

UPC



E6350113

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350113
17 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .147667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.139667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .203254

THE AMR FOR THIS RIFLE IS: 1.193

CENTROIDAL DISTANCES

0 TO 1	.253513
1 TO 2	.597443
1 TO 3	.330189

1
+ 3 <----POA
2

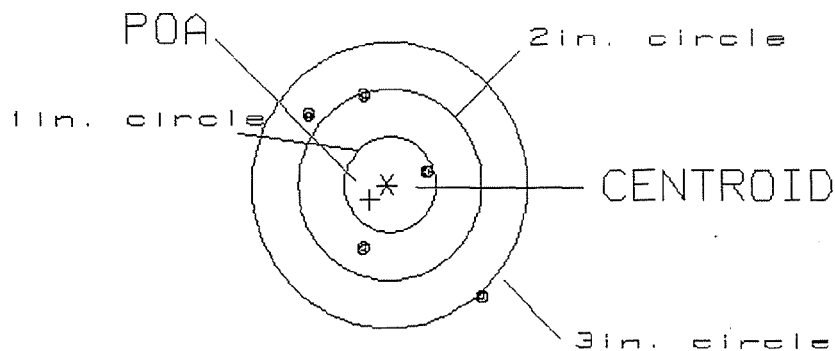
PATTERN #: 1

POA TO CENTROID: .253
 MIN RADIUS : .462
 MEAN RADIUS : .974
 MAX RADIUS : 1.520
 CENTROID X : .195
 CENTROID Y : .162

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350113.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.93

1

VS= 2.09

2

GS= 2.65

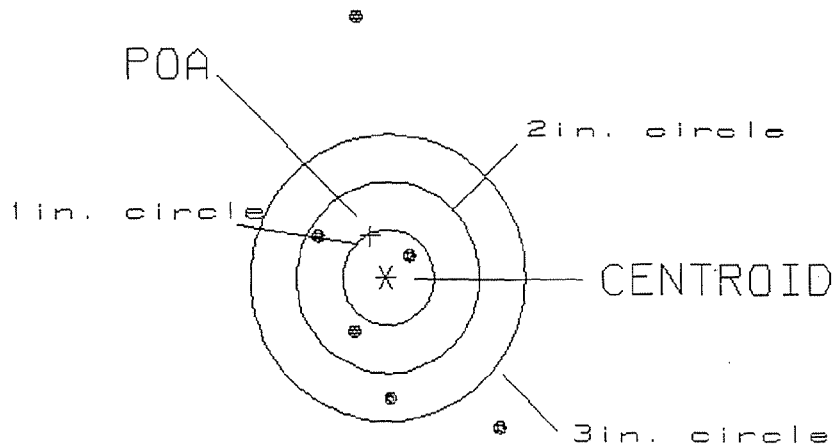
4

PATTERN #: 2
 POA TO CENTROID: .467
 MIN RADIUS : .359
 MEAN RADIUS : 1.311
 MAX RADIUS : 2.747
 CENTROID X : .172
 CENTROID Y : -.435

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CENTERFIRE PATTERN # 2



OF SHOTS= 6

IN CIRCLE

HS= 2.02
 VS= 4.24
 GS= 4.55

1
 3
 4

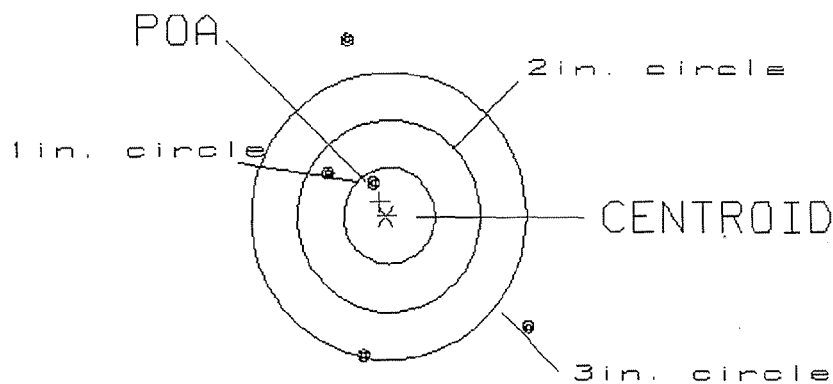
PATTERN #: 3

POA TO CENTROID: .165
 MIN RADIUS : .380
 MEAN RADIUS : 1.295
 MAX RADIUS : 1.943
 CENTROID X : .076
 CENTROID Y : -.146

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.19
 VS= 3.27
 GS= 3.60

1
 2
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350113

DATE 9-10-97

TESTER Tm

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.52		2.82	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.51		2.53	
PULL #3	2.63	2.58		2.76	
PULL #4	2.59	2.57		2.76	
PULL #5	2.55	2.68		2.62	
TOTAL	12.84	12.86		13.49	
AVG.	2.568	2.572		2.70	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	3.00		
PULL #2	3.01	2.96		
PULL #3	2.97	2.84		
PULL #4	3.08	2.99		
PULL #5	3.06	3.06		
TOTAL	15.14	14.85		
AVG.	3.03	2.97		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	3.97		4.18
PULL #2	4.14	4.06		4.22
PULL #3	4.09	3.96		4.28
PULL #4	4.13	3.94		3.91
PULL #5	4.14	4.04		4.29
TOTAL	20.61	19.97		20.88
AVG.	4.12	3.99		4.18

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350113

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-12-97	RW
CONT.	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-12-97	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.023</u> <u>.023</u>	9-12-97	RW
	J) ASSEMBLE STOCK		9-11-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-11-97	CR
	M) IRON SIGHT ALIGNMENT		9-11-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-11-97	CR
640	GALLERY TEST AND TARGET	L 64 R 84	9/17/97	1-4
	A) MALFUNCTIONS		9/17/97	1-4
	B) PIERCED PRIMERS		9/17/97	FT
645	INSPECT FOR LIVE AMMO		9/17/97	BWT
655	FINAL INSPECTION A) HEADSPACE		9-19-97	RW
	B) TRIGGER PULL	<u>2.59</u> <u>2.65</u> <u>2.69</u> <u>2.69</u> <u>2.65</u>	9/18/97	JM
	C) FUNCTION			
660	BACK			

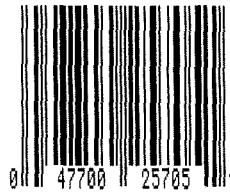
Do Not Use

SERIAL NO.



E6350113

ORDER 25705
MODEL 700™ M24
UPC



01 47700 25705 1

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

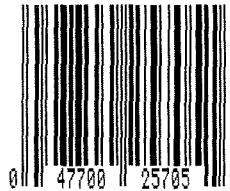
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6350113
48 ORDER NO. 25705
23DR

5705 E6350113

ORDER 25705
MODEL 700™ M24
UPC

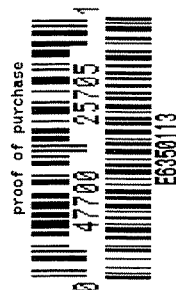


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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM