

UPC



E6350107

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350107
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .184333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.234667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .298408

THE AMR FOR THIS RIFLE IS: 1.131

CENTROIDAL DISTANCES

0 TO 1 .671775
1 TO 2 .779701
1 TO 3 .561001

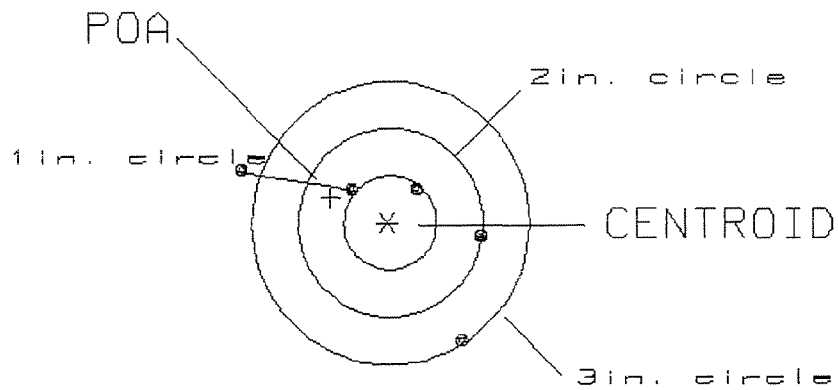
+3 <----POA
2 1

PATTERN #: 1
 POA TO CENTROID: .672
 MIN RADIUS : .449
 MEAN RADIUS : 1.034
 MAX RADIUS : 1.703
 CENTROID X : .619
 CENTROID Y : -.261

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350107

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.59
 VS= 1.82
 GS= 2.97

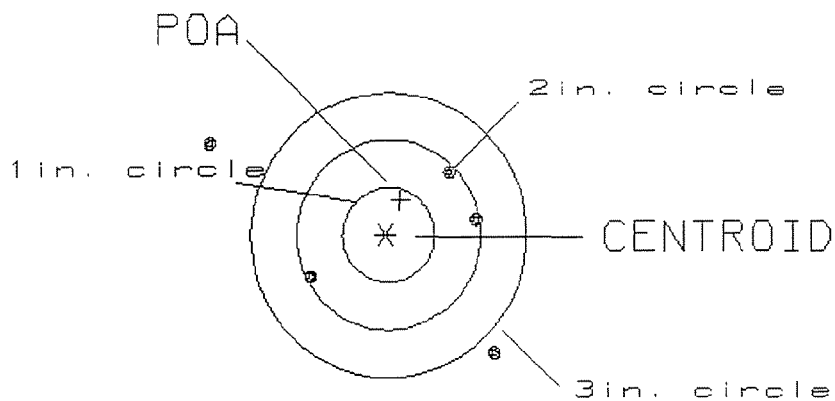
1
 2
 4

PATTERN #: 2
 POA TO CENTROID: .394
 MIN RADIUS : .906
 MEAN RADIUS : 1.321
 MAX RADIUS : 2.132
 CENTROID X : -.154
 CENTROID Y : -.363

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.09

0

VS= 2.14

3

GS= 3.76

3

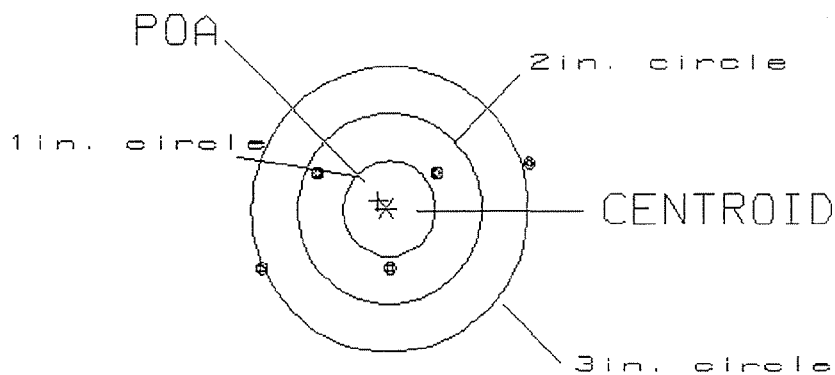
PATTERN #: 3

POA TO CENTROID: .118
 MIN RADIUS : .597
 MEAN RADIUS : 1.037
 MAX RADIUS : 1.625
 CENTROID X : .088
 CENTROID Y : -.080

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.92

0

VS= 1.06

3

GS= 3.10

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350107DATE 9-3-97TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.57	2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.65	2.47	
PULL #3	2.53	2.47	2.56	
PULL #4	2.56	2.56	2.54	
PULL #5	2.62	2.54	2.51	
TOTAL	12.64	12.79	12.64	
AVG.	2.528	2.558	2.528	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.09	3.07	
PULL #2	3.16	3.00	
PULL #3	3.21	3.15	
PULL #4	3.19	3.00	
PULL #5	3.28	3.16	
TOTAL	15.93	15.38	
AVG.	3.186	3.075	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	4.13		4.10
PULL #2	4.09	4.06		3.98
PULL #3	4.11	4.12		4.08
PULL #4	4.06	4.08		4.03
PULL #5	4.10	3.99		4.15
TOTAL	20.35	20.38		20.34
AVG.	4.070	4.076		4.068

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350107

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-5-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-5-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	9-5-97	CK
	J) ASSEMBLE STOCK		9-4-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-22-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-4-97	CK
	M) IRON SIGHT ALIGNMENT		9-4-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-4-97	CK
640	GALLERY TEST AND TARGET	R74 L.76	9-20-97	DH
	A) MALFUNCTIONS		9-20-97	DH
	B) PIERCED PRIMERS		9-20-97	DH
645	INSPECT FOR LIVE AMMO		9-20-97	DH
655	FINAL INSPECTION A) HEADSPACE		8-22-97	CK
	B) TRIGGER PULL	<u>2.63</u> <u>2.40</u> <u>2.47</u> <u>2.53</u> <u>2.42</u>	8-22-97	CK
	C) FUNCTION		8-22-97	CK
660	PACK			

Do Not Use

Do Not Use

SERIAL NO



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ORDER 25705
MODEL 700™ M24
UPC



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VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Trademark Deposited

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E6350107

48
ORDER NO
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25DR

5705 E6350107

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6350107

owner registration sticker



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