

UPC



E6350076

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

Do Not Use

SERIAL NO.
E6350076



ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
E6350076

46
ORDER NO.
25705

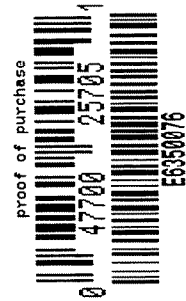
10RR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350076
16 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .276
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.373333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .464278

THE AMR FOR THIS RIFLE IS: 1.162

CENTROIDAL DISTANCES

0 TO 1	.998628
1 TO 2	.946537
1 TO 3	1.17448

+ 3K----POA
2

1

REMINGTON CENTERFIRE ACCURACY TEST

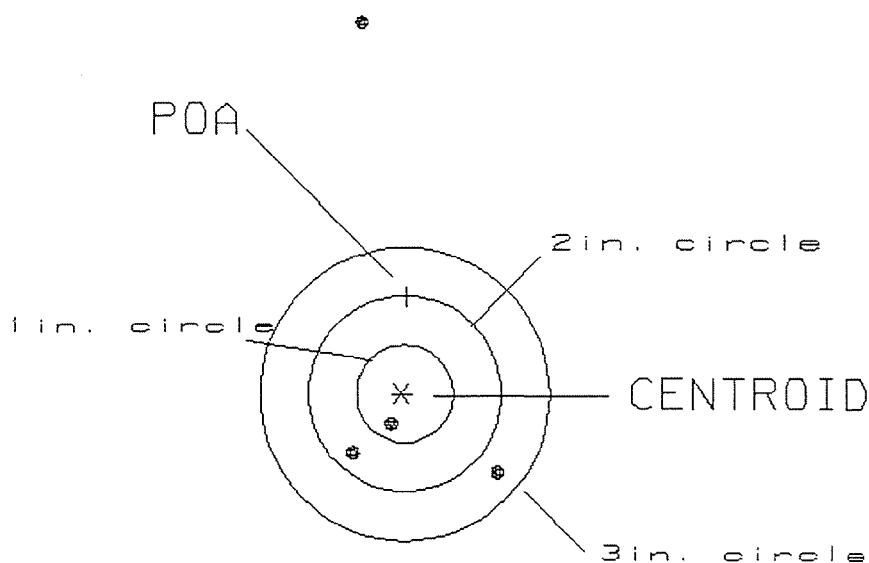
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .998
 MIN RADIUS : .369
 MEAN RADIUS : 1.650
 MAX RADIUS : 3.809
 CENTROID X : -.057
 CENTROID Y : -.997

15 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350076.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.46
 US= 5.83
 GS= 5.87

1
 2
 3

REMINGTON CENTERFIRE ACCURACY TEST

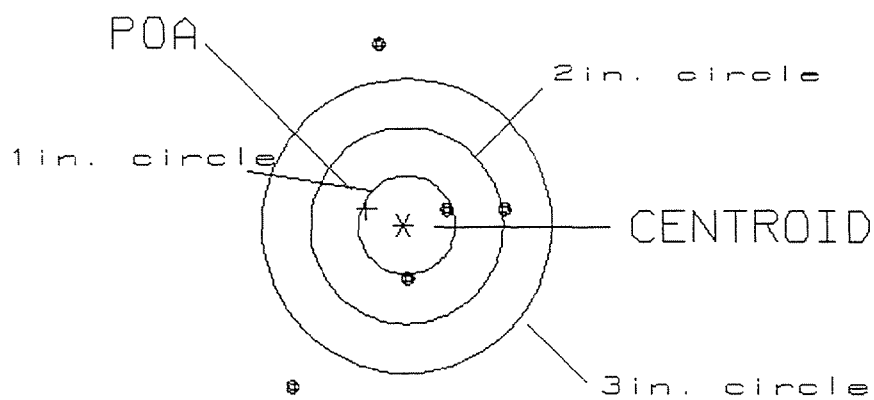
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .417
 MIN RADIUS : .437
 MEAN RADIUS : 1.190
 MAX RADIUS : 2.049
 CENTROID X : .385
 CENTROID Y : -.160

15 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350076.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.21
 VS= 3.53
 GS= 3.64

1
 2
 3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

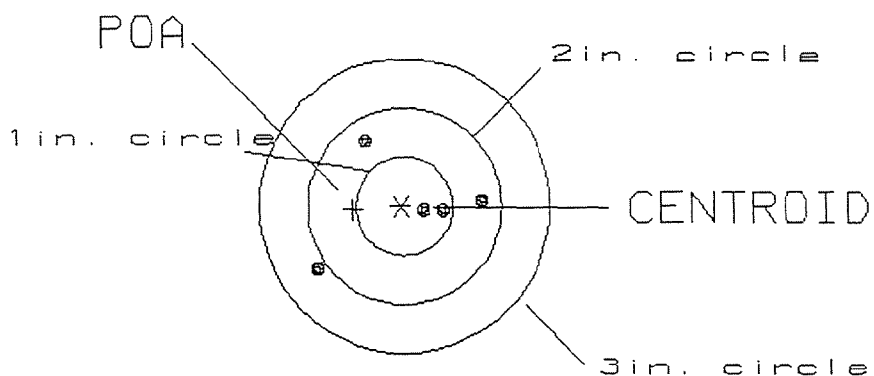
PATTERN #: 3

POA TO CENTROID: .501
 MIN RADIUS : .168
 MEAN RADIUS : .646
 MAX RADIUS : 1.131
 CENTROID X : .500
 CENTROID Y : .037

15 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6358076.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.72

2

VS= 1.23

4

GS= 1.84

5

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350076

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-7-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-7-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	10-7-97	CR
	J) ASSEMBLE STOCK		10-6-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/22/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-6-97	CR
	M) IRON SIGHT ALIGNMENT		10-6-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-6-97	CR
640	GALLERY TEST AND TARGET	L89R 61	10/15/97	PB
	A) MALFUNCTIONS		10/15/97	PB
	B) PIERCED PRIMERS		10/15/97	PB
645	INSPECT FOR LIVE AMMO		10/15/97	LT
655	FINAL INSPECTION A) HEADSPACE		10/22/97	RP
	B) TRIGGER PULL	<u>2.54</u> <u>2.68</u> <u>2.65</u> <u>2.69</u> <u>2.65</u>	10/14/97	TAM
	C) FUNCTION		10/22/97	RP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350076

DATE 10-4-97

TESTER A.A.P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.72	2.69	2.51		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.33	2.61	2.46		
PULL #3	2.50	2.49	2.43		
PULL #4	2.55	2.46	2.38		
PULL #5	2.54	2.42	2.36		
TOTAL	12.64	12.71	12.14		
AVG.	2.53	2.54	2.43		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	2.76		
PULL #2	2.96	2.72		
PULL #3	2.91	2.78		
PULL #4	2.86	2.65		
PULL #5	2.77	2.70		
TOTAL	14.55	13.61		
AVG.	2.91	2.72		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.08		3.92
PULL #2	3.98	4.18		2.83
PULL #3	3.96	3.91		3.95
PULL #4	4.01	4.17		3.83
PULL #5	4.20	4.18		3.90
TOTAL	20.22	20.52		19.43
AVG.	4.04	4.10		3.89