

UPC



E6350057

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Patent Registered Marquet Dupont

SERIAL NO
E6350057

46 ORDER NO
25705

11XR

5705 E6350057

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MODEL 700™ M24

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SERIAL NO



E6350057

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350057
15 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.136
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.159333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .209483

THE AMR FOR THIS RIFLE IS: 1.181

CENTROIDAL DISTANCES

0 TO 1	.0648703
1 TO 2	.328434
1 TO 3	.434878

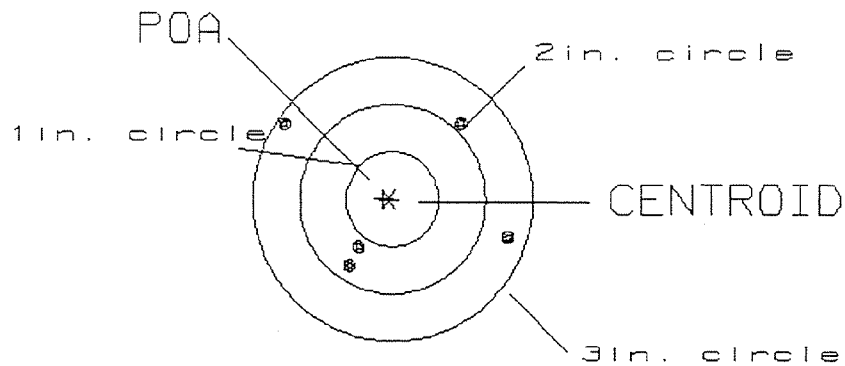
3² +1 <----POA

PATTERN #: 1
 POA TO CENTROID: .064
 MIN RADIUS : .569
 MEAN RADIUS : 1.036
 MAX RADIUS : 1.383
 CENTROID X : .064
 CENTROID Y : -.003

15 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350057

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.35

0

VS= 1.53

2

GS= 2.64

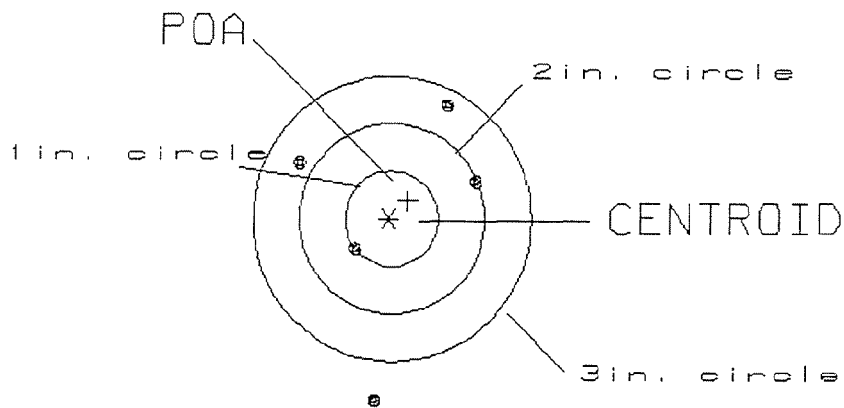
5

PATTERN #: [2]
 POA TO CENTROID: .281
 MIN RADIUS : .494
 MEAN RADIUS : 1.188
 MAX RADIUS : 1.902
 CENTROID X : -.206
 CENTROID Y : -.190

15 Nov 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.92

1

VS= 3.13

1

GS= 3.23

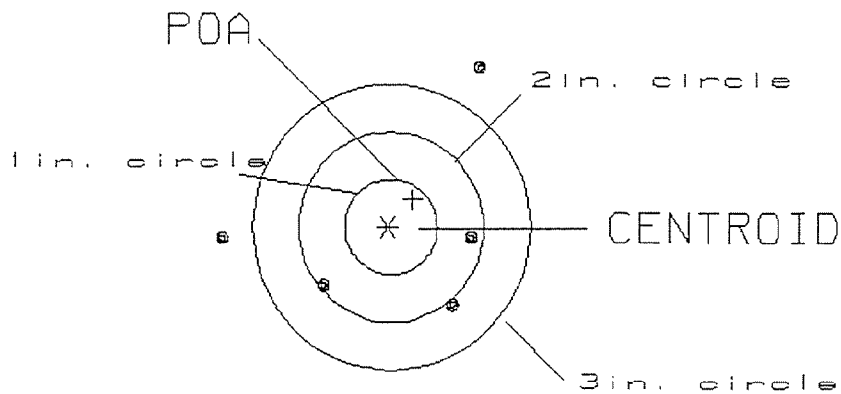
4

PATTERN #: [3]
 POA TO CENTROID: .390
 MIN RADIUS : .864
 MEAN RADIUS : 1.319
 MAX RADIUS : 1.900
 CENTROID X : -.266
 CENTROID Y : -.285

15 Nov 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.77

0

VS= 2.40

2

GS= 3.20

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350057

DATE _____

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.34	2.21	2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	2.14	2.51	
PULL #3	2.38	2.36	2.59	
PULL #4	2.58	2.40	2.37	
PULL #5	2.51	2.42	2.59	
TOTAL	12.43	11.53	12.39	
AVG.	2.49	2.31	2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.98	3.41		
PULL #2	3.45	3.51		
PULL #3	3.05	3.54		
PULL #4	3.55	3.56		
PULL #5	3.67	3.17		
TOTAL	16.70	17.19		
AVG.	3.34	3.44		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	4.21		4.19
PULL #2	3.98	4.34		4.44
PULL #3	4.19	4.46		4.30
PULL #4	4.50	4.38		4.50
PULL #5	4.29	4.30		4.41
TOTAL	20.89	21.69		21.84
AVG.	4.18	4.34		4.37

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350057

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>5</u> <u>4</u>	11-14-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-14-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	11-14-97	CR
	J) ASSEMBLE STOCK		11-16-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-4-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-10-97	CR
	M) IRON SIGHT ALIGNMENT		11-10-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-10-97	CR
640	GALLERY TEST AND TARGET	L 26 R 74	11/15/97	PB
	A) MALFUNCTIONS		11/15/97	PB
	B) PIERCED PRIMERS		11/15/97	PB
645	INSPECT FOR LIVE AMMO		11/15/97	W.B.
655	FINAL INSPECTION A) HEADSPACE		12-4-97	CK
	B) TRIGGER PULL	<u>2.59</u> <u>2.56</u> <u>2.52</u> <u>2.57</u> <u>2.57</u>	11/19/97	TM
	C) FUNCTION		12-4-97	CK
660	PACK			