

UPC



E6350086

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY ^x 6

^xINCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350086
11 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0496667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0486667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0695358

THE AMR FOR THIS RIFLE IS: .99

CENTROIDAL DISTANCES

Ø TO	1	.401171
1 TO	2	.636892
1 TO	3	.767514

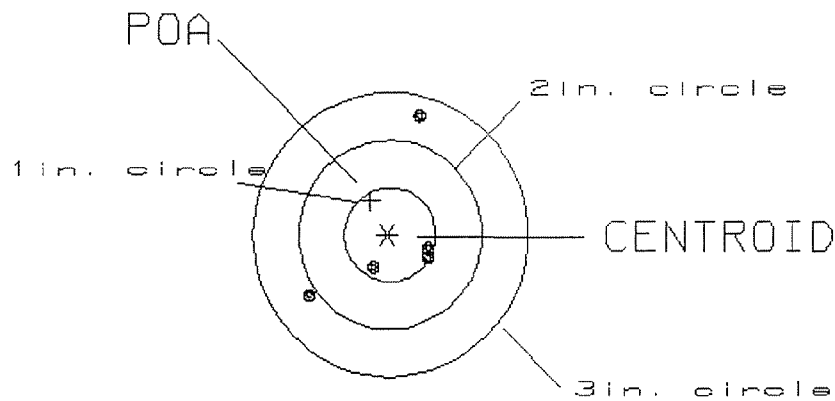
3
2
+ <----POA
1

PATTERN #: 1
 POA TO CENTROID: .402
 MIN RADIUS : .377
 MEAN RADIUS : .738
 MAX RADIUS : 1.290
 CENTROID X : .183
 CENTROID Y : -.357

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350086

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.36
 VS= 1.87
 GS= 2.22

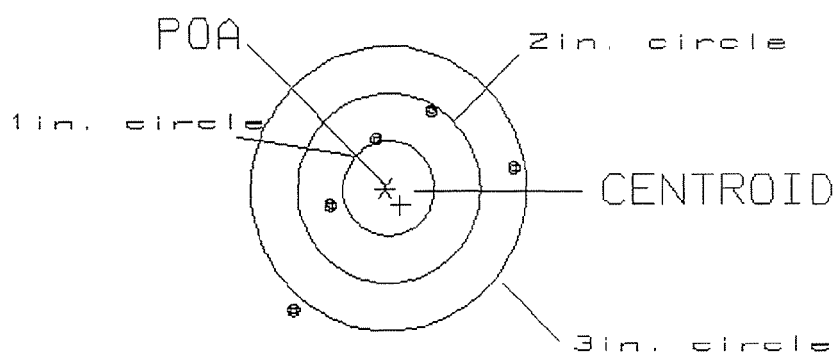
3
 3
 5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .241
 MIN RADIUS : .484
 MEAN RADIUS : 1.034
 MAX RADIUS : 1.681
 CENTROID X : -.161
 CENTROID Y : .179

11 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.41

1

VS= 2.09

3

GS= 2.84

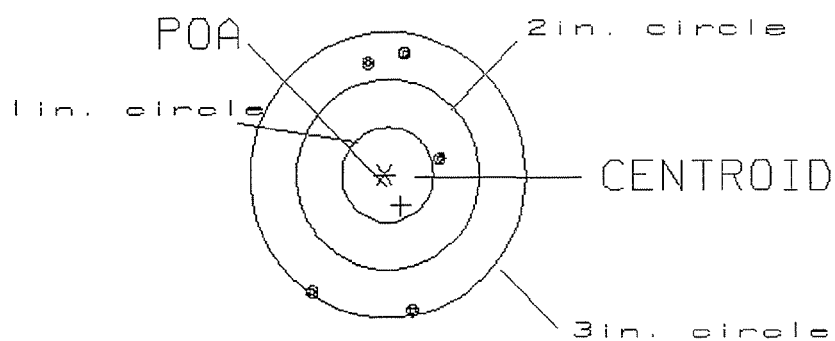
4

PATTERN #: 3
 POA TO CENTROID: .366
 MIN RADIUS : .624
 MEAN RADIUS : 1.198
 MAX RADIUS : 1.461
 CENTROID X : -.171
 CENTROID Y : .324

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350006

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.45
 VS= 2.67
 GS= 2.68

0
 1
 5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350086
5 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .249667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0276667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .251195

THE AMR FOR THIS RIFLE IS: 1.322

CENTROIDAL DISTANCES

0 TO 1	.337037
1 TO 2	.452386
1 TO 3	.76294

1
+ 2 <----POA
3

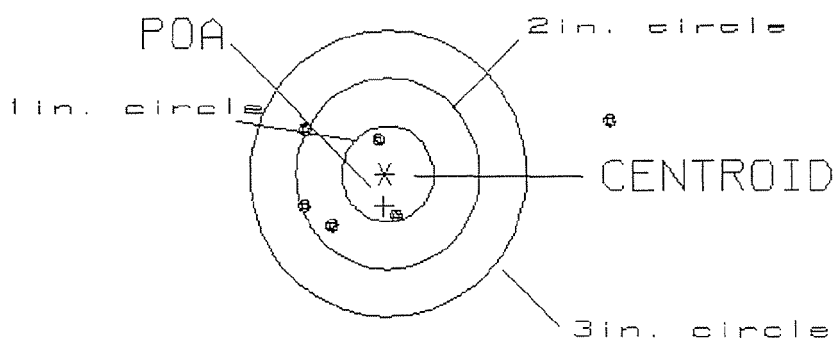
PATTERN #: 1

POA TO CENTROID: .337
 MIN RADIUS : .371
 MEAN RADIUS : 1.031
 MAX RADIUS : 2.489
 CENTROID X : .005
 CENTROID Y : .337

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350006

CENTERFIRE PATTERN # 1



OF SHOTS= 6

IN CIRCLE

HS= 3.36

2

VS= 1.09

4

GS= 3.46

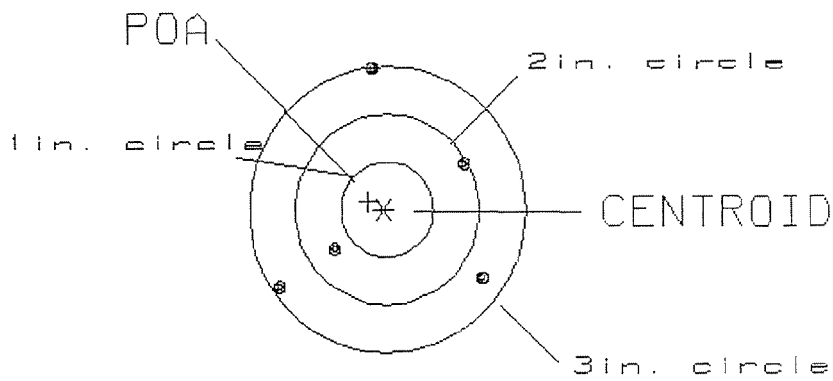
5

PATTERN #: 2
 POA TO CENTROID: .188
 MIN RADIUS : .689
 MEAN RADIUS : 1.166
 MAX RADIUS : 1.449
 CENTROID X : .168
 CENTROID Y : -.085

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350006

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.17

0

VS= 2.25

1

GS= 2.48

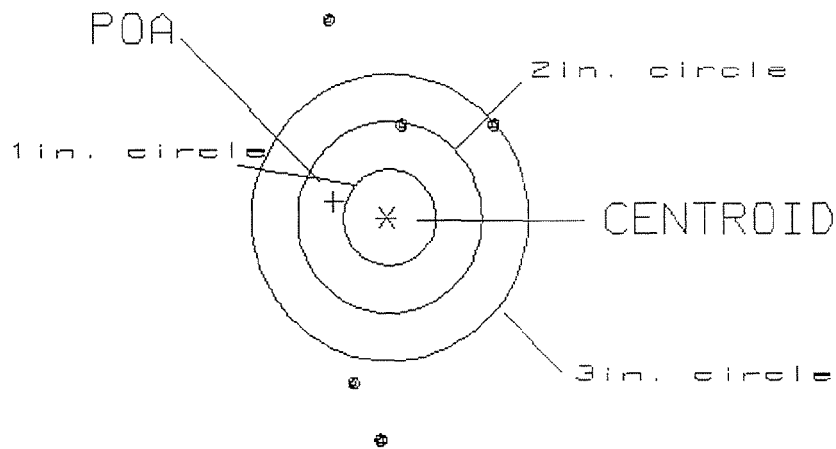
5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .600
 MIN RADIUS : .988
 MEAN RADIUS : 1.768
 MAX RADIUS : 2.372
 CENTROID X : .576
 CENTROID Y : -.169

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350006

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.82
 VS= 4.48
 GS= 4.51

0
 1
 2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. E 6350086

DATE 8-12-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.64	2.49	2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.48	2.72	
PULL #3	2.61	2.50	2.64	
PULL #4	2.67	2.49	2.81	
PULL #5	2.50	2.54	2.80	
TOTAL	13.08	12.50	13.29	
AVG.	2.62	2.50	2.66	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.02	2.97	
PULL #2	3.11	3.14	
PULL #3	3.02	3.26	
PULL #4	3.07	3.19	
PULL #5	2.77	3.17	
TOTAL	14.99	15.73	
AVG.	3.00	3.15	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	4.12		4.03
PULL #2	3.94	4.13		3.99
PULL #3	3.94	4.15		4.07
PULL #4	3.97	3.89		4.09
PULL #5	3.88	4.14		4.09
TOTAL	19.65	20.43		20.25
AVG.	3.93	4.09		4.05

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350086

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>		
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>		
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.022</u>		
	J) ASSEMBLE STOCK		8-28-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-28-97	CR
	M) IRON SIGHT ALIGNMENT		8-28-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-28-97	CR
640	GALLERY TEST AND TARGET	Left 84 Right 66	9-5-97	TM
	A) MALFUNCTIONS		9-11-97	TRD
	B) PIERCED PRIMERS		9-5-97	TM
			9-11-97	TRD
645	INSPECT FOR LIVE AMMO		9-5-97	TM
			9-11-97	TRD
655	FINAL INSPECTION A) HEADSPACE		9-15-97	RW
	B) TRIGGER PULL	<u>254</u> <u>257</u> <u>265</u> <u>266</u> <u>271</u>	9-12-97	CR
	C) FUNCTION			
660	PACK			

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Rayco Registration Marked Deposited

SERIAL NO.
E6350086

46
ORDER NO.
25705

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MODEL 700™ M24

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SERIAL NO.



E6350086

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

