

UPC



E6350052

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6350052

46 ORDER NO.
25705

18DR

5705 E6350052

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MODEL 700™ M24

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MODEL 700™ M24

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SERIAL NO.



E6350052

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

owner registration sticker



proof of purchase



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350052

8 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.227667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.530667

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .577442

THE AMR FOR THIS RIFLE IS: 1.266

CENTROIDAL DISTANCES

0 TO 1	.675468
1 TO 2	2.19306
1 TO 3	1.13184

1
+ <----POA
3
2

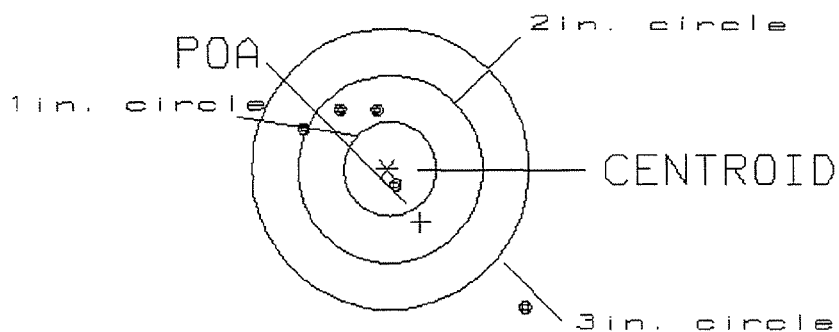
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .676
 MIN RADIUS : .195
 MEAN RADIUS : .955
 MAX RADIUS : 2.100
 CENTROID X : -.364
 CENTROID Y : .569

8 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350052

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.42

1

US= 2.14

3

GS= 3.00

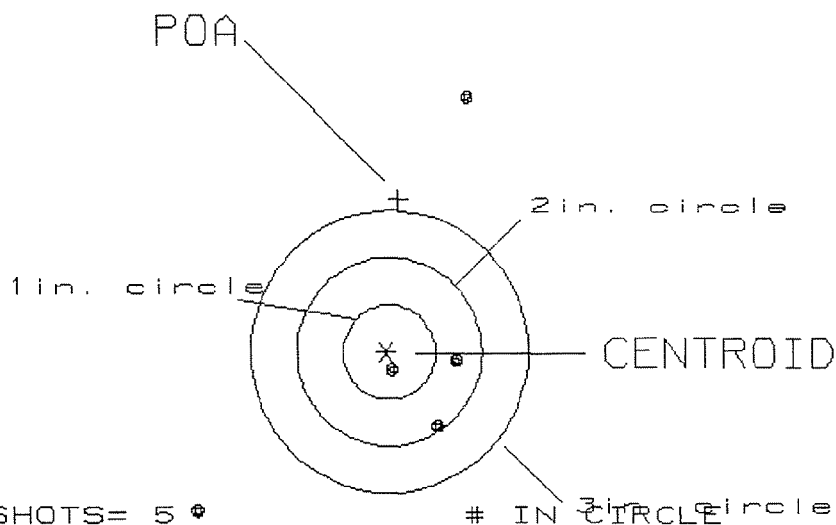
4

PATTERN #: 2
 POA TO CENTROID: 1.616
 MIN RADIUS : .152
 MEAN RADIUS : 1.471
 MAX RADIUS : 2.879
 CENTROID X : -.125
 CENTROID Y : -1.611

8 Sep 1997

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CENTERFIRE PATTERN # 2



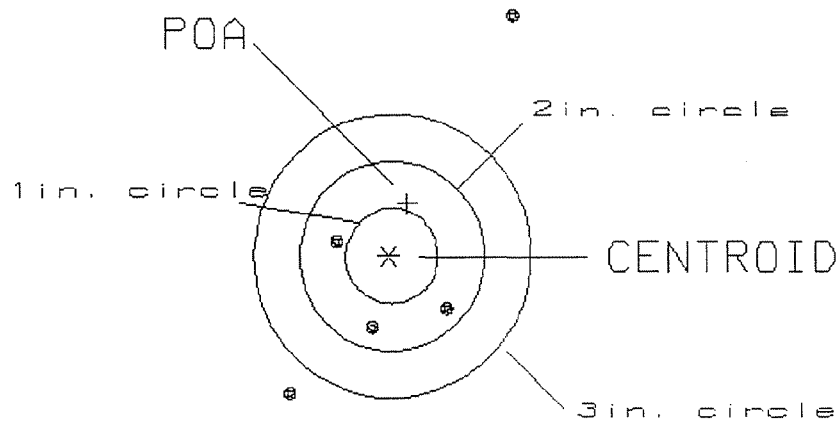
HS=	2.91	1
VS=	4.47	3
GS=	5.33	3

PATTERN #: 3
 POA TO CENTROID: .583
 MIN RADIUS : .596
 MEAN RADIUS : 1.372
 MAX RADIUS : 2.884
 CENTROID X : -.194
 CENTROID Y : -.550

8 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.43

0

VS= 3.96

3

GS= 4.64

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350052

DATE 8-11-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.42	2.54	2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.54	2.35	
PULL #3	2.33	2.52	2.41	
PULL #4	2.57	2.54	2.32	
PULL #5	2.59	2.53	2.45	
TOTAL	12.50	12.67	11.92	
AVG.	2.50	2.54	2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	2.95	
PULL #2	2.94	2.85	
PULL #3	2.97	2.87	
PULL #4	2.90	2.86	
PULL #5	2.94	2.93	
TOTAL	14.75	14.46	
AVG.	2.95	2.89	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	4.04		4.08
PULL #2	3.82	4.03		4.07
PULL #3	4.24	3.84		3.97
PULL #4	4.26	4.21		4.16
PULL #5	4.19	4.10		4.18
TOTAL	20.64	20.22		20.46
AVG.	4.13	4.04		4.09

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # F6350052

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-8-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-8-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1022</u> <u>1022</u> <u>1021</u>	9-8-97	CK
	J) ASSEMBLE STOCK		8-25-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-12-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-25-97	CR
	M) IRON SIGHT ALIGNMENT		8-25-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-25-97	CR
640	GALLERY TEST AND TARGET	R 80 L 70	9-8-97	BWT
	A) MALFUNCTIONS		9-8-97	BWT
	B) PIERCED PRIMERS		9-8-97	BWT
645	INSPECT FOR LIVE AMMO		9-8-97	BT
655	FINAL INSPECTION A) HEADSPACE		9-12-97	CK
	B) TRIGGER PULL	<u>2.46</u> <u>2.43</u> <u>2.45</u> <u>2.51</u> <u>2.48</u>	9/1/97	TM
	C) FUNCTION		9-12-97	CK
660	PACK			