

UPC



E6350054

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400125385

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assist
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

RSR, U.S. Pat. & Tr. Off. Marks Registered. Marque Deposee.

SERIAL NO.
E6350054

48
ORDER NO.
25705

18DR

5705 E6350054

ORDER 25705

MODEL 700™ M24

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Do Not Use

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MODEL 700™ M24

UPC



SERIAL NO.



E6350054

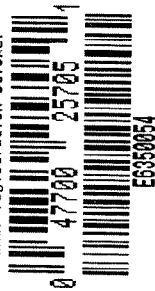
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

owner registration sticker



proof of purchase



DO NOT

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350054
11 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.036$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.171333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.175075$

THE AMR FOR THIS RIFLE IS: 1.301

CENTROIDAL DISTANCES

0 TO 1	.28
1 TO 2	.195788
1 TO 3	.279481

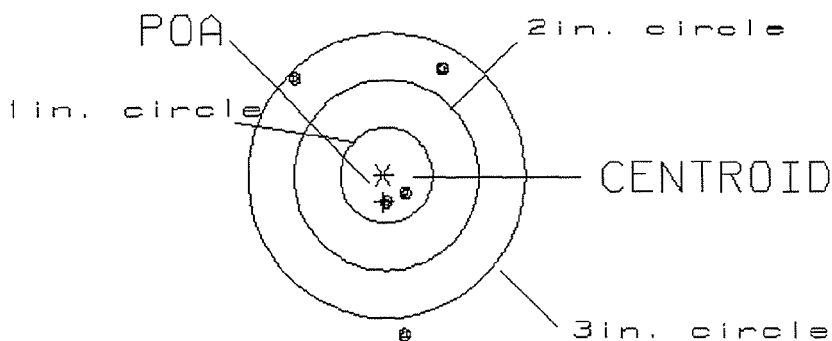
2 1
+3 <----POA

PATTERN #: 1
 POA TO CENTROID: .280
 MIN RADIUS : .238
 MEAN RADIUS : .994
 MAX RADIUS : 1.688
 CENTROID X : -0.000
 CENTROID Y : .280

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350054

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.65

2

VS= 2.77

2

GS= 2.98

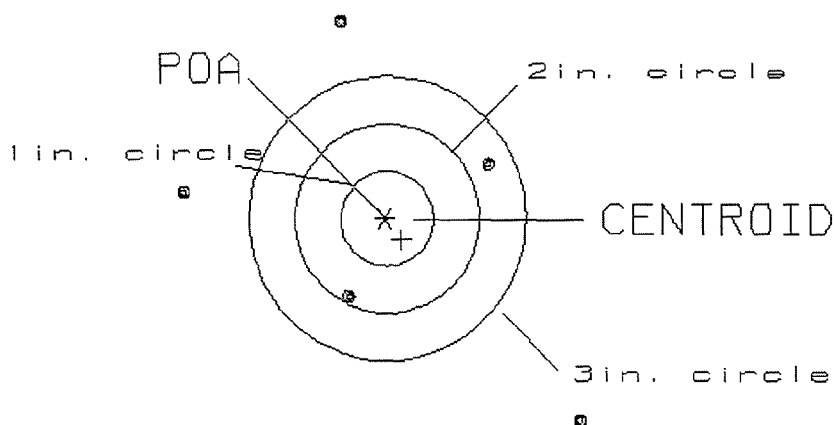
4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .290
 MIN RADIUS : .904
 MEAN RADIUS : 1.902
 MAX RADIUS : 2.960
 CENTROID X : -.187
 CENTROID Y : .222

11 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.30
 VS= 4.23
 GS= 4.95

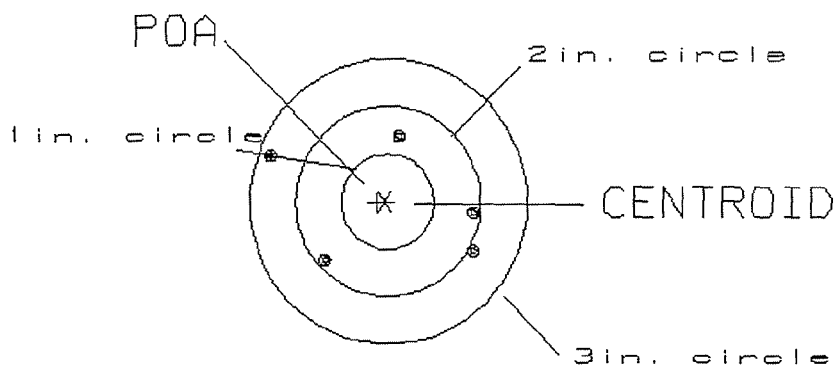
0
 1
 2

PATTERN #: 3
 POA TO CENTROID: .080
 MIN RADIUS : .712
 MEAN RADIUS : 1.008
 MAX RADIUS : 1.415
 CENTROID X : .079
 CENTROID Y : .012

11 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.28

0

VS= 1.31

3

GS= 2.47

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350054
DATE 8-26-97
TESTER T/M

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.37	2.40	2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.41	2.59	2.60	
PULL #3	2.37	2.55	2.58	
PULL #4	2.40	2.40	2.67	
PULL #5	2.38	2.62	2.55	
TOTAL	11.93	12.56	13.04	
AVG.	2.386	2.512	2.608	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.10	
PULL #2	3.12	3.15	
PULL #3	3.13	3.16	
PULL #4	3.19	3.04	
PULL #5	3.03	3.21	
TOTAL	15.58	15.66	
AVG.	3.116	3.132	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	4.24		3.95
PULL #2	4.14	4.29		4.06
PULL #3	4.05	4.25		4.23
PULL #4	4.04	4.25		3.98
PULL #5	4.07	4.13		4.19
TOTAL	20.25	21.16		20.41
AVG.	4.050	4.232		4.082

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # F6350054

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	9-3-97	CK
	J) ASSEMBLE STOCK		8-26-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-12-97	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-26-97	CR
	M) IRON SIGHT ALIGNMENT		8-26-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-26-97	CR
640	GALLERY TEST AND TARGET	L 75 R 75	9/11/97	K-T
	A) MALFUNCTIONS		9/11/97	K-T
	B) PIERCED PRIMERS		9/11/97	K-T
645	INSPECT FOR LIVE AMMO		9/11/97	BWT
655	FINAL INSPECTION A) HEADSPACE		9-13-97	RW
	B) TRIGGER PULL	<u>2.60</u> <u>2.40</u> <u>2.39</u> <u>2.41</u> <u>2.41</u>	8-12-97	CK
	C) FUNCTION		9-12-97	RW
660	PACK			