

E6350055

UPC



E6350055

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Do Not Use

SERIAL NO.



E6350055

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

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VERY IMPORTANT!
INSTRUCTION BOOK
ATTACHED TO ASSURE
SAFE USE OF THIS
WEAPON.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6350055

46 ORDER NO.
25705

18DR

5705 E6350055

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

proof of purchase



owner registration sticker



46 FORM

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350055
11 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .135667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0483333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .144019

THE AMR FOR THIS RIFLE IS: .817

CENTROIDAL DISTANCES

0 TO 1	.286309
1 TO 2	.349367
1 TO 3	.241197

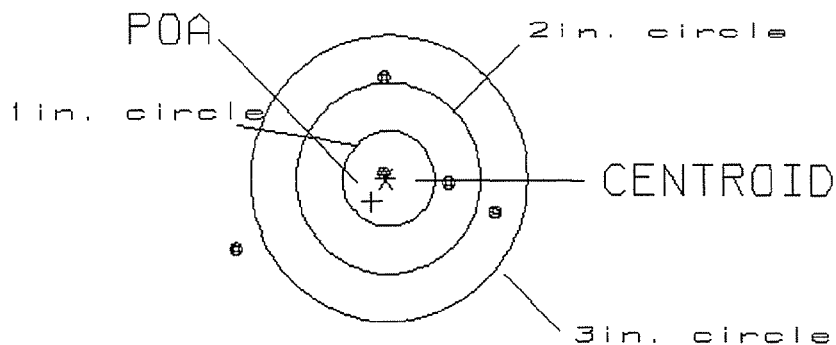
1
+₂³ <----POA

PATTERN #: 010
 POA TO CENTROID: .286
 MIN RADIUS : .094
 MEAN RADIUS : .956
 MAX RADIUS : 1.808
 CENTROID X : .153
 CENTROID Y : .242

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350055

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.78

1

VS= 1.74

2

GS= 2.80

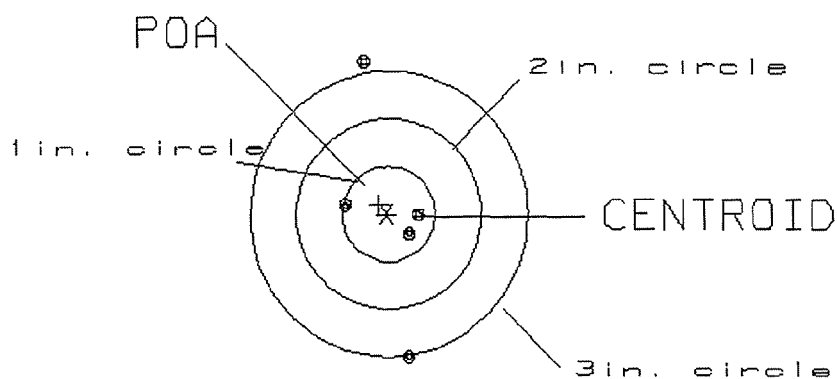
4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .125
 MIN RADIUS : .289
 MEAN RADIUS : .836
 MAX RADIUS : 1.573
 CENTROID X : .077
 CENTROID Y : -.099

11 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .80

3

VS= 3.04

3

GS= 3.07

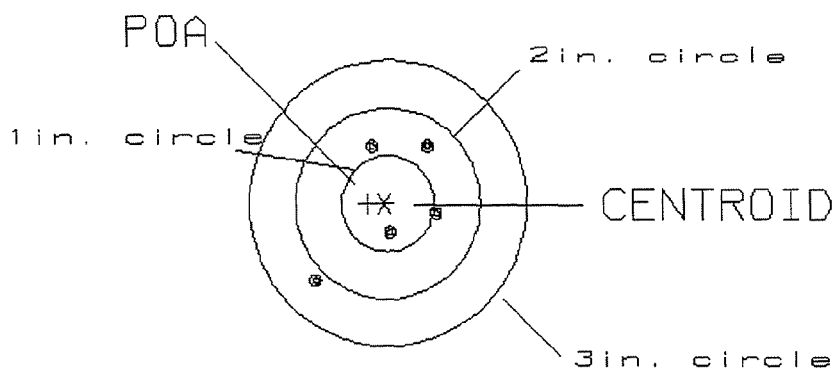
3

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .177
 MIN RADIUS : .322
 MEAN RADIUS : .659
 MAX RADIUS : 1.084
 CENTROID X : .177
 CENTROID Y : .002

11 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.28

1

VS= 1.40

4

GS= 1.80

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. E6350055

DATE 8-23-97

TESTER TIM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.41	2.60	2.34	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.62	2.36	
PULL #3	2.37	2.57	2.48	
PULL #4	2.45	2.53	2.45	
PULL #5	2.38	2.58	2.40	
TOTAL	12.06	12.90	12.03	
AVG.	2.412	2.580	2.406	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.98	3.15	
PULL #2	3.03	3.01	
PULL #3	3.04	2.97	
PULL #4	2.99	2.99	
PULL #5	3.02	3.01	
TOTAL	15.06	15.12	
AVG.	3.012	3.024	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	3.95		4.07
PULL #2	4.03	3.96		4.02
PULL #3	3.94	4.09		3.98
PULL #4	3.99	3.93		4.09
PULL #5	3.98	3.99		3.93
TOTAL	19.90	19.91		20.09
AVG.	3.980	3.982		4.018

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350055

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-3-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	8-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	9-3-97	CK
	J) ASSEMBLE STOCK		8-26-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-26-97	CR
	M) IRON SIGHT ALIGNMENT		8-26-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-26-97	CR
640	GALLERY TEST AND TARGET	L 94 R 54	9/11/97	KT
	A) MALFUNCTIONS		9/11/97	KT
	B) PIERCED PRIMERS		9/11/97	KT
645	INSPECT FOR LIVE AMMO		9/11/97	BWT
655	FINAL INSPECTION A) HEADSPACE		9-12-97	RAW
	B) TRIGGER PULL	<u>2.48</u> <u>2.49</u> <u>2.31</u> <u>2.44</u> <u>2.45</u>	9-12-97	CK
	C) FUNCTION			
660	PACK			