

UPC



E6350097

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350097
17 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.104667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.210333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .234937

THE AMR FOR THIS RIFLE IS: 1.258

CENTROIDAL DISTANCES

Ø TO	1	.421807
1 TO	2	.534151
1 TO	3	.792569

1 +2 <----POA

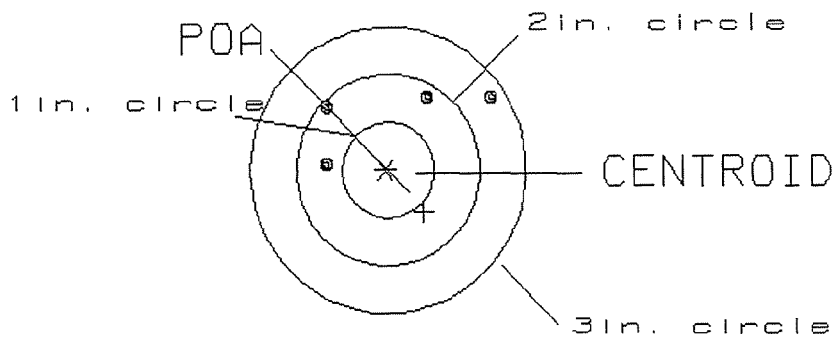
3

PATTERN #: 1
 POA TO CENTROID: .607
 MIN RADIUS : .702
 MEAN RADIUS : 1.216
 MAX RADIUS : 2.225
 CENTROID X : -.420
 CENTROID Y : .439

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350097

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.83

0

VS= 3.02

3

GS= 3.19

4

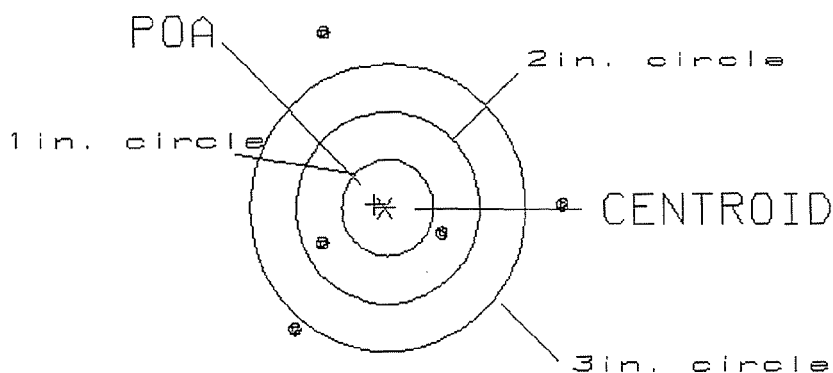
PATTERN #: 2

POA TO CENTROID: .115
 MIN RADIUS : .637
 MEAN RADIUS : 1.390
 MAX RADIUS : 2.013
 CENTROID X : .109
 CENTROID Y : -.035

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.90

0

VS= 3.16

2

GS= 3.24

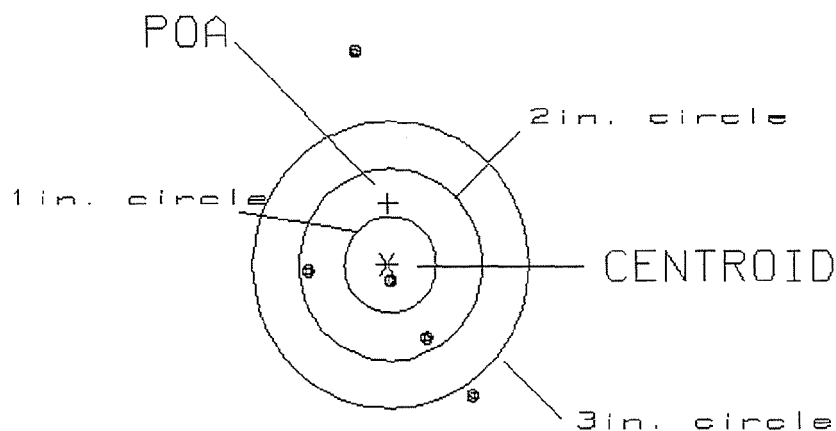
2

PATTERN #: 3
 POA TO CENTROID: .635
 MIN RADIUS : .123
 MEAN RADIUS : 1.167
 MAX RADIUS : 2.309
 CENTROID X : -.003
 CENTROID Y : -.635

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.84
 VS= 3.59
 GS= 3.84

1
 3
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350097DATE 9-10-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.74	2.63		2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.68	2.25		2.51	
PULL #3	2.66	2.67		2.27	
PULL #4	2.62	2.67		2.57	
PULL #5	2.47	2.62		2.60	
TOTAL	13.17	12.84		12.44	
AVG.	2.63	2.57		2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.15		
PULL #2	3.21	3.25		
PULL #3	3.25	3.26		
PULL #4	3.34	3.31		
PULL #5	3.21	3.16		
TOTAL	16.28	16.13		
AVG.	3.26	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.01		4.35
PULL #2	4.14	4.09		4.32
PULL #3	4.17	4.00		4.23
PULL #4	4.21	4.06		4.27
PULL #5	4.18	4.07		4.36
TOTAL	20.90	20.23		21.53
AVG.	4.18	4.05		4.31

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # F6350097

OP. #	OPERATION NAME	READINGS	DATE	INITIALS
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-12-97	RW
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>3</u>	9-12-97	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0235</u> <u>.0215</u> <u>.0205</u>	9-12-97	RW
	J) ASSEMBLE STOCK		9-11-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-11-97	CR
	M) IRON SIGHT ALIGNMENT		9-11-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-11-97	CR
640	GALLERY TEST AND TARGET	R83 L67	9/17/97	BWT
	A) MALFUNCTIONS		9/17/97	BWT
	B) PIERCED PRIMERS		9/17/97	BWT
645	INSPECT FOR LIVE AMMO		9/17/97	LT
655	FINAL INSPECTION A) HEADSPACE		9/19-97	RW
	B) TRIGGER PULL	<u>2.54</u> <u>2.60</u> <u>2.58</u> <u>2.59</u> <u>2.59</u>	9/18/97	TM
	C) FUNCTION			
660	BACK			

Do Not Use

Do Not Use

SERIAL NO.



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MODEL 700™ M24
UPC



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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

SERIAL NO.
E6350097

46

ORDER NO.
25705

23DR

5705 E6350097

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

