

UPC



E6350062

ORDER NO. 2570J

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6350062

46 ORDER NO. 25705

10RR

5705 E6350062

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6350062

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350062
6 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0403333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0966667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .104744

THE AMR FOR THIS RIFLE IS: 1.016

CENTROIDAL DISTANCES

0	TO	1	.32404
1	TO	2	.350463
1	TO	3	.322188

28 <----POA
1

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .324

MIN RADIUS : .163

EAN RADIUS : .652

MAX RADIUS : 1.410

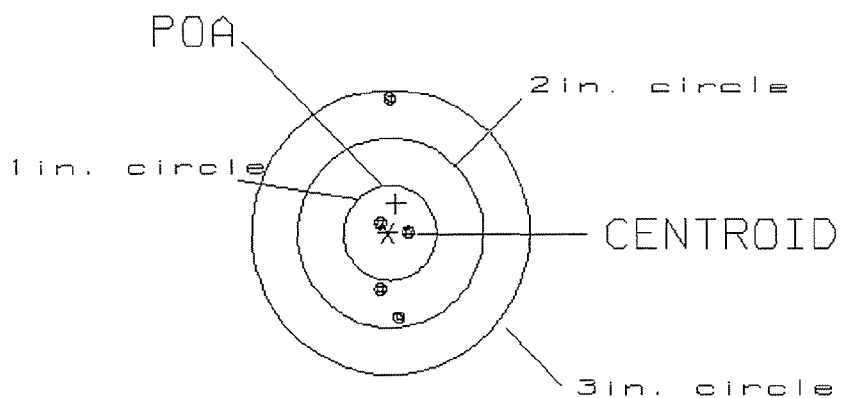
CENTROID X : -.091

CENTROID Y : -.311

6 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350062.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .32

2

VS= 2.35

4

GS= 2.35

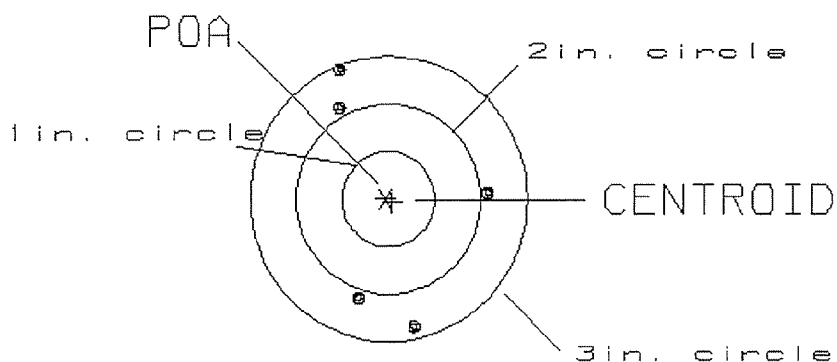
5

PATTERN #: 2
 POA TO CENTROID: .083
 MIN RADIUS : 1.045
 MEAN RADIUS : 1.198
 MAX RADIUS : 1.430
 CENTROID X : -.073
 CENTROID Y : .039

6 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350062.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.65

0

VS= 2.64

0

GS= 2.78

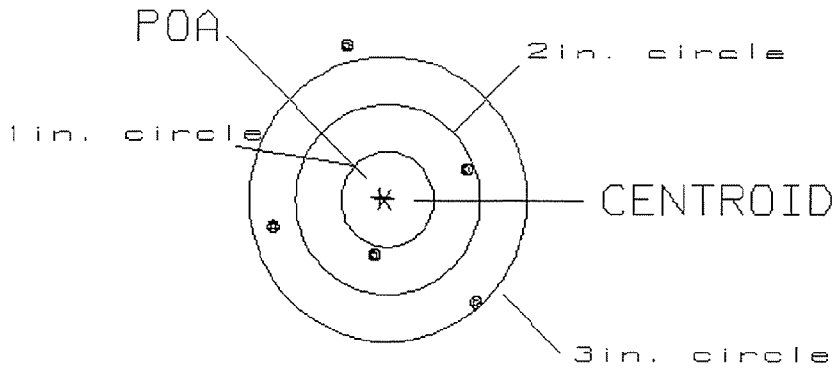
5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .047
 MIN RADIUS : .563
 EAN RADIUS : 1.198
 MAX RADIUS : 1.687
 CENTROID X : .043
 CENTROID Y : -.018

6 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350062.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.27

0

VS= 2.75

2

GS= 3.10

3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350062
1 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.055$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.286333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.291568$

THE AMR FOR THIS RIFLE IS: 1.384

CENTROIDAL DISTANCES

0 TO 1	.587003
1 TO 2	.948441
1 TO 3	1.3669

3 + ←---POA

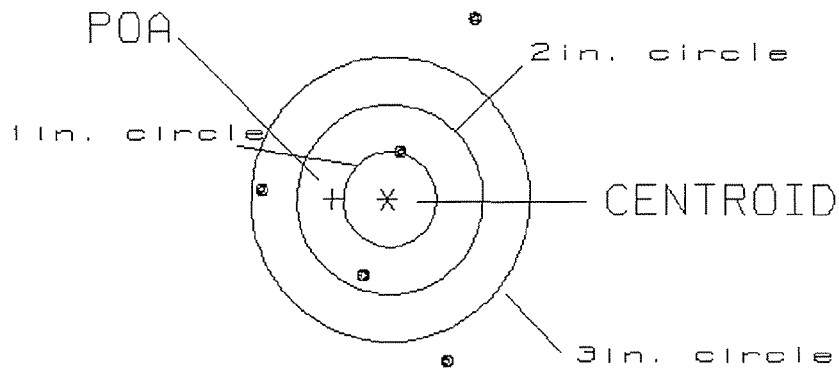
2

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .587
 MIN RADIUS : .539
 MEAN RADIUS : 1.334
 MAX RADIUS : 2.119
 CENTROID X : .587
 CENTROID Y : -.002

1 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350062

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.31

0

VS= 3.57

2

GS= 3.59

3

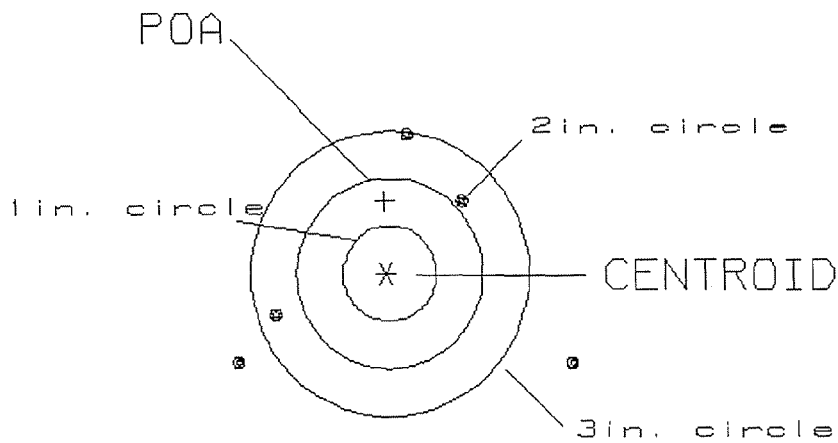
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .766
 MIN RADIUS : 1.043
 MEAN RADIUS : 1.575
 MAX RADIUS : 2.178
 CENTROID X : .025
 CENTROID Y : -.766

1 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350062

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.61
 VS= 2.40
 GS= 3.61

0
 0
 3

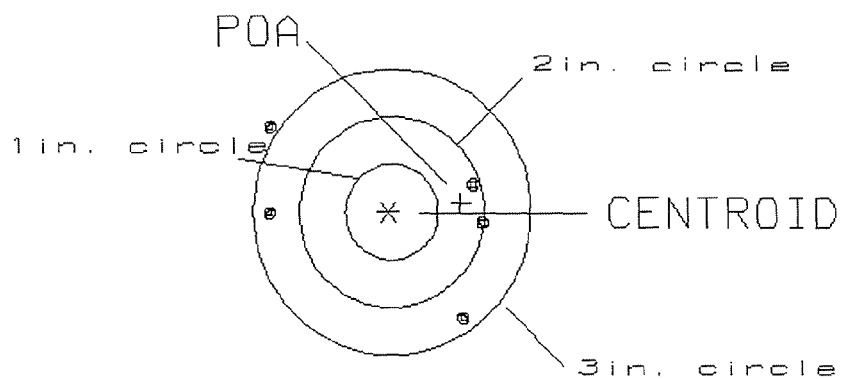
PATTERN #: 030

POA TO CENTROID: .783
 MIN RADIUS : .957
 MEAN RADIUS : 1.243
 MAX RADIUS : 1.574
 CENTROID X : -.777
 CENTROID Y : -.091

1 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350062

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.33

0

VS= 2.01

2

GS= 2.00

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350062

DATE 9-24-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.33	2.50	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.29	2.56	2.63	
PULL #3	2.36	2.62	2.58	
PULL #4	2.41	2.67	2.54	
PULL #5	2.45	2.65	2.56	
TOTAL	11.84	13.00	12.90	
AVG.	2.36	2.60	2.58	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	2.96	
PULL #2	3.05	2.99	
PULL #3	2.99	3.03	
PULL #4	3.01	2.94	
PULL #5	2.93	3.06	
TOTAL	15.01	14.98	
AVG.	3.00	2.99	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	4.10		4.06
PULL #2	4.04	4.11		4.10
PULL #3	4.07	4.12		4.10
PULL #4	3.95	4.10		4.12
PULL #5	4.07	4.18		4.10
TOTAL	20.15	20.61		20.48
AVG.	4.03	4.12		4.09

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350062

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-29-97	CLC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-29-97	CLC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	9-29-97	CLC
	J) ASSEMBLE STOCK		9-25-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-14-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-25-97	RW
	M) IRON SIGHT ALIGNMENT		9-25-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-25-97	RW
640	GALLERY TEST AND TARGET	L-75 R-75	10/1/97 10-4-97	TM DH
	A) MALFUNCTIONS		10/1/97 10-4-97	TM DH
	B) PIERCED PRIMERS		10/1/97 10-4-97	TM DH
645	INSPECT FOR LIVE AMMO		10/1/97 10-4-97	TM AC DH
655	FINAL INSPECTION A) HEADSPACE		10-14-97	TRP
	B) TRIGGER PULL	<u>2.44</u> <u>2.43</u> <u>2.54</u> <u>2.50</u> <u>2.45</u>	10-13-97	CR
	C) FUNCTION		10-14-97	RP
660	PACK			