

UPC



E6350105

ORDER NO. 25703

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350105

8 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.117

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.152

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .191815

THE AMR FOR THIS RIFLE IS: 1.022

CENTROIDAL DISTANCES

0 TO 1	.458704
1 TO 2	.377351
1 TO 3	.449455

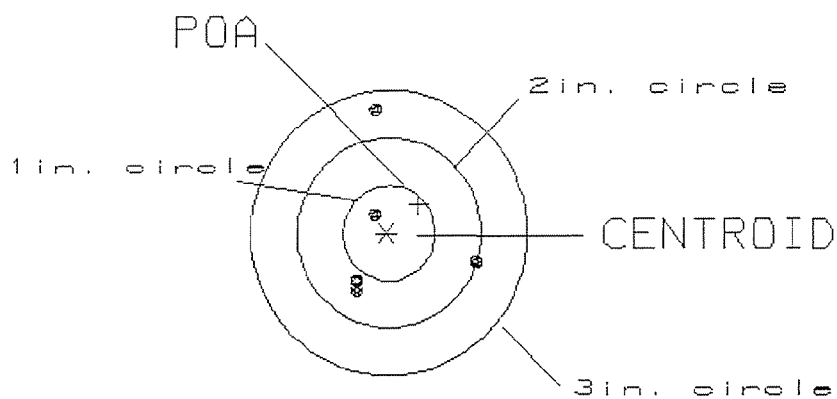
23 <----POA
1

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .459
 MIN RADIUS : .217
 MEAN RADIUS : .767
 MAX RADIUS : 1.288
 CENTROID X : -.347
 CENTROID Y : -.300

8 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350105

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.29

1

VS= 1.91

4

GS= 1.92

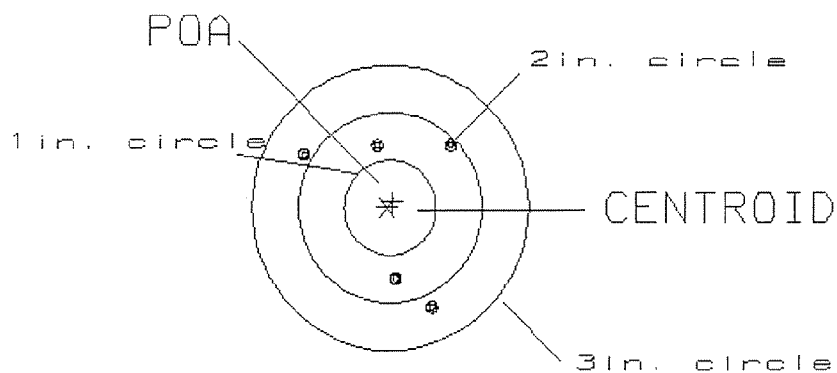
5

PATTERN #: 2
 POA TO CENTROID: .081
 MIN RADIUS : .677
 MEAN RADIUS : .907
 MAX RADIUS : 1.122
 CENTROID X : -.060
 CENTROID Y : -.055

8 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350105

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.56

0

VS= 1.66

3

GS= 2.10

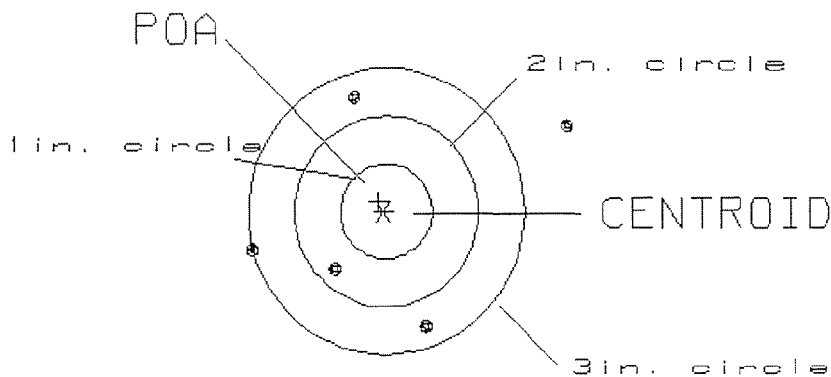
5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .115
 MIN RADIUS : .802
 MEAN RADIUS : 1.393
 MAX RADIUS : 2.134
 CENTROID X : .056
 CENTROID Y : -.101

8 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350105

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.40

0

VS= 2.34

1

GS= 3.66

3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350105
27 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0373333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.132
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .137178

THE AMR FOR THIS RIFLE IS: 1.55

CENTROIDAL DISTANCES

0 TO 1	.296623
1 TO 2	.188733
1 TO 3	1.11785

1
2
+ <----POA

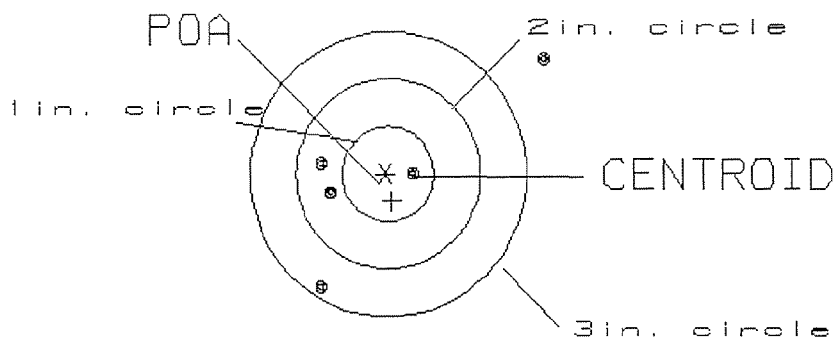
3

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .296
 MIN RADIUS : .279
 MEAN RADIUS : 1.006
 MAX RADIUS : 2.079
 CENTROID X : -.071
 CENTROID Y : .288

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350105

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.42

1

VS= 2.34

3

GS= 3.35

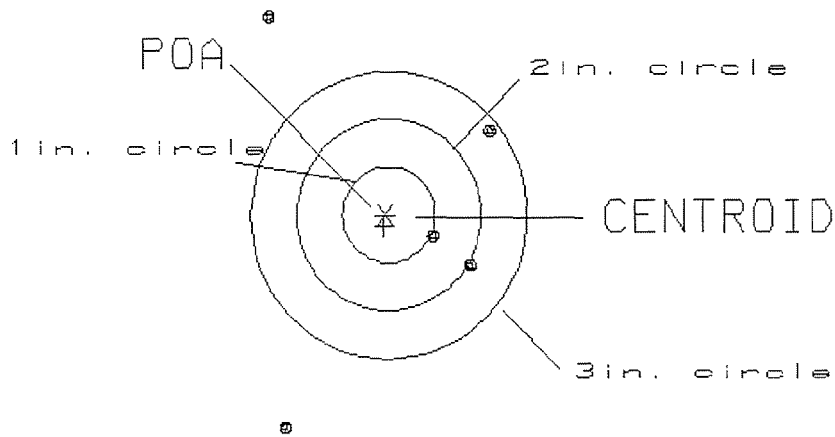
4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .121
 MIN RADIUS : .545
 MEAN RADIUS : 1.569
 MAX RADIUS : 2.477
 CENTROID X : .015
 CENTROID Y : .120

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350105

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.36

0

VS= 4.32

2

GS= 4.33

3

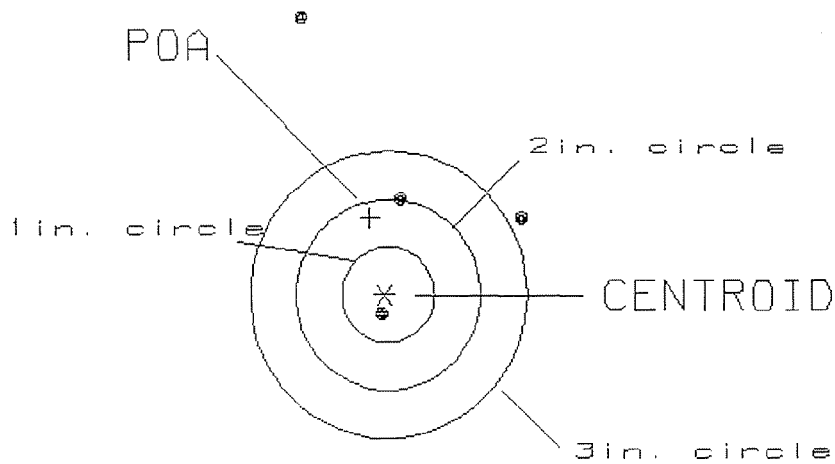
PATTERN #: 3

POA TO CENTROID: .821
 MIN RADIUS : .202
 MEAN RADIUS : 2.076
 MAX RADIUS : 4.525
 CENTROID X : .168
 CENTROID Y : -.804

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350105

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.33

1

VS= 7.42

2

GS= 7.43

2

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350105

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-23-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-23-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	10-23-97	CK
	J) ASSEMBLE STOCK		10-14-97	RW
	K) ASSEMBLE SWIVEL STUDS		11-11-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-14-97	RW
	M) IRON SIGHT ALIGNMENT		10-14-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-14-97	RW
640	GALLERY TEST AND TARGET	L 80 P 70	10/27/97 11-8-97	CK DB
	A) MALFUNCTIONS		10/27/97 11-8-97	CK DB
	B) PIERCED PRIMERS		10/27/97 11-8-97	CK DB
645	INSPECT FOR LIVE AMMO		10/27/97 11-8-97	P.B. DB TTM
655	FINAL INSPECTION A) HEADSPACE		11-11-97	CK
	B) TRIGGER PULL	<u>2.46</u> <u>2.40</u> <u>2.55</u> <u>2.55</u> <u>2.57</u>	11/10/97	TRP
	C) FUNCTION		11-11-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#

3.00#+ .75#

4.00#+1.00#

SERIAL NO. E6350105

DATE 10-14-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.30	2.59	2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.64	2.46	
PULL #3	2.48	2.66	2.38	
PULL #4	2.52	2.39	2.52	
PULL #5	2.61	2.45	2.67	
TOTAL	12.36	12.73	12.61	
AVG.	2.47	2.54	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.94	3.14	
PULL #2	3.01	3.12	
PULL #3	2.97	3.10	
PULL #4	2.99	3.20	
PULL #5	2.95	3.28	
TOTAL	14.86	15.84	
AVG.	2.97	3.16	

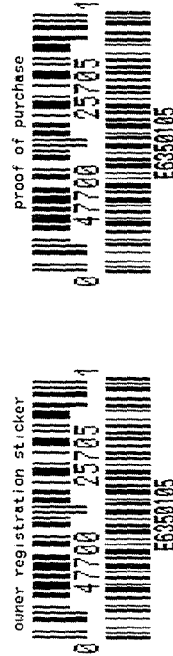
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	3.94		4.02
PULL #2	3.96	3.95		4.07
PULL #3	3.99	3.99		3.98
PULL #4	4.02	3.92		4.09
PULL #5	4.14	3.88		4.12
TOTAL	20.26	19.72		20.28
AVG.	4.05	3.94		4.05

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

SERIAL NO



E6350105

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. - Mercat Registrada - Marque Deposee.

SERIAL NO
E6350105

46 ORDER NO
25705

19RR

5705 E6350105