

UPC



E6350067

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

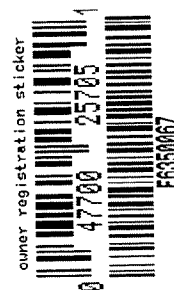
\*INCLUDES 1 IN CHAMBER

**MODEL 700<sup>™</sup> M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!  
Instruction Book  
enclosed to assure  
safe use of this  
firearm

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

REG. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée

SERIAL NO.  
E6350067

46 ORDER NO.  
25705

10RR

5705 E6350067

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6350067

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350067  
2 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .108667  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.161333  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .194517

THE AMR FOR THIS RIFLE IS: 1.242

# CENTROIDAL DISTANCES

0 TO 1 .371652  
1 TO 2 .297382  
1 TO 3 .271892

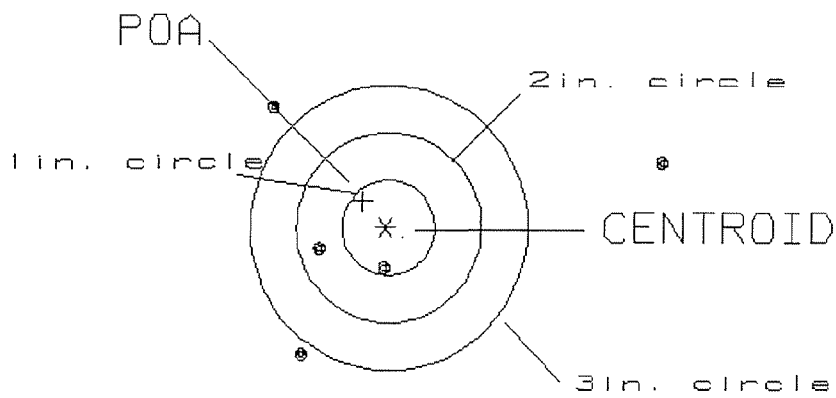
+2 <----POA  
3 1

PATTERN #: ☐ 1 ☐  
 POA TO CENTROID: .372  
 MIN RADIUS : .410  
 MEAN RADIUS : 1.520  
 MAX RADIUS : 3.051  
 CENTROID X : .250  
 CENTROID Y : -.275

2 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350067

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 4.23

1

VS= 2.51

2

GS= 4.36

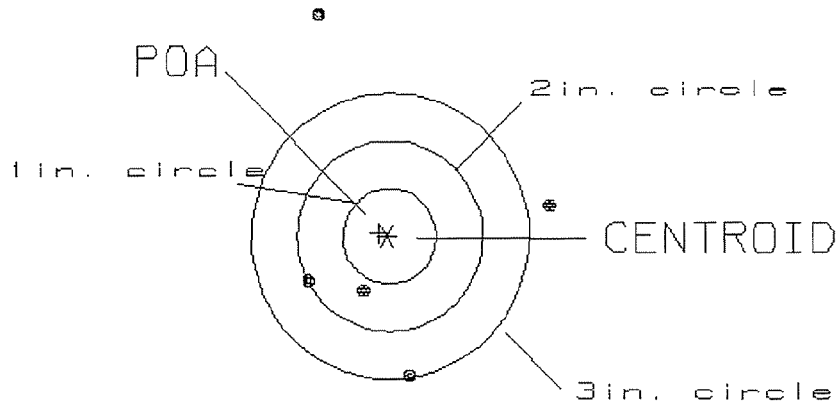
2

PATTERN #: ☐ 2 ☐  
 POA TO CENTROID: .086  
 MIN RADIUS : .688  
 MEAN RADIUS : 1.462  
 MAX RADIUS : 2.433  
 CENTROID X : .080  
 CENTROID Y : -.031

2 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6350067

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 2.52

0

VS= 3.82

2

GS= 3.94

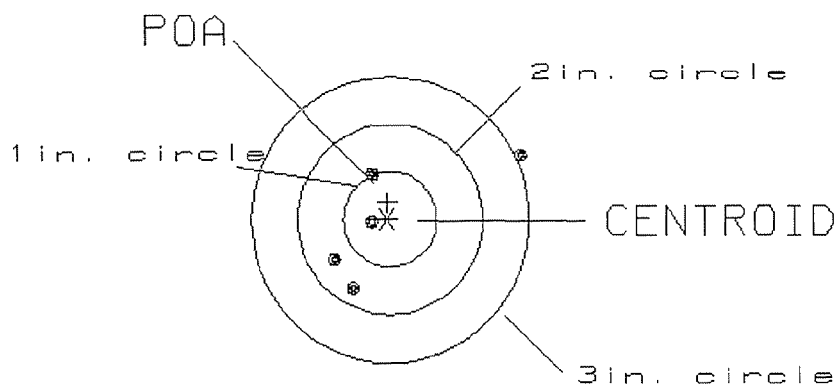
2

PATTERN #: 3  
 POA TO CENTROID: .178  
 MIN RADIUS : .160  
 MEAN RADIUS : .745  
 MAX RADIUS : 1.533  
 CENTROID X : -.004  
 CENTROID Y : -.178

2 Oct 1997

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# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 2.01

2

VS= 1.36

4

GS= 2.26

4



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

F6350067

| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |         |
| 600          | PROOF                                                          |          |      |         |
| 607          | CHECK HEADSPACE                                                |          |      |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |         |
|              | MAGNAFLUX BOLT                                                 |          |      |         |
| 615          | ROLLMARK CALIBER                                               |          |      |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |         |
| 618          | POLISH BARREL                                                  |          |      |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |         |
|              | (BOLT)                                                         |          |      |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |         |

| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                                       | <u>6</u> <u>6</u> <u>6</u>                                  | 9-29-97 | CIC     |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>2</u> <u>2</u> <u>2</u>                                  | 9-29-97 | CIC     |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |         |         |
|       | I) FIRING PIN INDENT                                                     | <u>.023</u> <u>.022</u> <u>.023</u>                         | 9-29-97 | CIC     |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 9-30-97 | RW      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 10-3-97 | RP      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 9-30-97 | RW      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 9-30-97 | RW      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 9-30-97 | RW      |
| 640   | GALLERY TEST AND<br>TARGET                                               | < 89 R41                                                    | 10/2/97 | ICF     |
|       | A) MALFUNCTIONS                                                          |                                                             | 10/2/97 | KT      |
|       | B) PIERCED PRIMERS                                                       |                                                             | 10/2/97 | ICF     |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 10/2/97 | DS      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 10-3-97 | TRP     |
|       | B) TRIGGER PULL                                                          | <u>2.36</u> <u>2.34</u> <u>2.33</u> <u>2.30</u> <u>2.31</u> | 10-3-97 | TRP     |
|       | C) FUNCTION                                                              |                                                             | 10-3-97 | RP      |

## SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350067

DATE 9-19-97

TESTER A.A.P.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |  | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|--|------------------------------------------------------------------------|
| PULL #1 | 2.67             | 2.45                     | 2.47                           |  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.74             | 2.42                     | 2.44                           |  |                                                                        |
| PULL #3 | 2.70             | 2.40                     | 2.55                           |  |                                                                        |
| PULL #4 | 2.62             | 2.47                     | 2.54                           |  |                                                                        |
| PULL #5 | 2.52             | 2.44                     | 2.58                           |  |                                                                        |
| TOTAL   | 13.25            | 12.18                    | 12.58                          |  |                                                                        |
| AVG.    | 2.65             | 2.44                     | 2.52                           |  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 2.90             | 2.99                     |  |          |
| PULL #2 | 3.00             | 2.84                     |  |          |
| PULL #3 | 2.99             | 3.06                     |  |          |
| PULL #4 | 3.10             | 3.05                     |  |          |
| PULL #5 | 3.08             | 3.05                     |  |          |
| TOTAL   | 15.07            | 14.99                    |  |          |
| AVG.    | 3.01             | 3.00                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.95             | 3.86                     |                                | 4.00                                 |
| PULL #2 | 4.03             | 4.01                     |                                | 4.15                                 |
| PULL #3 | 4.05             | 3.96                     |                                | 4.13                                 |
| PULL #4 | 4.05             | 3.95                     |                                | 4.09                                 |
| PULL #5 | 4.09             | 3.97                     |                                | 4.19                                 |
| TOTAL   | 20.17            | 19.75                    |                                | 20.56                                |
| AVG.    | 4.03             | 3.95                     |                                | 4.11                                 |