

UPC



E6350070

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350070
10 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.108$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.099$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.146509$

THE AMR FOR THIS RIFLE IS: $.7883$

CENTROIDAL DISTANCES

Ø TO	1	.139628
1 TO	2	.41712
1 TO	3	.388062

2
1⁺ <----POA
3

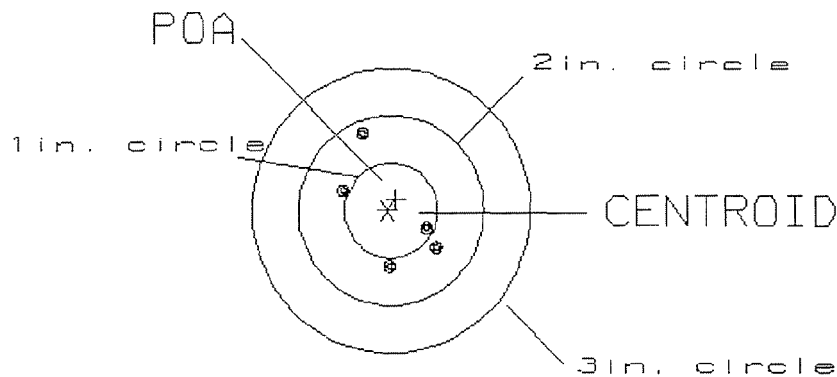
PATTERN #: 1

POA TO CENTROID: .140
 MIN RADIUS : .419
 MEAN RADIUS : .610
 MAX RADIUS : .923
 CENTROID X : -.086
 CENTROID Y : -.110

10 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E635007D

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .95

1

VS= 1.42

5

GS= 1.48

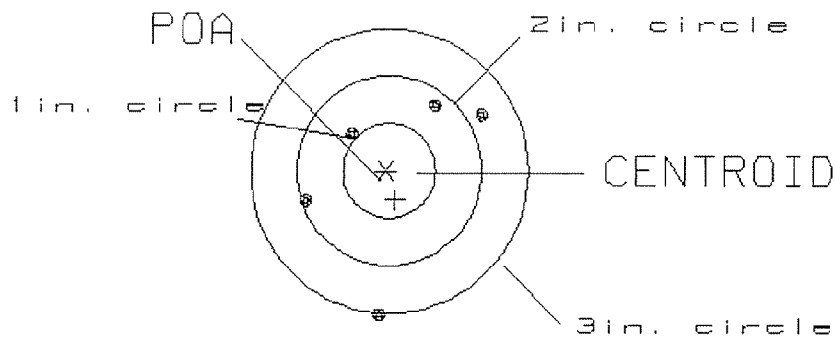
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .322
 MIN RADIUS : .610
 MEAN RADIUS : 1.012
 MAX RADIUS : 1.497
 CENTROID X : -.096
 CENTROID Y : .307

10 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E635007D

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.83
 VS= 2.22
 GS= 2.40

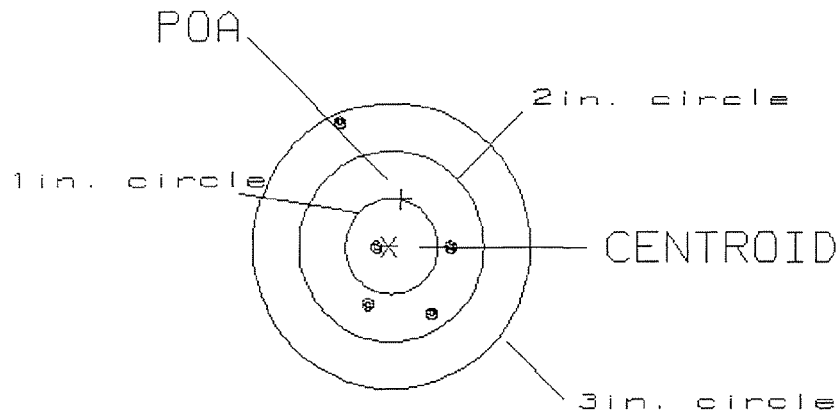
0
 3
 5

PATTERN #: 030
 POA TO CENTROID: .514
 MIN RADIUS : .184
 MEAN RADIUS : .743
 MAX RADIUS : 1.464
 CENTROID X : -.142
 CENTROID Y : -.494

10 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350070

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.22

1

VS= 2.04

4

GS= 2.29

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350070
3 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.295
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .00733333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .295091

THE AMR FOR THIS RIFLE IS: 1.586

CENTROIDAL DISTANCES

Ø TO	1	.343402
1 TO	2	.240352
1 TO	3	.627603

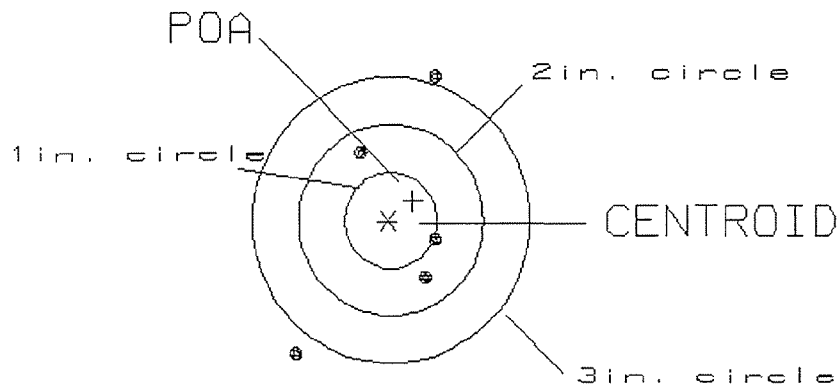
3
+ <----POA
2 1

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .343
 MIN RADIUS : .485
 MEAN RADIUS : 1.052
 MAX RADIUS : 1.747
 CENTROID X : -.274
 CENTROID Y : -.207

3 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350070

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.48
 VS= 2.93
 GS= 3.28

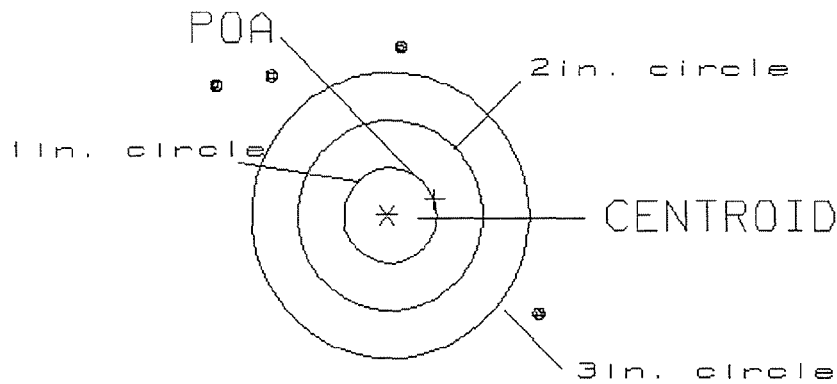
1
 3
 3

PATTERN #: 2
 POA TO CENTROID: .537
 MIN RADIUS : 1.724
 MEAN RADIUS : 2.361
 MAX RADIUS : 3.843
 CENTROID X : -.511
 CENTROID Y : -.167

3 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350070

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.48
 VS= 5.26
 GS= 5.96

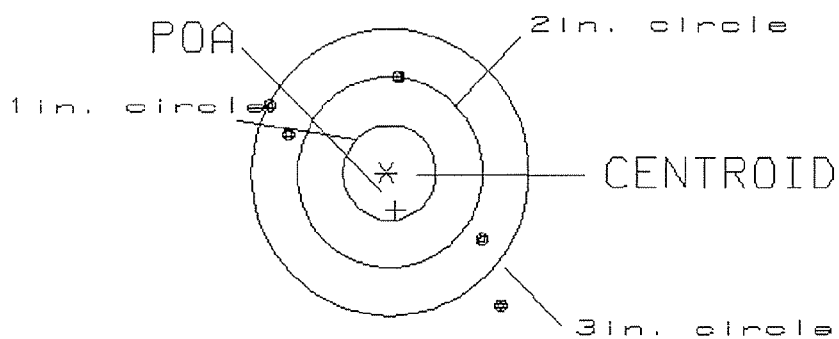
0
 0
 0

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .408
 MIN RADIUS : .976
 MEAN RADIUS : 1.345
 MAX RADIUS : 1.866
 CENTROID X : -.100
 CENTROID Y : .396

3 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350070

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.55

0

VS= 2.38

1

GS= 3.32

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350070

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>5</u>	10-14-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-14-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.023</u>	10-14-97	CR
	J) ASSEMBLE STOCK		10-10-97	CR
	K) ASSEMBLE SWIVEL STUDS		11-12-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-10-97	CR
	M) IRON SIGHT ALIGNMENT		10-10-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-10-97	CR
640	GALLERY TEST AND TARGET	L78 R72	11/3/97 PB 11-10-97 D13	
	A) MALFUNCTIONS		11/3/97 PB 11-10-97 D13	
	B) PIERCED PRIMERS		11/3/97 PB 11-10-97 D13	
645	INSPECT FOR LIVE AMMO		11/3/97 14T 11-10-97 DB TM	
655	FINAL INSPECTION A) HEADSPACE		11-12-97	CIC
	B) TRIGGER PULL	<u>2.35</u> <u>234</u> <u>234</u> <u>235</u> <u>2.42</u>	11/11/97 TM	
	C) FUNCTION		11-12-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#

3.00#+ .75#

4.00#+1.00#

SERIAL NO. E6350070

DATE 10-3-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.57		2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.36		2.31	
PULL #3	2.42	2.43		2.49	
PULL #4	2.54	2.53		2.47	
PULL #5	2.62	2.32		2.43	
TOTAL	12.60	12.21		12.23	
AVG.	2.52	2.44		2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	3.26		
PULL #2	3.42	3.27		
PULL #3	3.43	3.36		
PULL #4	3.12	3.32		
PULL #5	3.40	3.38		
TOTAL	16.68	16.59		
AVG.	3.33	3.31		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.53	4.11		4.21
PULL #2	4.58	4.27		4.25
PULL #3	4.57	4.27		4.28
PULL #4	4.47	4.17		4.25
PULL #5	4.21	4.05		4.26
TOTAL	22.36	20.87		21.25
AVG.	4.47	4.17		4.25

Do Not Use

VERY IMPORTANT: Read instruction book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6350070
ORDER NO. 25705
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ORDER 25705

MODEL 700™ M24

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SERIAL NO.



E6350070

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

