

UPC



E6350104

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350104
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0766667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.352667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .360904

THE AMR FOR THIS RIFLE IS: 1.219

CENTROIDAL DISTANCES

Ø TO	1	.893757
1 TO	2	1.00194
1 TO	3	1.28147

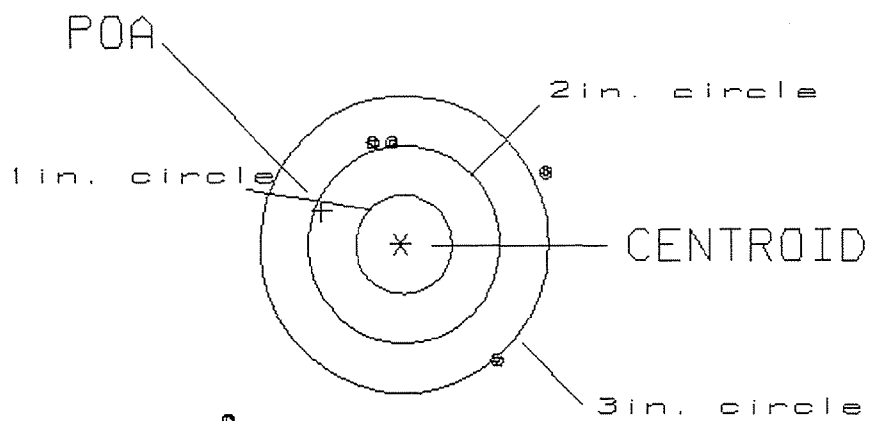
3 + <----POA
 1
2

PATTERN #: 1
 POA TO CENTROID: .894
 MIN RADIUS : 1.090
 MEAN RADIUS : 1.564
 MAX RADIUS : 2.511
 CENTROID X : .831
 CENTROID Y : -.329

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350104

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.24

0

VS= 2.81

0

GS= 4.07

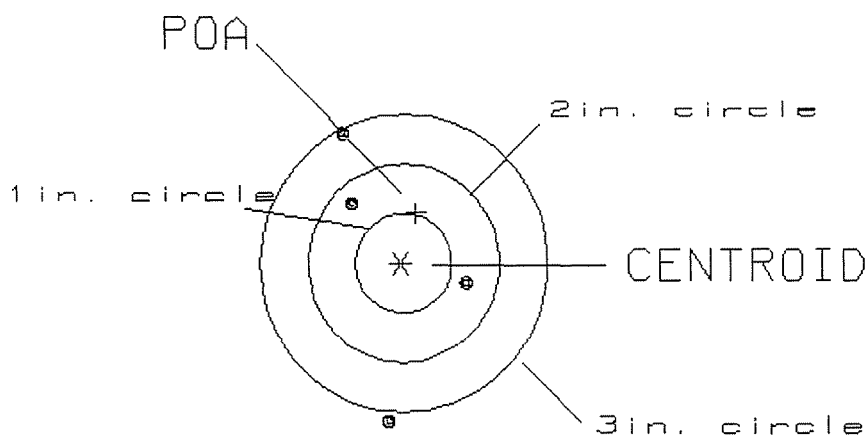
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .530
 MIN RADIUS : .638
 MEAN RADIUS : 1.031
 MAX RADIUS : 1.559
 CENTROID X : -.155
 CENTROID Y : -.507

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.28
 VS= 2.86
 GS= 2.91

0
 3
 4

PATTERN #: 3

POA TO CENTROID: .498

MIN RADIUS : .084

MEAN RADIUS : 1.063

MAX RADIUS : 1.355

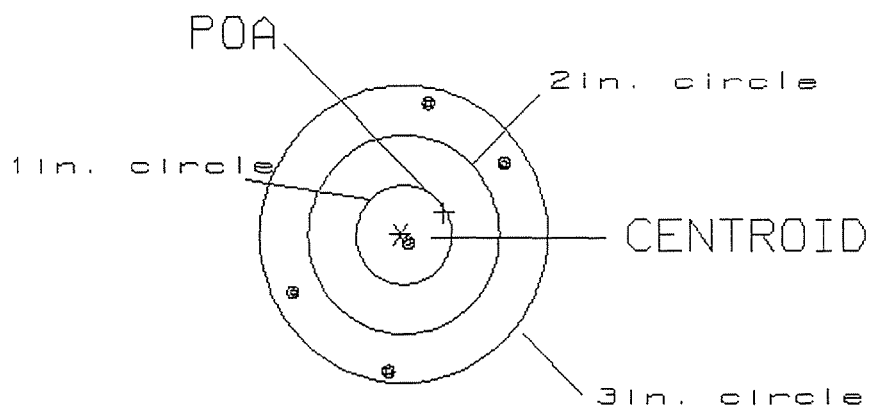
CENTROID X : -.446

CENTROID Y : -.222

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350104

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.15

1

VS= 2.64

1

GS= 2.68

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E 6350104

DATE 9-2-97

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.65	2.77	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.69	2.61	
PULL #3	2.63	2.52	2.44	
PULL #4	2.70	2.63	2.65	
PULL #5	2.49	2.64	2.86	
TOTAL	12.84	13.13	13.33	
AVG.	2.57	2.63	2.67	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	3.35	
PULL #2	3.44	3.31	
PULL #3	2.98	3.11	
PULL #4	3.20	3.42	
PULL #5	3.46	3.23	
TOTAL	16.15	16.42	
AVG.	3.23	3.28	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	3.89		3.85
PULL #2	4.31	3.88		3.90
PULL #3	3.97	4.12		4.22
PULL #4	4.31	4.24		3.96
PULL #5	3.92	4.19		4.15
TOTAL	20.73	20.32		20.08
AVG.	4.15	4.06		4.02

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E 6350104

OP. #	OPERATION NAME	READINGS	DATE	INITIALS
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-5-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-5-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.023</u>	9-5-97	CK
	J) ASSEMBLE STOCK		9-5-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-22-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-5-97	CK
	M) IRON SIGHT ALIGNMENT		9-5-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-5-97	CK
640	GALLERY TEST AND TARGET	R-74 L-76	9-20-97	DH
	A) MALFUNCTIONS		9-20-97	DH
	B) PIERCED PRIMERS		9-20-97	DH
645	INSPECT FOR LIVE AMMO		9-20-97	DH
655	FINAL INSPECTION A) HEADSPACE		8-22-97	CK
	B) TRIGGER PULL	<u>2.46</u> <u>2.54</u> <u>2.60</u> <u>2.67</u> <u>2.56</u>	8-22-97	CK
	C) FUNCTION		8-22-97	CK
660	BACK			

Do Not Use

Do Not Use

SERIAL NO.



E6350104

ORDER 25705
MODEL 700™ M24
UPC



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VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
Remington®	SERIAL NO. E6350104
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*	46 ORDER NO. 25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.	25DR

5705 E6350104

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

