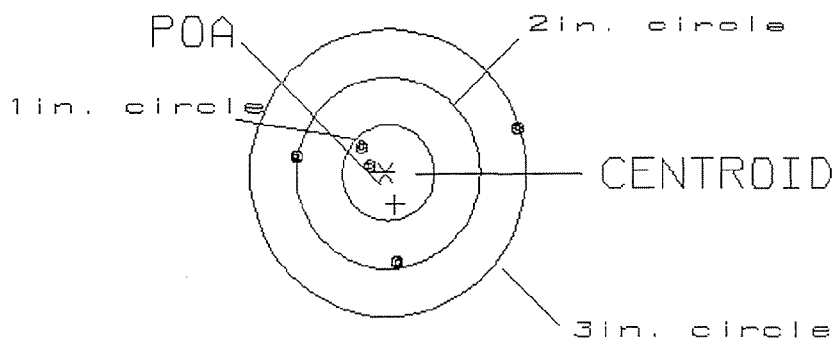
1
3
+ <----POA
2

PATTERN #: 1
 POA TO CENTROID: .348
 MIN RADIUS : .201
 MEAN RADIUS : .811
 MAX RADIUS : 1.465
 CENTROID X : -.104
 CENTROID Y : .332

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6358847

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.41

2

VS= 1.39

3

GS= 2.42

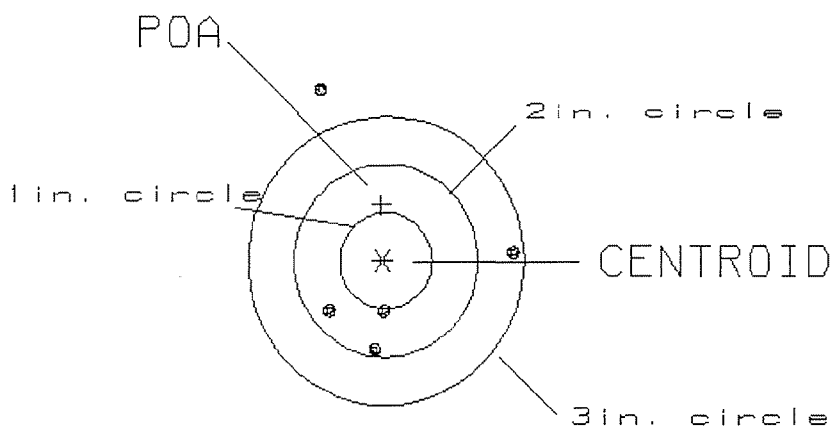
5

PATTERN #: 2
 POA TO CENTROID: .583
 MIN RADIUS : .494
 MEAN RADIUS : 1.095
 MAX RADIUS : 1.926
 CENTROID X : .018
 CENTROID Y : -.583

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350047

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.06

1

VS= 2.69

3

GS= 2.75

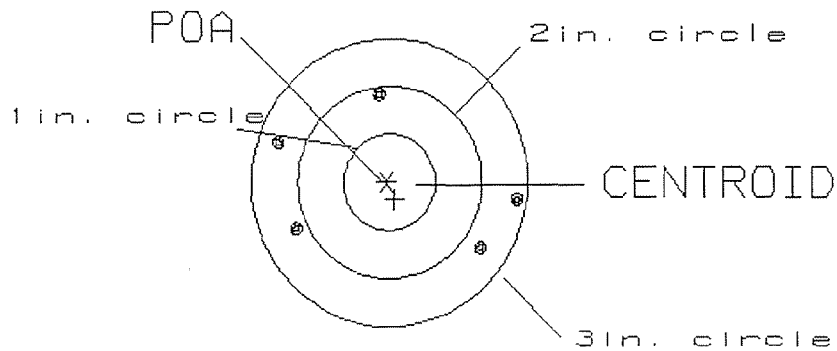
4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .203
 MIN RADIUS : .900
 MEAN RADIUS : 1.154
 MAX RADIUS : 1.365
 CENTROID X : -.088
 CENTROID Y : .183

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350047

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.55

0

VS= 1.54

1

GS= 2.62

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350047

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-23-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-23-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	10-23-97	CK
	J) ASSEMBLE STOCK		10-14-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-14-97	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-14-97	RW
	M) IRON SIGHT ALIGNMENT		10-14-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-14-97	RW
640	GALLERY TEST AND TARGET	L 08 R 82	10/27/97	PB
	A) MALFUNCTIONS		10/27/97	PB
	B) PIERCED PRIMERS		10/27/97	PB
645	INSPECT FOR LIVE AMMO		10/27/97	KA
655	FINAL INSPECTION A) HEADSPACE		10-28-97	CK
	B) TRIGGER PULL	<u>2.28</u> <u>2.24</u> <u>2.38</u> <u>2.32</u> <u>2.29</u>	10-28-97	TM
	C) FUNCTION		10-28-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350047

DATE 10-14-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.63	2.71	2.45		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.68	2.42		
PULL #3	2.65	2.65	2.43		
PULL #4	2.63	2.70	2.25		
PULL #5	2.69	2.74	2.40		
TOTAL	13.29	13.48	11.95		
AVG.	2.65	2.69	2.39		

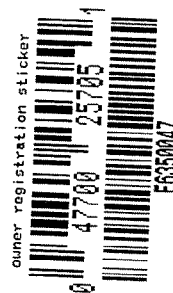
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.05		
PULL #2	3.27	3.13		
PULL #3	3.22	3.10		
PULL #4	3.10	3.12		
PULL #5	3.10	3.14		
TOTAL	15.84	15.54		
AVG.	3.16	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.82	3.91		4.15
PULL #2	4.24	4.12		4.24
PULL #3	4.10	4.22		3.92
PULL #4	3.99	4.29		3.82
PULL #5	3.92	3.99		3.94
TOTAL	20.07	20.53		20.07
AVG.	4.01	4.10		4.01

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7 62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO	E6350047
48	ORDER NO
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5705 E6350047



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MODEL 700™ M24

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