

UPC



E6350072

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHARGE

Do Not Use

Do Not Use

LOT #6

SERIAL NO



E6350072

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Marks Depend on

SERIAL NO. E6350072
48 ORDER NO. 25705
10RR

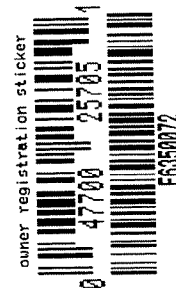
5705 E6350072

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350072
3 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.022$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.153667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.155234$

THE AMR FOR THIS RIFLE IS: $.6767$

CENTROIDAL DISTANCES

0 TO 1	.0695845
1 TO 2	.240853
1 TO 3	.0310644

$\frac{1}{3}$ <----POA
2

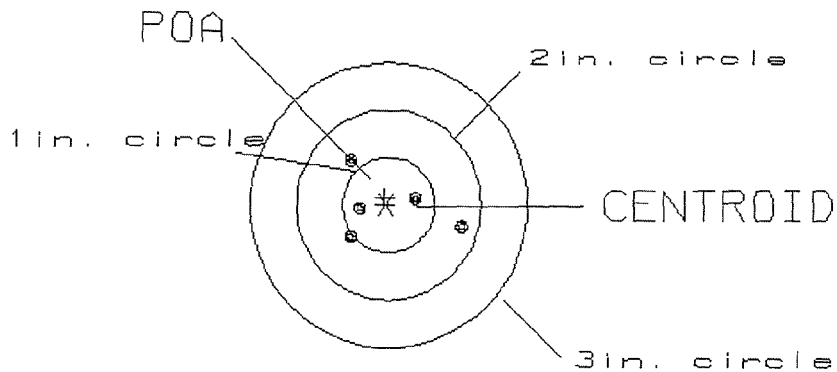
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .069
 MIN RADIUS : .291
 MEAN RADIUS : .499
 MAX RADIUS : .804
 CENTROID X : .009
 CENTROID Y : -.069

3 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350072

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.19
 VS= .74
 GS= 1.32

2
 5
 5

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .303

MIN RADIUS : .583

MEAN RADIUS : .794

MAX RADIUS : 1.060

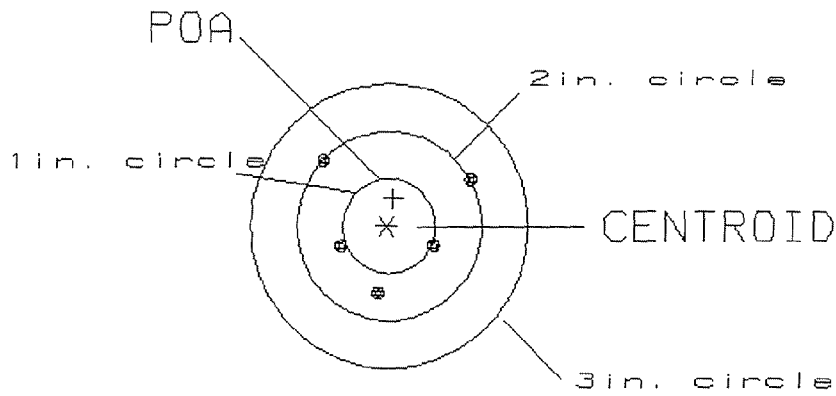
CENTROID X : -.082

CENTROID Y : -.292

3 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350072

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.68

0

VS= 1.36

3

GS= 1.68

5

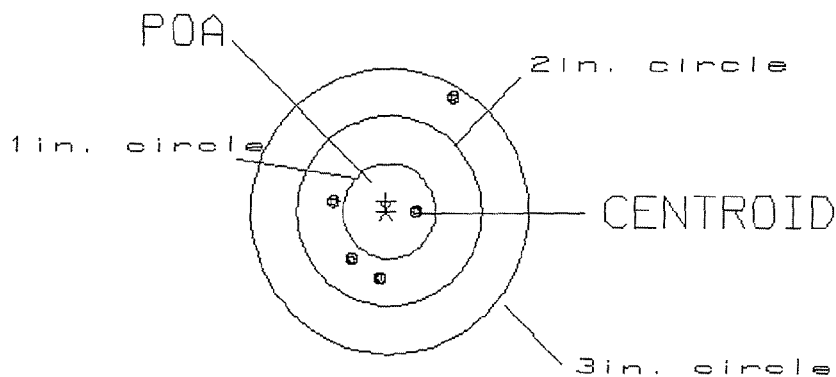
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .100
 MIN RADIUS : .335
 MEAN RADIUS : .737
 MAX RADIUS : 1.404
 CENTROID X : .007
 CENTROID Y : -.100

3 Oct 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.26
 VS= 1.92
 GS= 2.08

1
 4
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350072

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>5</u> <u>5</u>	9-29-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	9-29-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	9-29-97	CK
	J) ASSEMBLE STOCK		9-23-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-15-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-23-97	RW
	M) IRON SIGHT ALIGNMENT		9-23-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-23-97	RW
640	GALLERY TEST AND TARGET	L-64 R-86	10/3/97	TM
	A) MALFUNCTIONS		10/3/97	TM
	B) PIERCED PRIMERS		10/3/97	TM
645	INSPECT FOR LIVE AMMO		10/3/97	TM AC
655	FINAL INSPECTION A) HEADSPACE		10-15-97	CK
	B) TRIGGER PULL	<u>2.57</u> <u>2.55</u> <u>2.47</u> <u>2.44</u> <u>2.43</u>	10-13-97	CR
	C) FUNCTION		10-15-97	CK

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350072

DATE 9-23-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.78	2.44	2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.49	2.72	
PULL #3	2.54	2.43	2.60	
PULL #4	2.50	2.43	2.61	
PULL #5	2.60	2.38	2.62	
TOTAL	13.01	12.17	12.98	
AVG.	2.602	2.434	2.596	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.74	3.05	
PULL #2	2.88	3.05	
PULL #3	3.10	3.03	
PULL #4	2.99	2.89	
PULL #5	2.95	2.91	
TOTAL	14.66	14.93	
AVG.	2.932	2.986	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.06		3.78
PULL #2	4.06	3.91		3.97
PULL #3	4.05	3.79		3.87
PULL #4	4.01	3.82		3.82
PULL #5	3.98	3.84		3.95
TOTAL	20.2	19.42		19.39
AVG.	4.04	3.884		3.878