

UPC



E6350082

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350082
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.285333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.570333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .637727

THE AMR FOR THIS RIFLE IS: .999

CENTROIDAL DISTANCES

0 TO 1	.899803
1 TO 2	1.3401
1 TO 3	.852573

2 3 + <----POA
1

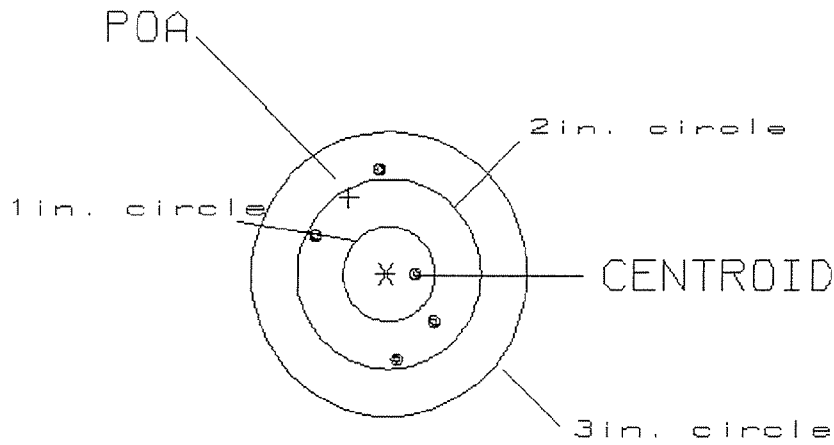
PATTERN #: 1

POA TO CENTROID: .899
 MIN RADIUS : .317
 MEAN RADIUS : .784
 MAX RADIUS : 1.065
 CENTROID X : .406
 CENTROID Y : -.803

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350082

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.30
 VS= 1.96
 GS= 1.98

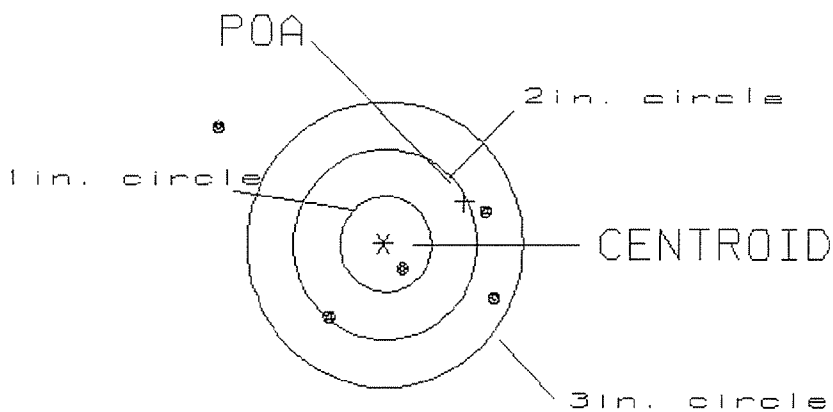
1
 4
 5

PATTERN #: 2
 POA TO CENTROID: .987
 MIN RADIUS : .258
 MEAN RADIUS : 1.182
 MAX RADIUS : 2.230
 CENTROID X : -.884
 CENTROID Y : -.440

4 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.07
 VS= 1.97
 GS= 3.57

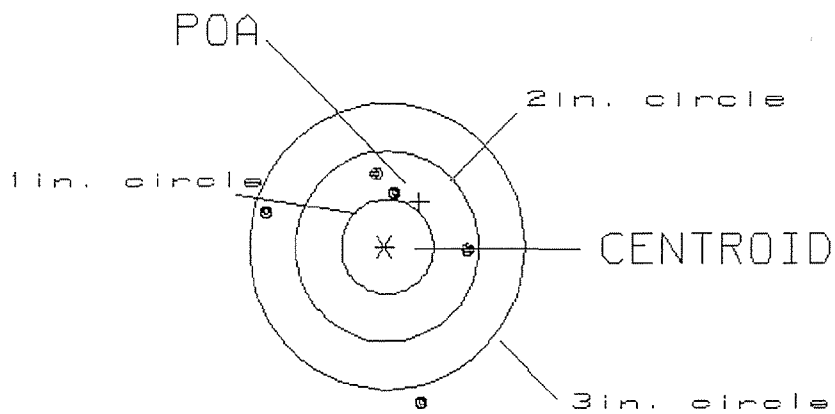
1
 2
 4

PATTERN #: E 3 E
 POA TO CENTROID: .601
 MIN RADIUS : .539
 MEAN RADIUS : 1.031
 MAX RADIUS : 1.632
 CENTROID X : -.378
 CENTROID Y : -.468

4 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.17

0

VS= 2.34

3

GS= 2.56

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350082

DATE 8-5-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.50	2.39		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.70	2.49	2.28		
PULL #3	2.68	2.43	2.30		
PULL #4	2.56	2.39	2.32		
PULL #5	2.48	2.30	2.40		
TOTAL	12.92	12.11	11.69		
AVG.	2.584	2.422	2.338		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.06		
PULL #2	3.21	3.14		
PULL #3	3.20	3.04		
PULL #4	3.14	3.15		
PULL #5	3.18	3.12		
TOTAL	15.89	15.51		
AVG.	3.178	3.102		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.21		4.25
PULL #2	3.99	4.26		4.23
PULL #3	4.00	4.32		4.28
PULL #4	3.98	4.29		3.98
PULL #5	3.91	4.20		4.10
TOTAL	19.92	21.28		20.84
AVG.	3.984	4.256		4.168

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-12-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-12-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.024</u> <u>.024</u>	8-12-97	CK
	J) ASSEMBLE STOCK		8-8-97	CR
	K) ASSEMBLE SWIVEL STUDS		9/9/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-97	CK
	M) IRON SIGHT ALIGNMENT		8-8-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-8-97	CR
640	GALLERY TEST AND TARGET	WIN: L <u>100</u> R <u>50</u>	9-4-97	TAD
	A) MALFUNCTIONS		9-4-97	TAD
	B) PIERCED PRIMERS		9-4-97	TAD
645	INSPECT FOR LIVE AMMO		9-4-97	AC
655	FINAL INSPECTION A) HEADSPACE		9/9/97	RP
	B) TRIGGER PULL	<u>2.32</u> <u>2.33</u> <u>2.38</u> <u>2.38</u> <u>2.40</u>	9-6-97	CK
	C) FUNCTION		9/9/97	RP
660	PACK			

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350082

OP. #	OPERATION NAME	READINGS	DATE	INITIALS
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

Do Not Use

SERIAL NO.



E6350082

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
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0 47700 25705 1

Do Not Use

Lot # 13

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm!

SERIAL NO.
E6350082

46 ORDER NO.
25705

15DR

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

5705 E6350082

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

