

UPC



E6350056

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

SERIAL NO.



E6350056

ORDER 25705
MODEL 700™ M24
UPC



011 47700 11 25705 1111

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Remington-Union

SERIAL NO. E6350056

46 ORDER NO. 25705

12DR

5705 E6350056

ORDER 25705
MODEL 700™ M24
UPC



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350056
2 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.457333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.156333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .483316

THE AMR FOR THIS RIFLE IS: 1.197

CENTROIDAL DISTANCES

0 TO 1 .0730616
1 TO 2 .87
1 TO 3 .445624

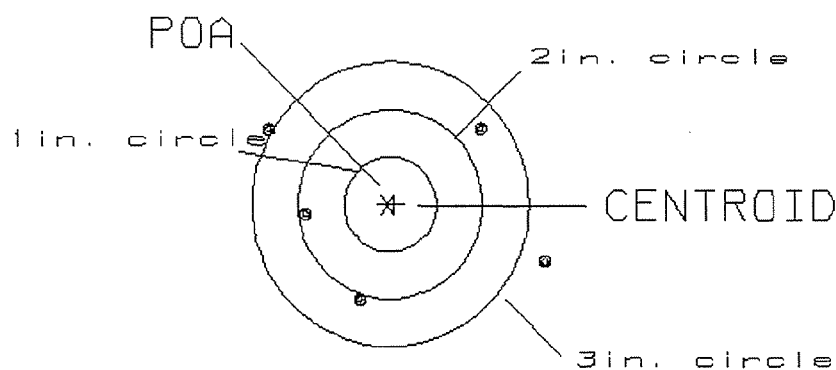
2 3 1+ <----POA

PATTERN #: 1
 POA TO CENTROID: .073
 MIN RADIUS : .971
 MEAN RADIUS : 1.302
 MAX RADIUS : 1.730
 CENTROID X : -.073
 CENTROID Y : .003

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350056

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.93

0

VS= 1.79

1

GS= 3.22

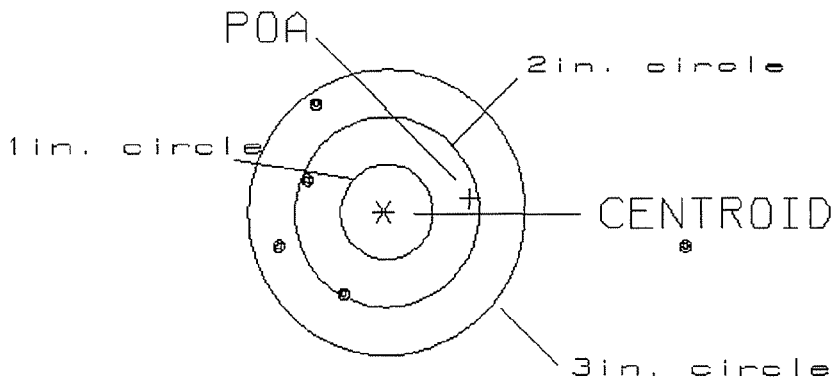
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .942
 MIN RADIUS : .915
 MEAN RADIUS : 1.557
 MAX RADIUS : 3.275
 CENTROID X : -.931
 CENTROID Y : -.141

2 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.41
 VS= 1.99
 GS= 4.41

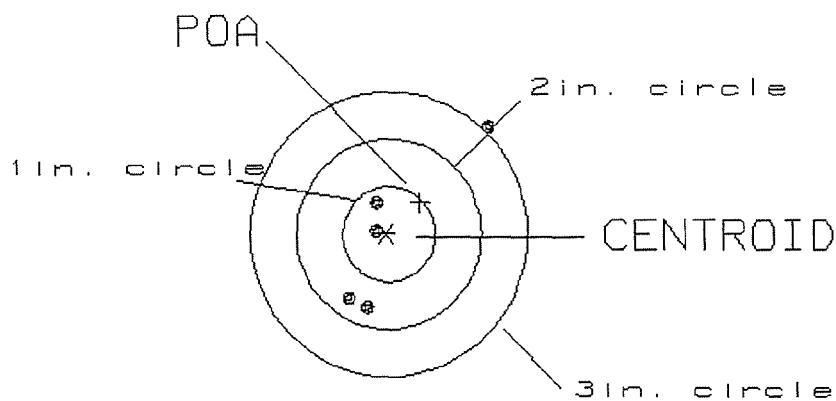
0
 2
 4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .495
 MIN RADIUS : .146
 MEAN RADIUS : .732
 MAX RADIUS : 1.552
 CENTROID X : -.368
 CENTROID Y : -.331

2 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.51
 VS= 1.93
 GS= 2.35

2
 4
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. FL350056

DATE 8-4-97

TESTER T. W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.62	2.65	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.58	2.43	
PULL #3	2.52	2.62	2.65	
PULL #4	2.48	2.58	2.59	
PULL #5	2.38	2.59	2.60	
TOTAL	12.32	12.99	12.92	
AVG.	2.464	2.598	2.584	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	3.09	
PULL #2	3.18	3.21	
PULL #3	3.18	3.16	
PULL #4	3.17	3.18	
PULL #5	3.16	3.15	
TOTAL	15.65	15.79	
AVG.	3.13	3.158	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.25		4.04
PULL #2	3.98	3.98		3.90
PULL #3	4.19	4.31		4.00
PULL #4	4.08	4.22		3.91
PULL #5	3.83	4.23		3.89
TOTAL	20.14	20.99		19.74
AVG.	4.028	4.198		3.948

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E635 0056

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>5</u>	8-12-97	CLK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-12-97	CLK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	8-12-97	CLK
	J) ASSEMBLE STOCK		8-6-97	CLK
	K) ASSEMBLE SWIVEL STUDS		9/10/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-6-97	CLK
	M) IRON SIGHT ALIGNMENT		8-6-97	CLK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-6-97	CLK
640	GALLERY TEST AND TARGET	R 88 L 62	9-2-97	BWT
	A) MALFUNCTIONS		9/2/97	BWT
	B) PIERCED PRIMERS		9/2/97	BWT
645	INSPECT FOR LIVE AMMO		9/2/97	KT
655	FINAL INSPECTION A) HEADSPACE		9/10/97	TRP
	B) TRIGGER PULL	<u>2.35</u> <u>2.36</u> <u>2.39</u> <u>2.38</u> <u>2.46</u>	9/9/97	TM
	C) FUNCTION		9/10/97	TRP
660	PACK			