

UPC



E6350063

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Trade Registered Mark Debossed

SERIAL NO.
E6350063

46 ORDER NO.
25705

10RR

5705 E6350063

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

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SERIAL NO.



E6350063

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase

owner registration sticker

56359963

E635063

1900

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350063
21 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0826667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .193333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .210265

THE AMR FOR THIS RIFLE IS: .8897

CENTROIDAL DISTANCES

Ø TO 1	.304113
1 TO 2	.470032
1 TO 3	.244812

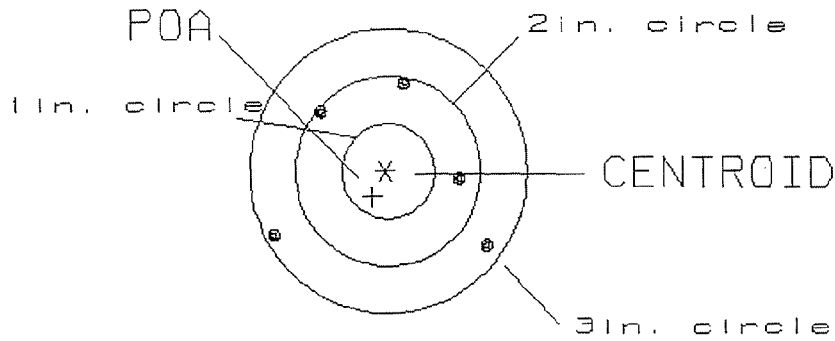
2 3 1
+ <----POA

PATTERN #: 1
 POA TO CENTROID: .304
 MIN RADIUS : .747
 MEAN RADIUS : 1.065
 MAX RADIUS : 1.385
 CENTROID X : .134
 CENTROID Y : .273

21 Oct 1997

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CENTERFIRE PATTERN # 1



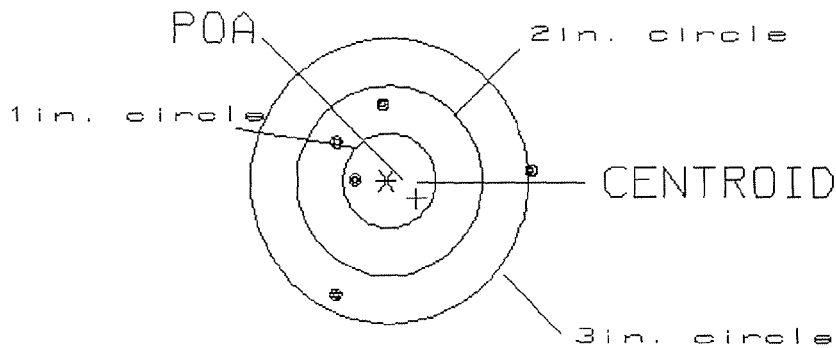
# OF SHOTS= 5	# IN CIRCLE
HS= 2.27	0
VS= 1.71	3
GS= 2.27	5

PATTERN #: 2
 POA TO CENTROID: .381
 MIN RADIUS : .422
 MEAN RADIUS : .948
 MAX RADIUS : 1.576
 CENTROID X : -.329
 CENTROID Y : .192

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.13

1

VS= 1.95

3

GS= 2.48

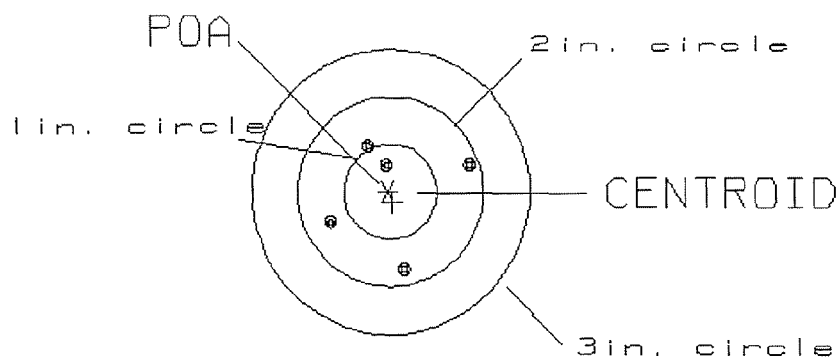
4

PATTERN #: 3
 POA TO CENTROID: .127
 MIN RADIUS : .318
 MEAN RADIUS : .656
 MAX RADIUS : .847
 CENTROID X : -.053
 CENTROID Y : .115

21 Oct 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.44

1

VS= 1.33

5

GS= 1.53

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350063

DATE 10-8-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.31	2.40	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.33	2.30	2.47	
PULL #3	2.45	2.36	2.55	
PULL #4	2.32	2.37	2.60	
PULL #5	2.39	2.51	2.58	
TOTAL	11.80	11.94	12.62	
AVG.	2.36	2.38	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.93	2.94	
PULL #2	3.18	3.06	
PULL #3	3.19	3.16	
PULL #4	3.04	2.99	
PULL #5	3.21	3.19	
TOTAL	15.55	15.34	
AVG.	3.11	3.06	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	3.90		4.14
PULL #2	4.13	4.02		4.09
PULL #3	4.12	4.06		4.18
PULL #4	3.96	4.01		4.22
PULL #5	4.03	4.00		4.18
TOTAL	20.42	19.99		20.81
AVG.	4.08	3.99		4.16

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350063

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>6</u>	10-10-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>3</u> <u>3</u>	10-10-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.023</u>	10-10-97	CR
	J) ASSEMBLE STOCK		10-8-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/23/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-8-97	RW
	M) IRON SIGHT ALIGNMENT		10-8-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-8-97	RW
640	GALLERY TEST AND TARGET	L 46 R 104	10/21/97	PR
	A) MALFUNCTIONS		10/21/97	PR
	B) PIERCED PRIMERS		10/21/97	PR
645	INSPECT FOR LIVE AMMO		10/21/97	LT
655	FINAL INSPECTION A) HEADSPACE		10/23/97	TRP
	B) TRIGGER PULL	<u>2.54</u> <u>2.70</u> <u>2.66</u> <u>2.71</u> <u>2.45</u>	10/22/97	RP
	C) FUNCTION		10/23/97	TRP
660	PACK			