

UPC



E6350092

*INCLUDES 1 IN CHAMBER

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400125867

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350092
29 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.167
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .132667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .213283

THE AMR FOR THIS RIFLE IS: .9903

CENTROIDAL DISTANCES

0 TO 1	.129727
1 TO 2	.107713
1 TO 3	.24052

3
2¹+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

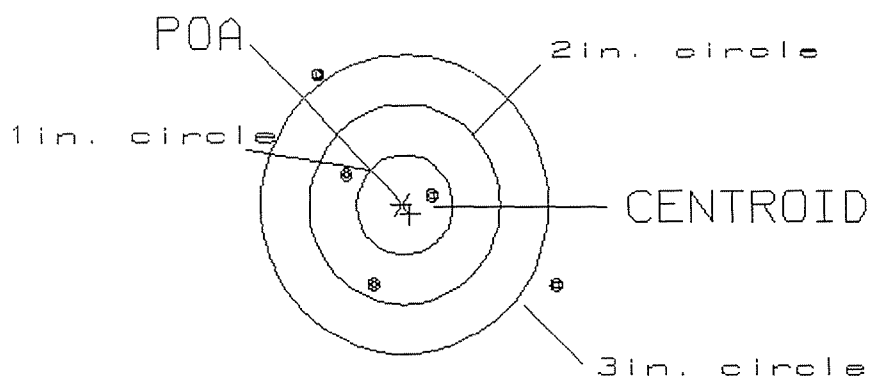
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .129
 MIN RADIUS : .257
 MEAN RADIUS : 1.044
 MAX RADIUS : 1.812
 CENTROID X : -.085
 CENTROID Y : .098

29 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350092

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.58

1

VS= 2.13

3

GS= 3.32

3

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .168

MIN RADIUS : .689

MEAN RADIUS : 1.027

MAX RADIUS : 1.563

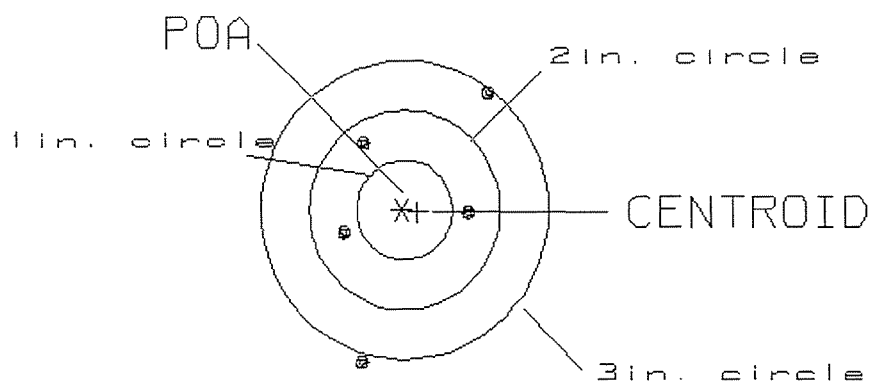
CENTROID X : -.166

CENTROID Y : .027

29 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350092

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.50

0

VS= 2.64

3

GS= 2.95

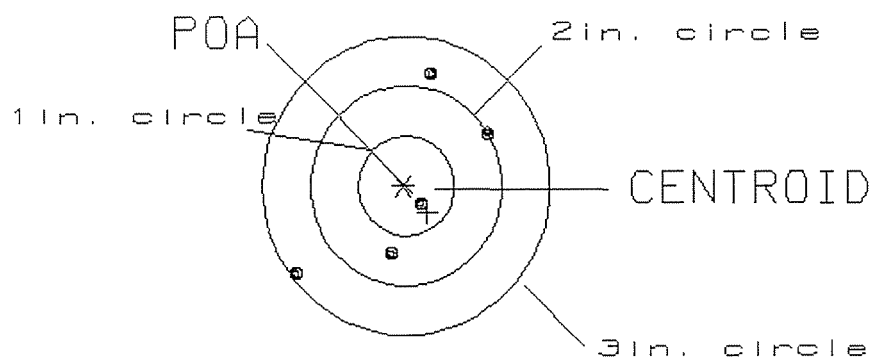
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PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .371
 MIN RADIUS : .223
 MEAN RADIUS : .900
 MAX RADIUS : 1.473
 CENTROID X : -.250
 CENTROID Y : .273

29 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350092

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.02

1

VS= 2.01

3

GS= 2.49

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E63500⁹²
23 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.154667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.335333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.369283$

THE AMR FOR THIS RIFLE IS: 1.756

CENTROIDAL DISTANCES

0 TO 1	.216067
1 TO 2	.400031
1 TO 3	.831491

3

1
+
2

<----POA

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .216

MIN RADIUS : .202

MEAN RADIUS : 1.932

MAX RADIUS : 3.163

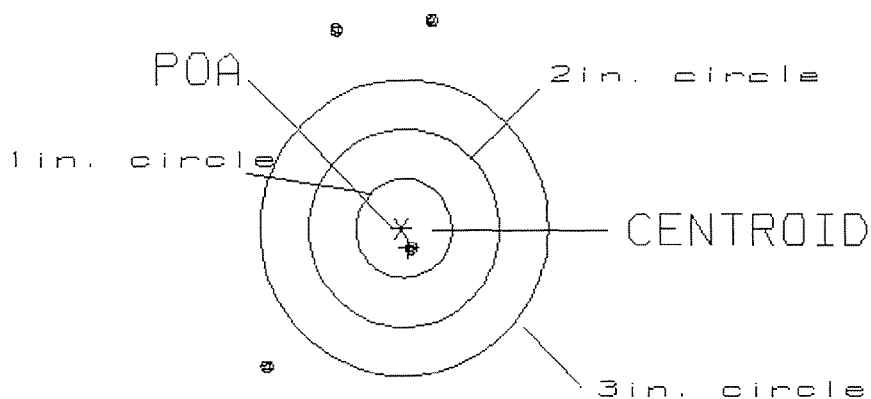
CENTROID X : -.074

CENTROID Y : .203

22 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350079

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.21

1

VS= 4.76

1

GS= 5.27

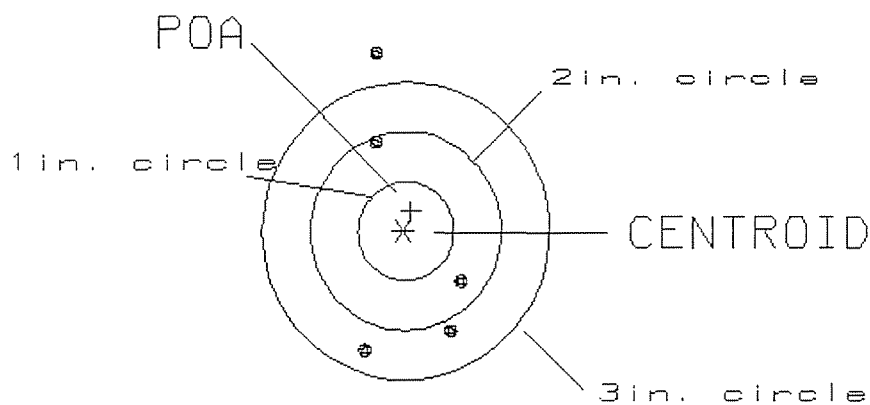
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PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .213
 MIN RADIUS : .751
 MEAN RADIUS : 1.164
 MAX RADIUS : 1.805
 CENTROID X : -.079
 CENTROID Y : -.197

22 Oct 1997

FILE:/H:\basic/Accuracy/Patterning/Centerfire_Patt/E6350079

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .98
 VS= 2.99
 GS= 2.99

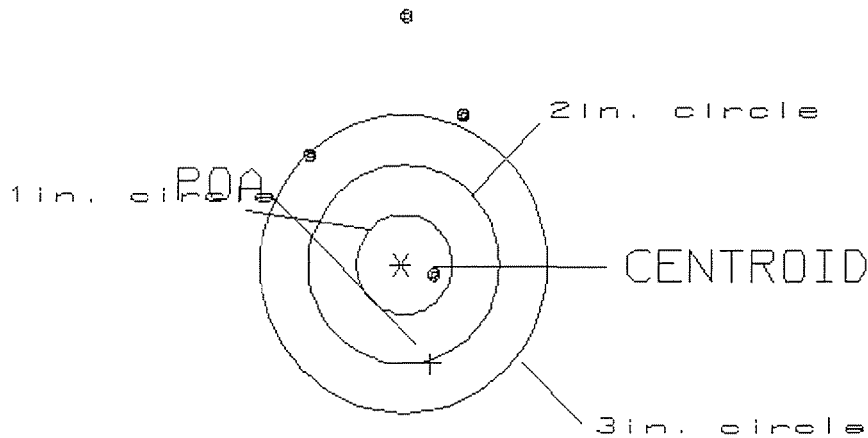
0
 2
 4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: 1.047
 MIN RADIUS : .288
 MEAN RADIUS : 2.171
 MAX RADIUS : 4.988
 CENTROID X : -.311
 CENTROID Y : 1.000

22 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350099

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.59
 VS= 7.45
 GS= 7.45

1
 1
 1

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6350092

OP. #	OPERATION NAME	READINGS	DATE	INITIALS
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-10-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-10-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	10-10-97	CR
	J) ASSEMBLE STOCK		10-7-97	RLW
	K) ASSEMBLE SWIVEL STUDS		11/7/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-7-97	RLW
	M) IRON SIGHT ALIGNMENT		10-7-97	RLW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-7-97	RLW
640	GALLERY TEST AND TARGET	L 72 R 78 L 47 R 103	10/23/97 10/29/97	1LT PB
	A) MALFUNCTIONS		10/22/97 10/29/97	1LT PB
	B) PIERCED PRIMERS		10/22/97 10/29/97	1LT PB
645	INSPECT FOR LIVE AMMO		10/22/97 10/29/97	PB 1LT
655	FINAL INSPECTION A) HEADSPACE		11/7/97	TRP
	B) TRIGGER PULL	<u>2.44</u> <u>2.68</u> <u>2.47</u> <u>2.45</u> <u>2.89</u>	10-31-97	CR
	C) FUNCTION		11/7/97	RP
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350092

DATE 10-6-97

TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.49	2.54	2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.43	2.46	
PULL #3	2.38	2.48	2.51	
PULL #4	2.43	2.37	2.54	
PULL #5	2.46	2.63	2.51	
TOTAL	12.20	12.45	12.56	
AVG.	2.44	2.49	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	3.06	
PULL #2	3.14	3.07	
PULL #3	2.98	3.18	
PULL #4	2.94	3.24	
PULL #5	3.15	3.10	
TOTAL	15.39	15.65	
AVG.	3.07	3.13	

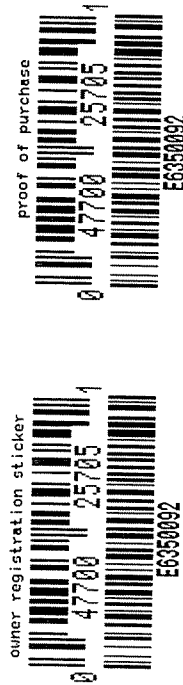
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.91		3.99
PULL #2	4.03	4.17		3.98
PULL #3	4.01	4.04		3.94
PULL #4	4.12	4.19		3.96
PULL #5	4.29	4.25		3.98
TOTAL	20.44	20.56		19.85
AVG.	4.08	4.11		3.97

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

SERIAL NO.



E6350092

ORDER

25705

MODEL 700™ M24

UPC



0 47700 25705 1

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25705

MODEL 700™ M24

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Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
E6350092

46
ORDER NO.
25705



5705 E6350092

19RR