

UPC



E6350058

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

Do Not Use

Lot #

SERIAL NO.

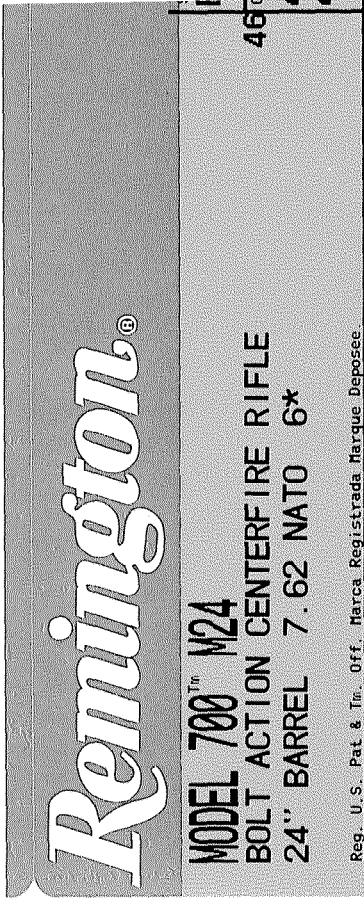


E6350058

ORDER 25705
MODEL 700™ M24
UPC



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Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



5705 E6350058

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350058
7 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0763333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0166667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0781317$

THE AMR FOR THIS RIFLE IS: $.7143$

CENTROIDAL DISTANCES

0 TO	1	.481615
1 TO	2	.625238
1 TO	3	.664364

1
+
2 3 <----POA

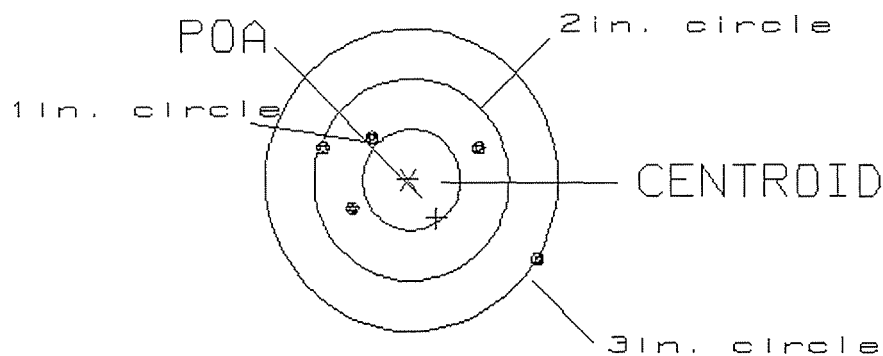
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .482
 MIN RADIUS : .580
 MEAN RADIUS : .894
 MAX RADIUS : 1.480
 CENTROID X : -.292
 CENTROID Y : .383

7 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350058

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.19

0

VS= 1.21

4

GS= 2.44

5

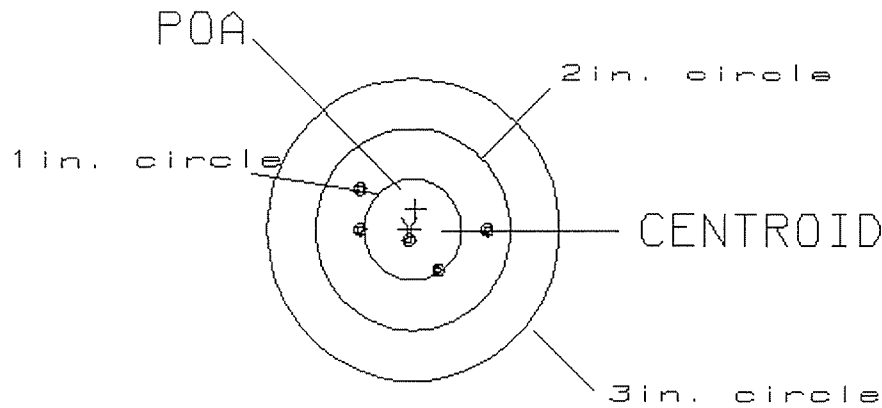
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .207
 MIN RADIUS : .072
 MEAN RADIUS : .488
 MAX RADIUS : .739
 CENTROID X : -.061
 CENTROID Y : -.198

7 Nov 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.24
 VS= .80
 GS= 1.32

2
 5
 5

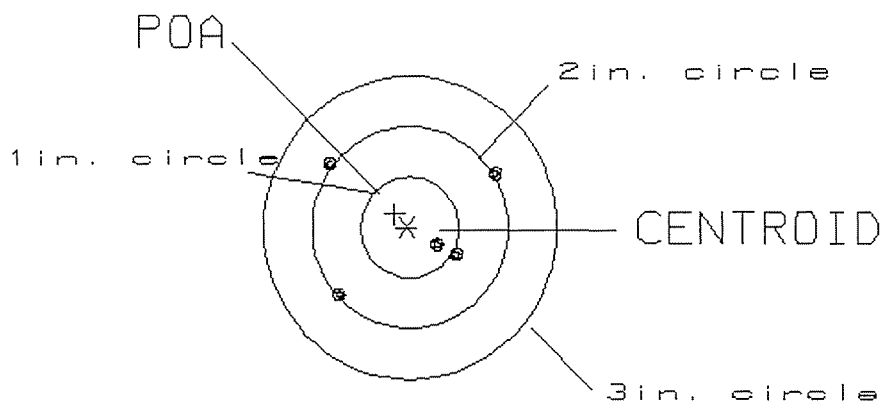
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .183
 MIN RADIUS : .311
 MEAN RADIUS : .761
 MAX RADIUS : 1.015
 CENTROID X : .124
 CENTROID Y : -.135

7 Nov 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.63
 VS= 1.29
 GS= 1.99

1
 4
 5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350058

DATE 10-16-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.67	2.46	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.50	2.46	
PULL #3	2.51	2.49	2.50	
PULL #4	2.62	2.53	2.49	
PULL #5	2.68	2.48	2.53	
TOTAL	13.02	12.46	12.57	
AVG.	2.60	2.49	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	3.13	
PULL #2	3.14	3.18	
PULL #3	3.17	3.19	
PULL #4	3.14	2.90	
PULL #5	3.11	3.20	
TOTAL	15.61	15.60	
AVG.	3.12	3.12	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	4.08		3.92
PULL #2	4.10	4.12		3.94
PULL #3	4.14	4.10		4.12
PULL #4	4.10	4.21		4.10
PULL #5	4.23	4.13		4.03
TOTAL	20.58	20.64		20.11
AVG.	4.11	4.12		4.02

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350058

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>4</u> <u>6</u> <u>6</u>	10-29-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-29-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	10-29-97	CK
	J) ASSEMBLE STOCK		10-29-97	RW
	K) ASSEMBLE SWIVEL STUDS		11-11-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-29-97	RW
	M) IRON SIGHT ALIGNMENT		10-29-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-29-97	RW
640	GALLERY TEST AND TARGET	L 80 R 70	11/7/97	PB
	A) MALFUNCTIONS		11/7/97	PB
	B) PIERCED PRIMERS		11/7/97	PB
645	INSPECT FOR LIVE AMMO		11/7/97	RW
655	FINAL INSPECTION A) HEADSPACE		11-11-97	CK
	B) TRIGGER PULL	<u>2.59</u> <u>2.52</u> <u>2.48</u> <u>2.42</u> <u>2.30</u>	11/10/97	RP
	C) FUNCTION		11-11-97	CK
660	PACK			