

UPC



0 47700 1 25705 1

E6350068

INCLUDES 1 IN CHAMBER

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350068
10 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .270667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .097
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .287523

THE AMR FOR THIS RIFLE IS: 1.052

CENTROIDAL DISTANCES

0	TO	1	.445467
1	TO	2	.434994
1	TO	3	.727351

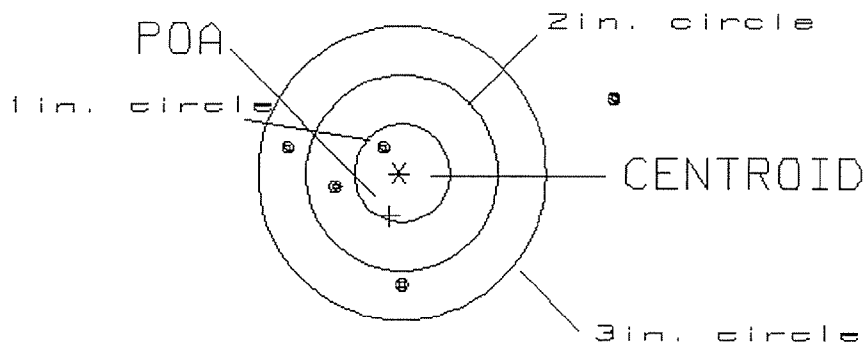
1
+ 2 <----POA
3

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .446
 MIN RADIUS : .351
 MEAN RADIUS : 1.164
 MAX RADIUS : 2.309
 CENTROID X : .096
 CENTROID Y : .435

10 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350068

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.39
 VS= 1.93
 GS= 3.42

1
 2
 4

PATTERN #: 2

POA TO CENTROID: .399

MIN RADIUS : .451

MEAN RADIUS : 1.209

MAX RADIUS : 1.951

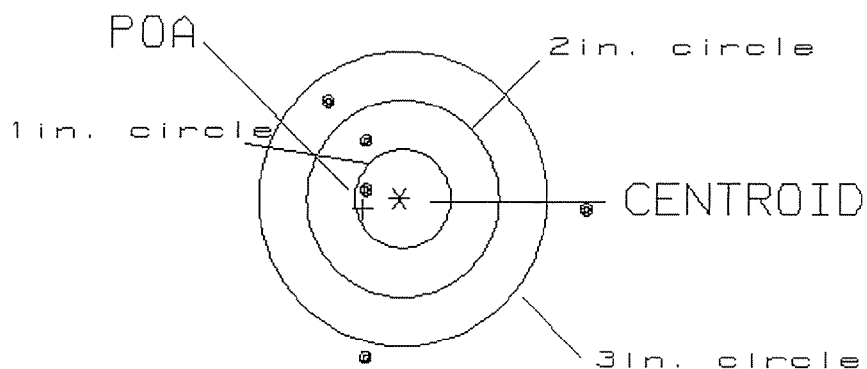
CENTROID X : .384

CENTROID Y : .109

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350068

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.72

1

VS= 2.63

2

GS= 2.91

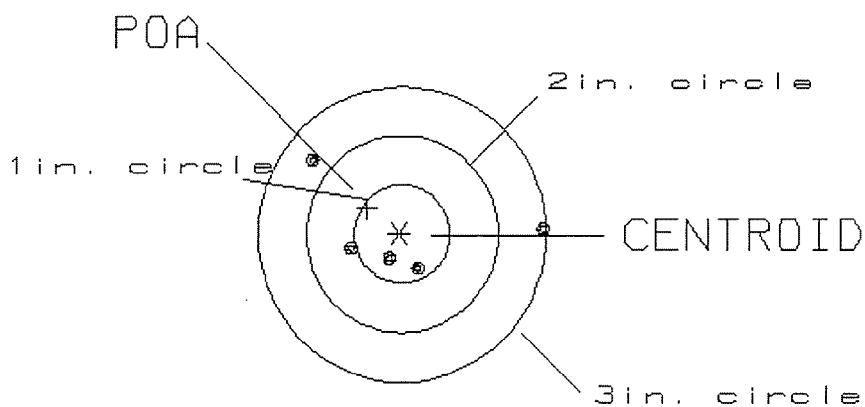
3

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .417
 MIN RADIUS : .264
 MEAN RADIUS : .784
 MAX RADIUS : 1.484
 CENTROID X : .332
 CENTROID Y : -.253

10 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350060

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.42

2

VS= 1.15

3

GS= 2.53

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350068

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>6</u>	10-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	10-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	10-3-97	CK
	J) ASSEMBLE STOCK		10-3-97	CK
	K) ASSEMBLE SWIVEL STUDS		10/22/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-3-97	CK
	M) IRON SIGHT ALIGNMENT		10-3-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-3-97	CK
640	GALLERY TEST AND TARGET	L 78 R 72	10-10-97	P.B.
	A) MALFUNCTIONS		10-10-97	P.B.
	B) PIERCED PRIMERS		10-10-97	P.B.
645	INSPECT FOR LIVE AMMO		10-10-97	INT
655	FINAL INSPECTION A) HEADSPACE		10/22/97	RP
	B) TRIGGER PULL	<u>2.30</u> <u>2.35</u> <u>2.38</u> <u>2.32</u> <u>2.51</u>	10/22/97	TM
	C) FUNCTION		10/22/97	RP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350068

DATE 9-29-97

TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.73	2.51		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.86	2.57		
PULL #3	2.60	2.67	2.49		
PULL #4	2.70	2.67	2.42		
PULL #5	2.67	2.53	2.59		
TOTAL	12.86	13.46	12.58		
AVG.	2.57	2.69	2.51		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.02		
PULL #2	3.08	2.86		
PULL #3	2.81	3.12		
PULL #4	3.21	3.15		
PULL #5	2.88	2.97		
TOTAL	15.08	15.12		
AVG.	3.02	3.02		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.11		4.04
PULL #2	4.08	3.75		4.02
PULL #3	4.21	4.07		4.07
PULL #4	3.74	3.95		3.95
PULL #5	4.24	4.14		3.99
TOTAL	20.42	20.02		20.07
AVG.	4.08	4.00		4.01

Do Not Use

SERIAL NO.



E6350068

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

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0 47700 25705 1

Do Not Use

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.

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46 ORDER NO.

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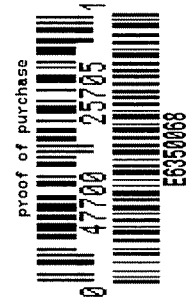
5705 E6350068

10RR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM