

UPC



E6350087

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350087
17 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .134333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .316
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .343368
THE AMR FOR THIS RIFLE IS: 1.301

CENTROIDAL DISTANCES

0 TO 1	.338213
1 TO 2	.913599
1 TO 3	.934733

2
3
1 + <----POA

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .338

MIN RADIUS : .473

MEAN RADIUS : 1.198

MAX RADIUS : 1.934

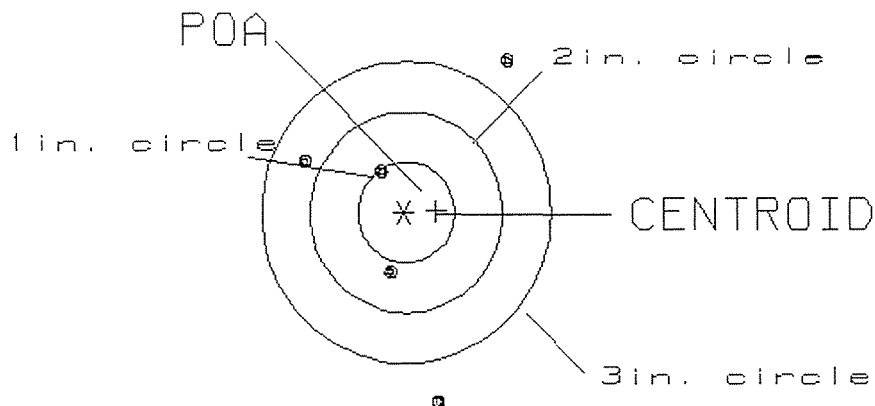
CENTROID X : -.338

CENTROID Y : -.012

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6370087

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.07

1

VS= 3.41

2

GS= 3.47

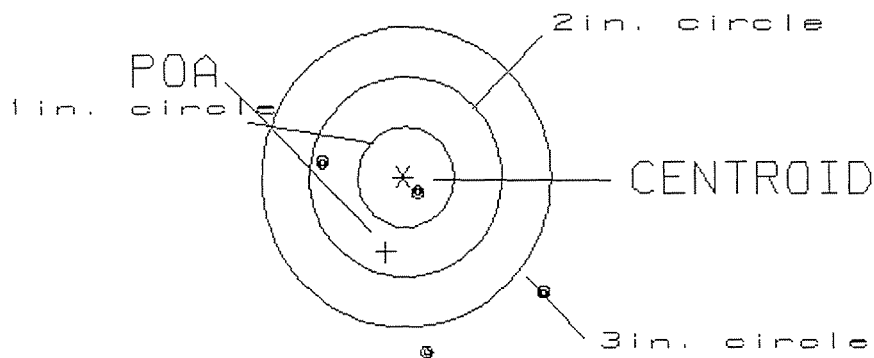
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .765
 MIN RADIUS : .183
 MEAN RADIUS : 1.538
 MAX RADIUS : 3.067
 CENTROID X : .172
 CENTROID Y : .746

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.40

1

VS= 4.64

2

GS= 4.78

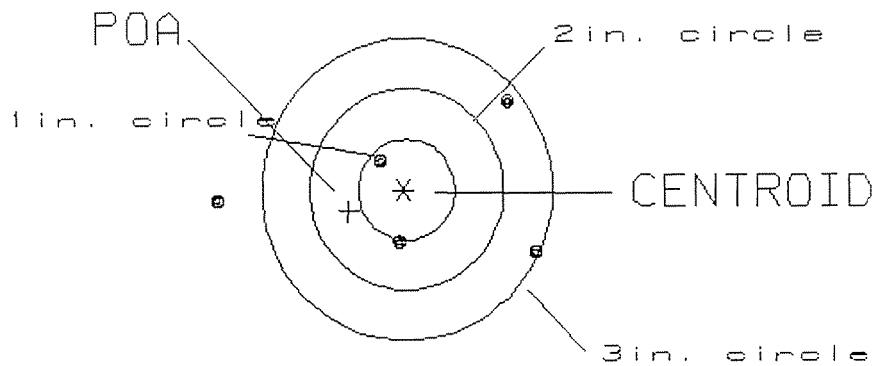
2

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .608
 MIN RADIUS : .448
 MEAN RADIUS : 1.168
 MAX RADIUS : 2.013
 CENTROID X : .569
 CENTROID Y : .214

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.35

1

VS= 1.46

2

GS= 3.39

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

SERIAL NO. E6350087

DATE 12-9-97

TESTER Doog

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.62	2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.69	2.30	
PULL #3	2.68	2.50	2.45	
PULL #4	2.37	2.70	2.46	
PULL #5	2.37	2.76	2.35	
TOTAL	12.6	13.27	11.91	
AVG.	2.52	2.65	2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	3.18	
PULL #2	3.19	3.22	
PULL #3	3.06	3.19	
PULL #4	3.16	3.32	
PULL #5	3.00	3.23	
TOTAL	15.47	16.14	
AVG.	3.09	3.22	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.03	4.03	4.00
PULL #2	4.14	3.94	4.14	4.13
PULL #3	3.99	3.99		4.07
PULL #4	4.05	4.00		4.11
PULL #5	4.01	4.04		4.06
TOTAL	20.22	20.00		20.37
AVG.	4.04	4.00		4.07

625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	12-18-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12-18-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	12-18-97	CR
	J) ASSEMBLE STOCK		12-22-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-18-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-22-97	CR
	M) IRON SIGHT ALIGNMENT		12-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-22-97	CR
640	GALLERY TEST AND TARGET	L-46 R 104	12-17-97	DB
	A) MALFUNCTIONS		12-17-97	DB
	B) PIERCED PRIMERS		12-17-97	DB
645	INSPECT FOR LIVE AMMO		12-17-97	OA DE
655	FINAL INSPECTION A) HEADSPACE		12-18-97	CK
	B) TRIGGER PULL	<u>2.48</u> <u>2.54</u> <u>2.55</u> <u>2.60</u> <u>2.47</u>	12-18-97	CR
	C) FUNCTION		12-18-97	CK
660	PACK			

GUN SERIAL #

EG350087

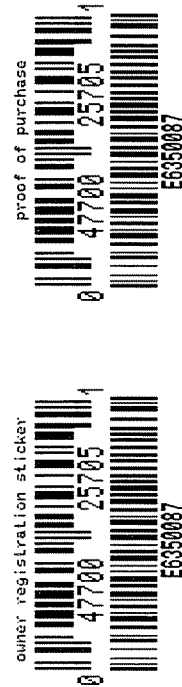
OP. #	OPERATION NAME	READINGS	DATE	INITIA
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

SERIAL NO.



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MODEL 700TM M24

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Do Not Use

X

VERY IMPORTANT: Instructions enclosed state use firearm.

Remington®

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6350087
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22X