

UPC



E6350069

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350069
6 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.087$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.205667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.223311$

THE AMR FOR THIS RIFLE IS: $.895$

CENTROIDAL DISTANCES

0 TO 1	$.373363$
1 TO 2	$.399891$
1 TO 3	$.120934$

13
2+ <----POA

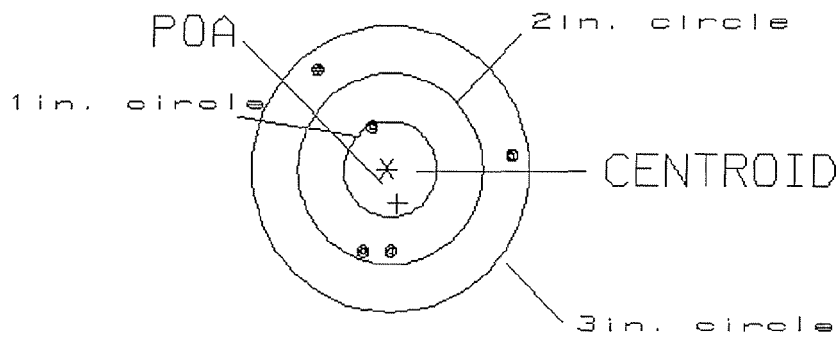
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .374
 MIN RADIUS : .477
 EAN RADIUS : .958
 MAX RADIUS : 1.334
 CENTROID X : -.106
 CENTROID Y : .358

6 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350069

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.10

1

VS= 1.88

3

GS= 2.29

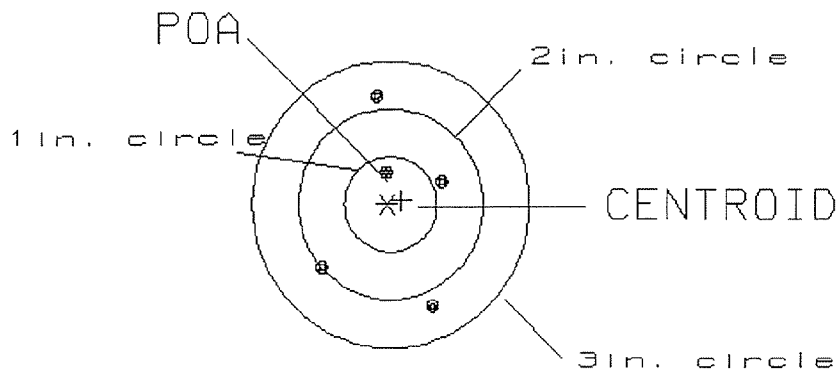
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .159
 MIN RADIUS : .367
 MEAN RADIUS : .829
 MAX RADIUS : 1.121
 CENTROID X : -.154
 CENTROID Y : -.039

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.27
 VS= 2.15
 GS= 2.23

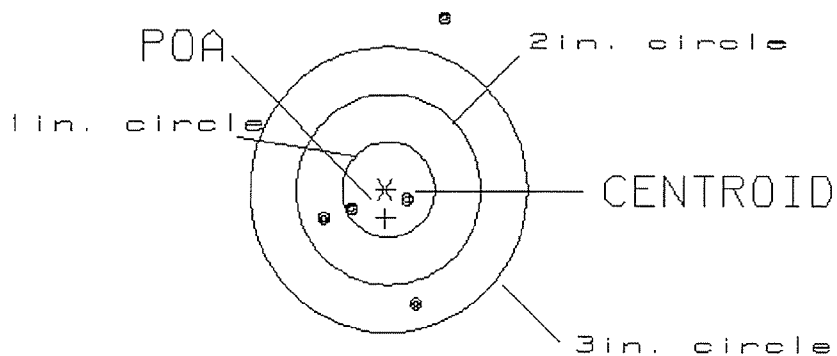
1
 3
 5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .298
 MIN RADIUS : .195
 MEAN RADIUS : .898
 MAX RADIUS : 1.880
 CENTROID X : -.001
 CENTROID Y : .298

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.32
 VS= 2.98
 GS= 3.00

2
 3
 4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350069

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	10-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	10-3-97	CK
	J) ASSEMBLE STOCK		9-29-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/2/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-29-97	RW
	M) IRON SIGHT ALIGNMENT		9-29-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-29-97	RW
640	GALLERY TEST AND TARGET	L 74 R 76	10/5/97	LT
	A) MALFUNCTIONS		10-5/97	LT
	B) PIERCED PRIMERS		10/5/97	LT
645	INSPECT FOR LIVE AMMO		10/5/97	
655	FINAL INSPECTION A) HEADSPACE		10/21/97	TRP
	B) TRIGGER PULL	<u>2.65</u> <u>2.65</u> <u>2.66</u> <u>2.63</u> <u>2.66</u>	10/21/97	TRP
	C) FUNCTION		10/21/97	TRP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6350069

DATE 9-29-97

TESTER AA.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.46	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.58	2.47	
PULL #3	2.60	2.58	2.52	
PULL #4	2.42	2.55	2.62	
PULL #5	2.56	2.56	2.57	
TOTAL	12.83	12.73	12.62	
AVG.	2.56	2.55	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	3.02	
PULL #2	2.99	3.00	
PULL #3	3.07	2.94	
PULL #4	3.14	3.01	
PULL #5	3.10	3.11	
TOTAL	15.37	15.08	
AVG.	3.07	3.02	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	3.91		4.08
PULL #2	4.05	4.06		4.11
PULL #3	4.05	4.00		4.18
PULL #4	4.09	4.05		4.14
PULL #5	4.07	4.02		4.12
TOTAL	20.31	20.04		20.63
AVG.	4.06	4.01		4.13

Do Not Use

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ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO
E6350069

46

ORDER NO
25705

04XR

5705 E6350069

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6350069

owner registration sticker



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