

UPC



E6350106

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350106
25 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0563333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.339333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .343978

THE AMR FOR THIS RIFLE IS: 1.014

CENTROIDAL DISTANCES

0 TO 1	.247324
1 TO 2	.288594
1 TO 3	.165529

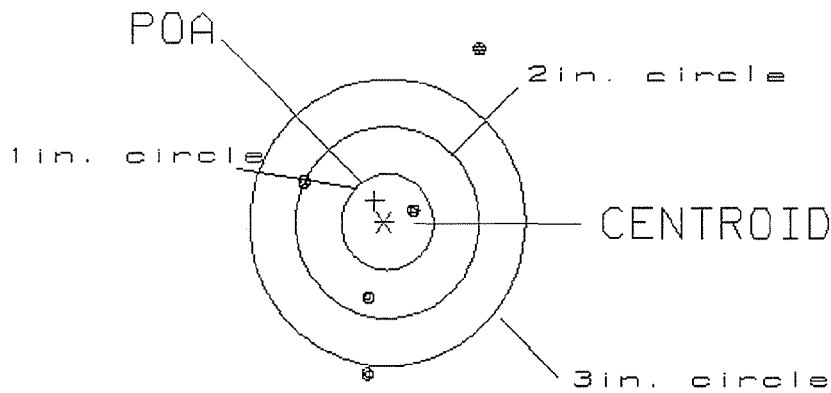
+ <----POA
3 1
2

PATTERN #: 1
 POA TO CENTROID: .247
 MIN RADIUS : .348
 MEAN RADIUS : 1.151
 MAX RADIUS : 2.035
 CENTROID X : .113
 CENTROID Y : -.220

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350106.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.83

1

VS= 3.35

3

GS= 3.56

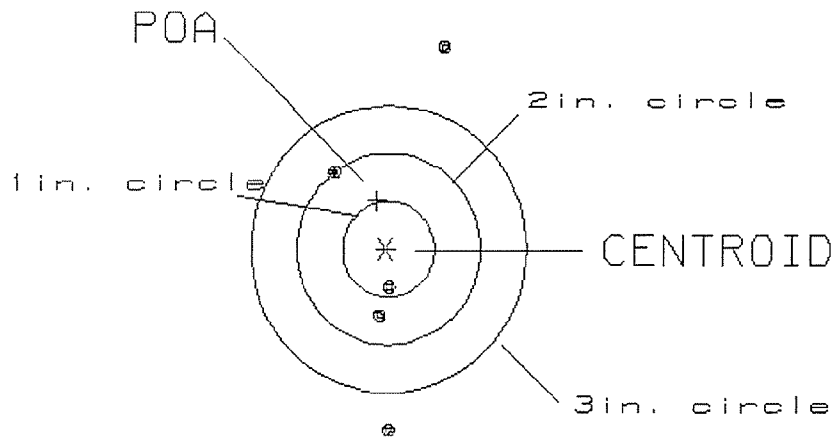
3

PATTERN #: [2]
 POA TO CENTROID: .517
 MIN RADIUS : .402
 MEAN RADIUS : 1.228
 MAX RADIUS : 2.229
 CENTROID X : .093
 CENTROID Y : -.508

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350106.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.16
 VS= 4.04
 GS= 4.08

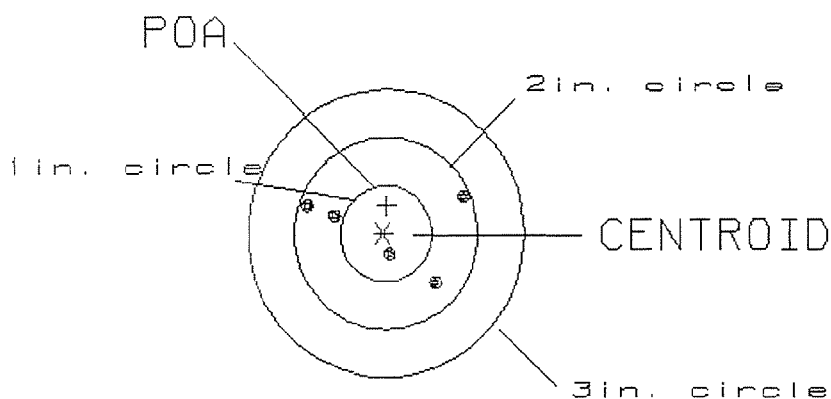
1
 3
 3

PATTERN #: 3
 POA TO CENTROID: .292
 MIN RADIUS : .247
 MEAN RADIUS : .662
 MAX RADIUS : .890
 CENTROID X : -.037
 CENTROID Y : -.290

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350106.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.65

1

VS= .86

5

GS= 1.65

5

Been
loaded

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350106
23 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0566667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.475
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .478368

THE AMR FOR THIS RIFLE IS: 1.767

CENTROIDAL DISTANCES

0 TO	1	.135602
1 TO	2	.897954
1 TO	3	.398246

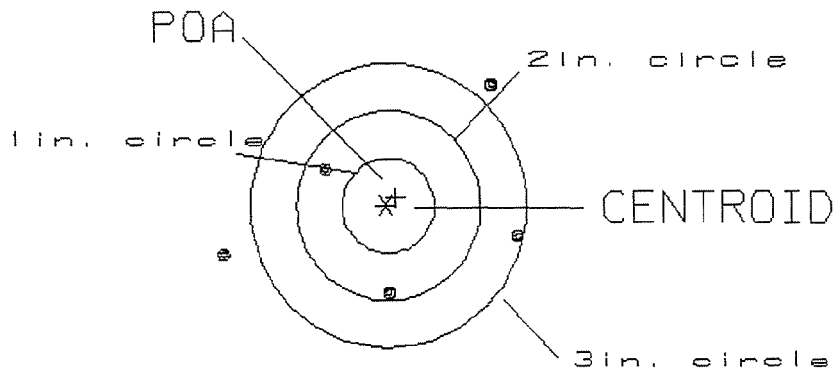
1+ <----POA
3
2

PATTERN #: 1
 POA TO CENTROID: .136
 MIN RADIUS : .841
 MEAN RADIUS : 1.370
 MAX RADIUS : 1.896
 CENTROID X : -.108
 CENTROID Y : -.082

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350106.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.28

0

VS= 2.19

2

GS= 3.48

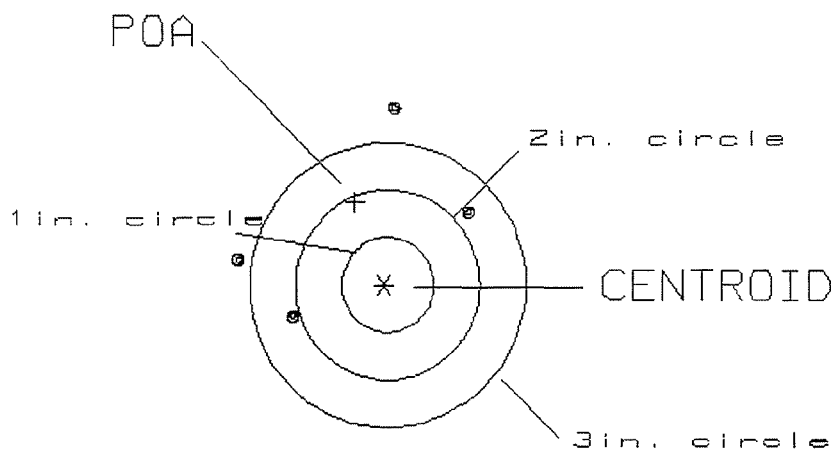
3

PATTERN #: 2
 POA TO CENTROID: .927
 MIN RADIUS : 1.044
 MEAN RADIUS : 1.775
 MAX RADIUS : 3.078
 CENTROID X : .328
 CENTROID Y : -.867

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6358106.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.29
 VS= 4.49
 GS= 4.77

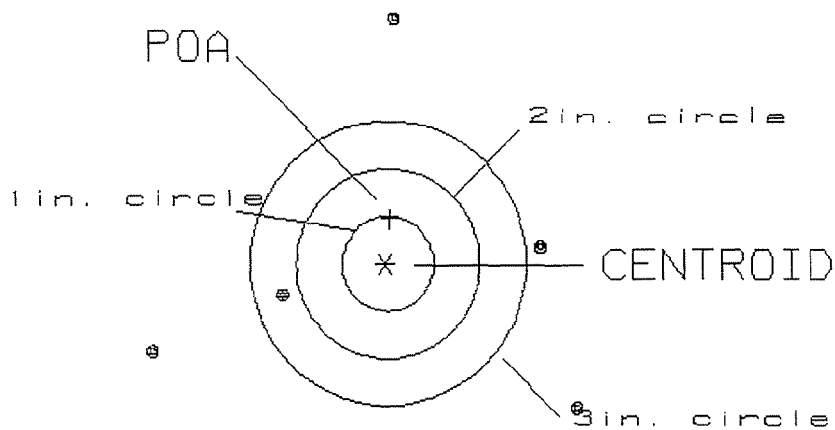
0
 0
 2

PATTERN #: 3
 POA TO CENTROID: .478
 MIN RADIUS : 1.229
 MEAN RADIUS : 2.155
 MAX RADIUS : 2.745
 CENTROID X : -.050
 CENTROID Y : -.476

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350106.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.60

0

VS= 4.10

0

GS= 4.63

1

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350106DATE 9-3-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.45	2.55	2.75	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.68	2.77	
PULL #3	2.49	2.69	2.74	
PULL #4	2.54	2.69	2.75	
PULL #5	2.41	2.68	2.71	
TOTAL	12.36	13.29	13.72	
AVG.	2.47	2.66	2.74	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.28	3.15	
PULL #2	3.25	3.05	
PULL #3	3.35	3.32	
PULL #4	3.00	3.00	
PULL #5	2.98	3.33	
TOTAL	15.86	15.85	
AVG.	3.17	3.17	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.21		4.41
PULL #2	4.33	4.31		3.88
PULL #3	4.29	4.28		4.31
PULL #4	4.27	4.35		4.42
PULL #5	3.96	4.38		4.34
TOTAL	21.08	21.53		21.36
AVG.	4.22	4.31		4.27

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # EL350106

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-6-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-6-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1021</u> <u>1022</u> <u>1021</u>	9-6-97	CR
	J) ASSEMBLE STOCK		9-5-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-26-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-5-97	CR
	M) IRON SIGHT ALIGNMENT		9-5-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-5-97	CR
640	GALLERY TEST AND TARGET	R 97 L 53 R 97 L 53	9/23/97 9/25/97	BWT BWT
	A) MALFUNCTIONS		9/23/97 9/25/97	BWT BWT
	B) PIERCED PRIMERS		9/23/97 9/25/97	BWT BWT
645	INSPECT FOR LIVE AMMO		9/23/97 9/25/97	1LT 1LT
655	FINAL INSPECTION A) HEADSPACE		9-26-97	CR
	B) TRIGGER PULL	<u>2.38</u> <u>2.36</u> <u>2.30</u> <u>2.30</u> <u>2.31</u>	9-26-97	CR
	C) FUNCTION		9-26-97	CR

660 BACK

Do Not Use

SERIAL NO.



E6350106

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
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Do Not Use

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
WEAPON.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Trademark Deposited.

SERIAL NO. E6350106
46 ORDER NO. 25705
29DR

5705 E6350106

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6350106

owner registration sticker



E6350106