

UPC



E6350051

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

SERIAL NO.



E6350051

ORDER

25705

MODEL 700™ M24

UPC



0 47700 25705 1

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Do Not Use

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



5705 E6350051

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



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ORDER 25705

MODEL 700 M24

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Centroidal distance calculations for Rifle # E6350051
8 Sep 1997

THE AMR FOR THIS RIFLE IS: 1.166

```
0 TO 1 .694761
1 TO 2 .435032
1 TO 3 .608329
```

+ <----POA

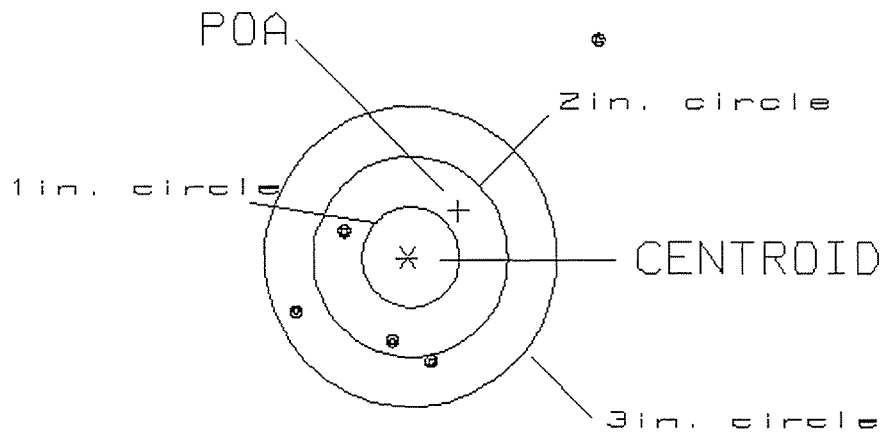
PATTERN #: 1

POA TO CENTROID: .695
 MIN RADIUS : .738
 MEAN RADIUS : 1.367
 MAX RADIUS : 2.875
 CENTROID X : -.518
 CENTROID Y : -.463

8 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350051

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.15
 VS= 3.18
 GS= 4.13

0
 2
 4

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .429

MIN RADIUS : .442

MEAN RADIUS : 1.188

MAX RADIUS : 1.716

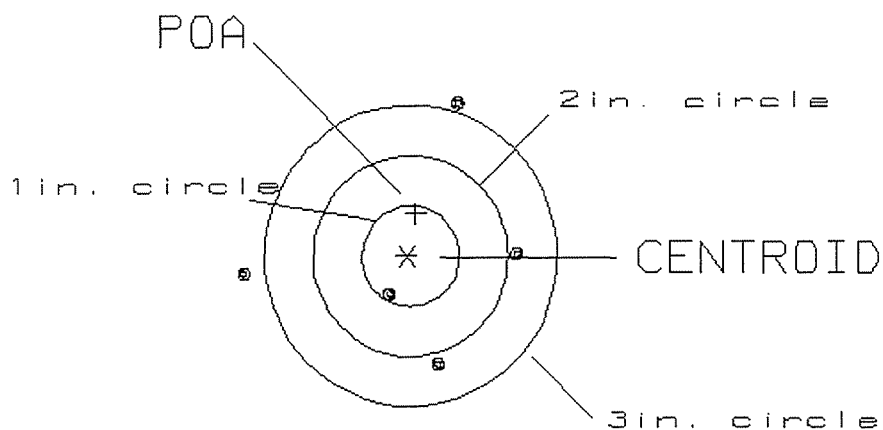
CENTROID X : -.085

CENTROID Y : -.421

8 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350051

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.78

1

VS= 2.59

1

GS= 2.80

3

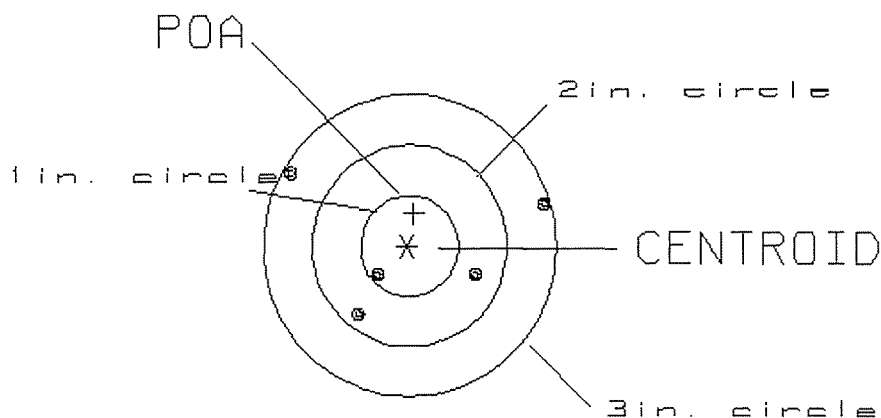
PATTERN #: 3

POA TO CENTROID: .331
 MIN RADIUS : .387
 MEAN RADIUS : .944
 MAX RADIUS : 1.412
 CENTROID X : -.074
 CENTROID Y : -.323

8 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.54

1

VS= 1.40

3

GS= 2.57

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350051

DATE 8-13-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.41	2.47		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.42	2.35		
PULL #3	2.41	2.33	2.59		
PULL #4	2.49	2.29	2.51		
PULL #5	2.42	2.46	2.65		
TOTAL	12.32	11.91	12.57		
AVG.	2.464	2.382	2.514		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.07		
PULL #2	3.19	2.95		
PULL #3	3.02	3.13		
PULL #4	3.21	3.06		
PULL #5	3.04	3.13		
TOTAL	15.54	15.34		
AVG.	3.108	3.068		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.10		4.17
PULL #2	4.19	4.22		4.22
PULL #3	4.14	3.85		4.33
PULL #4	3.95	4.05		4.27
PULL #5	3.90	4.06		4.26
TOTAL	20.34	20.28		21.25
AVG.	4.068	4.056		4.250

GUN SERIAL # E6350051

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>4</u> <u>1</u> <u>1</u>	9-8-98	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-8-98	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	9-8-98	CK
	J) ASSEMBLE STOCK		8-25-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-25-97	CR
	M) IRON SIGHT ALIGNMENT		8-25-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-25-97	CR
640	GALLERY TEST AND TARGET	R79 L71	9-8-97	BWT
	A) MALFUNCTIONS		9-8-97	BWT
	B) PIERCED PRIMERS		9-8-97	BWT
645	INSPECT FOR LIVE AMMO		9-8-97	Kf
655	FINAL INSPECTION A) HEADSPACE		9-11-97	RW
	B) TRIGGER PULL	<u>2.29</u> <u>2.30</u> <u>2.25</u> <u>2.30</u> <u>2.21</u>	9/1/97	TM
	C) FUNCTION			
660	PACK			