

001100000000 E6350081

UPC



0 47700 25705 1

E6350081

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350081
17 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0593333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.00833333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0599157$

THE AMR FOR THIS RIFLE IS: 1.09

CENTROIDAL DISTANCES

0 TO 1	.324099
1 TO 2	.537401
1 TO 3	.406602

2
3
+ <----POA
1

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .324

MIN RADIUS : .523

MEAN RADIUS : 1.344

MAX RADIUS : 2.334

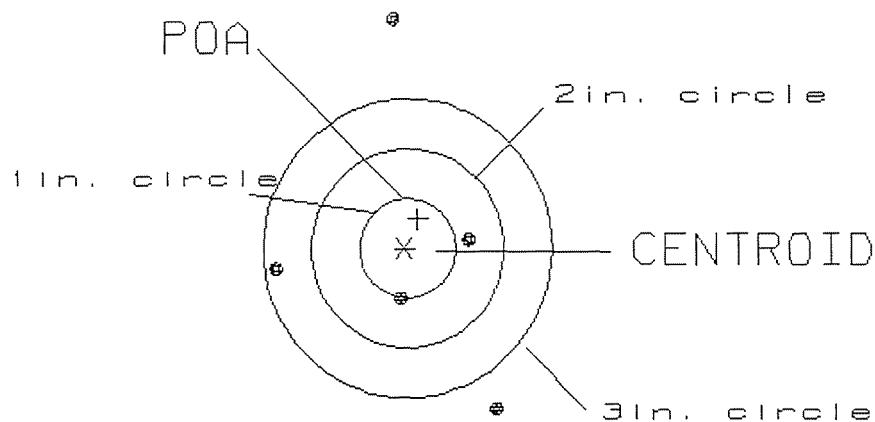
CENTROID X : -.132

CENTROID Y : -.296

17 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350081

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.25

0

VS= 3.96

2

GS= 4.09

3

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .243

MIN RADIUS : .760

MEAN RADIUS : .906

MAX RADIUS : 1.114

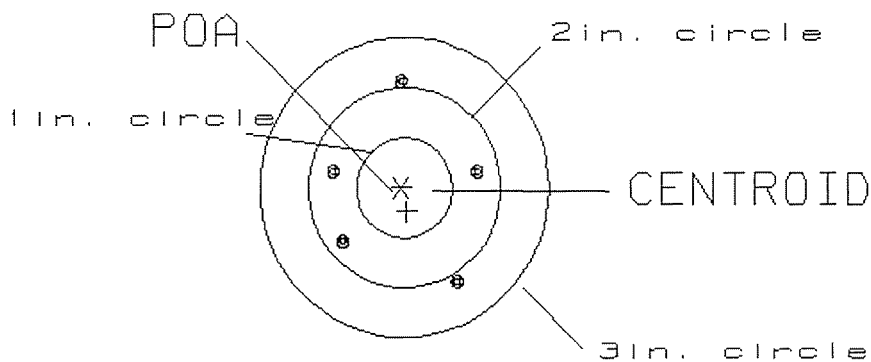
CENTROID X : -.056

CENTROID Y : .236

17 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350081

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.48

0

VS= 2.02

3

GS= 2.10

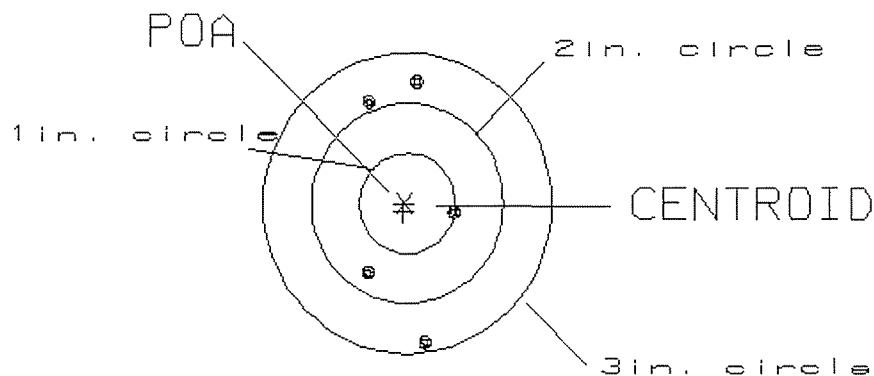
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PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .085
 MIN RADIUS : .530
 MEAN RADIUS : 1.019
 MAX RADIUS : 1.441
 CENTROID X : .010
 CENTROID Y : .085

17 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350001

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .94
 VS= 2.61
 GS= 2.61

0
 2
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350081

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	10-7-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-7-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	10-7-97	CR
	J) ASSEMBLE STOCK		10-3-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/23/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-3-97	RW
	M) IRON SIGHT ALIGNMENT		10-3-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-3-97	RW
640	GALLERY TEST AND TARGET	272 R 78	10/17/97	LT
	A) MALFUNCTIONS		10/17/97	LT
	B) PIERCED PRIMERS		10/17/97	LT
645	INSPECT FOR LIVE AMMO		10/17/97	P.B.
655	FINAL INSPECTION A) HEADSPACE		10/23/97	TRP
	B) TRIGGER PULL	<u>2.64</u> <u>2.36</u> <u>2.34</u> <u>2.43</u> <u>2.39</u>	10-23-97	CL
	C) FUNCTION		10/23/97	TRP

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6350081

DATE 10-2-97

TESTER C/K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.49	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.75	2.45	2.53	
PULL #3	2.55	2.48	2.62	
PULL #4	2.61	2.46	2.56	
PULL #5	2.42	2.34	2.59	
TOTAL	12.94	12.87	12.89	
AVG.	2.588	2.444	2.578	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.83	2.89	
PULL #2	2.95	3.01	
PULL #3	2.98	3.05	
PULL #4	2.92	3.11	
PULL #5	2.94	3.11	
TOTAL	14.62	15.17	
AVG.	2.924	3.034	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.85		3.75
PULL #2	3.95	3.84		4.01
PULL #3	3.94	3.89		4.07
PULL #4	3.94	3.85		4.04
PULL #5	3.96	3.87		4.04
TOTAL	19.71	19.3		19.91
AVG.	3.942	3.86		3.982

Do Not Use

SERIAL NO.



E6350081

ORDER 25705
MODEL 700™ M24
UPC



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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



5705 E6350081

VERY
Instructos
enclosed
safe
firearm

SERIAL NO.
E635

ORDER NO.
46

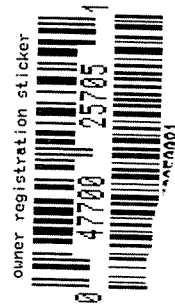
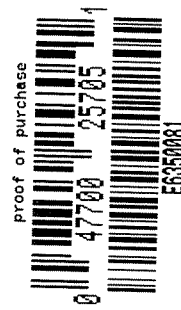
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10

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM