

UPC

E6350115



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350115
29 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0173333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.102

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .103462

THE AMR FOR THIS RIFLE IS: .8783

CENTROIDAL DISTANCES

0 TO 1	.067897
1 TO 2	.373484
1 TO 3	.282177

1+ 3 <----POA

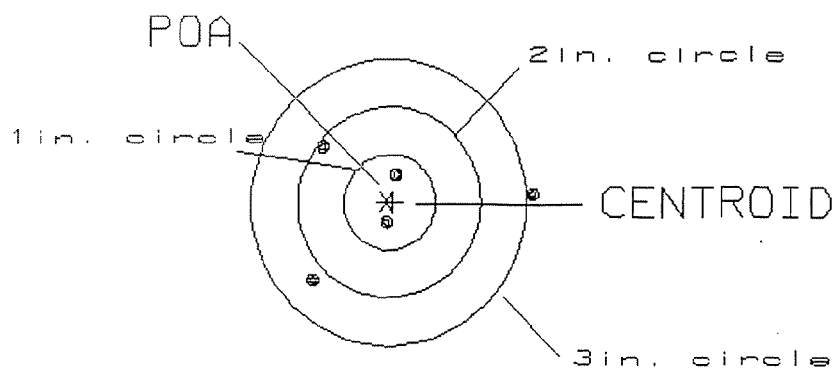
2

PATTERN #: 1
 POA TO CENTROID: .068
 MIN RADIUS : .245
 MEAN RADIUS : .858
 MAX RADIUS : 1.589
 CENTROID X : -.067
 CENTROID Y : .011

29 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350115

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.47

2

VS= 1.37

3

GS= 2.64

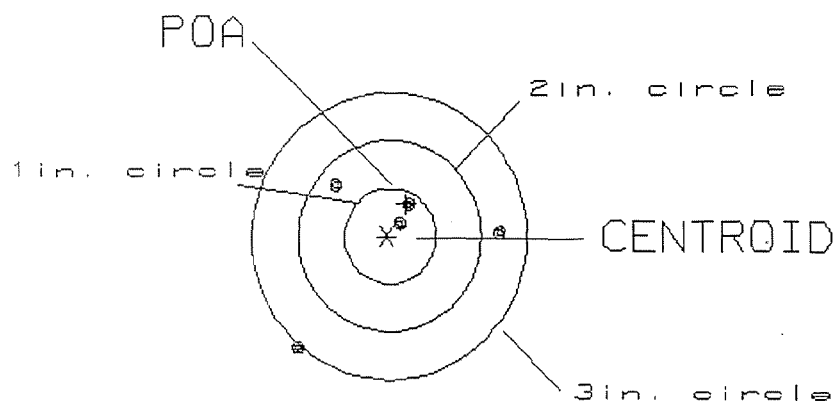
4

PATTERN #: 2
 POA TO CENTROID: .393
 MIN RADIUS : .156
 MEAN RADIUS : .821
 MAX RADIUS : 1.478
 CENTROID X : -.200
 CENTROID Y : -.338

29 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350115

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.20

2

VS= 1.69

3

GS= 2.49

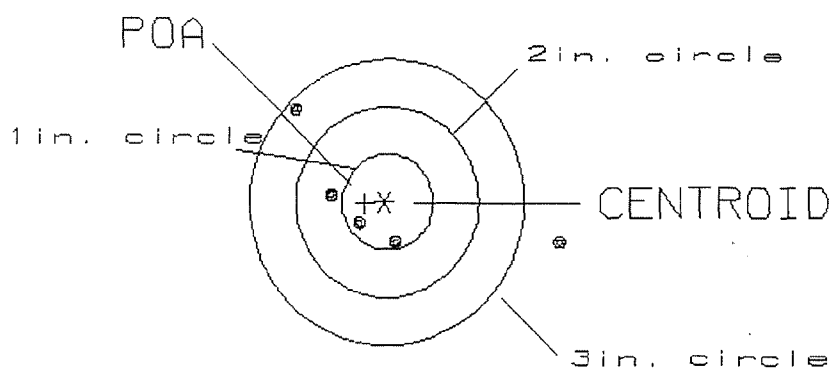
5

PATTERN #: 3
 POA TO CENTROID: .216
 MIN RADIUS : .384
 MEAN RADIUS : .956
 MAX RADIUS : 1.931
 CENTROID X : .215
 CENTROID Y : .021

29 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350115

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.87

2

VS= 1.43

3

GS= 3.21

4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350115
25 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.389667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.549667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.673776$

THE AMR FOR THIS RIFLE IS: 1.461

CENTROIDAL DISTANCES

0 TO 1	.835049
1 TO 2	2.28909
1 TO 3	2.02111

2

3

+ <----POA

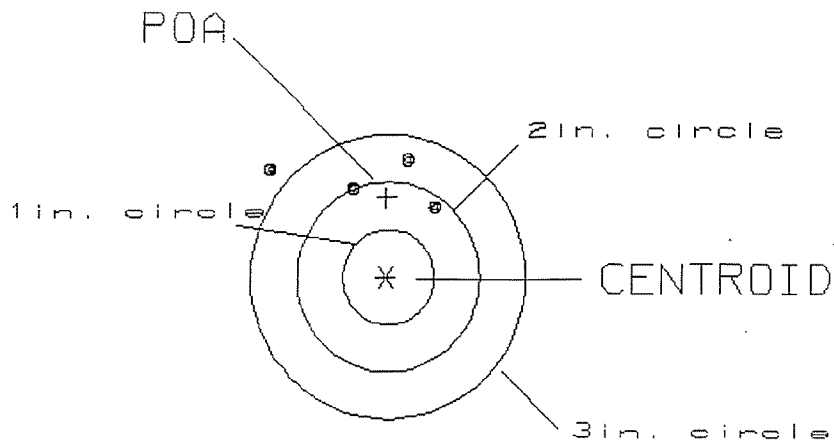
1

PATTERN #: 1
 POA TO CENTROID: .835
 MIN RADIUS : .871
 MEAN RADIUS : 1.795
 MAX RADIUS : 4.121
 CENTROID X : -.009
 CENTROID Y : -.835

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350115.1.1.1.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.21
 VS= 5.24
 GS= 5.57

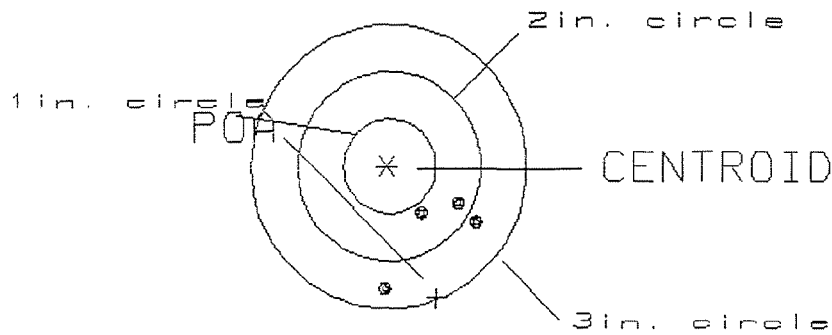
0
 1
 3

PATTERN #: 2
 POA TO CENTROID: 1.494
 MIN RADIUS : .608
 MEAN RADIUS : 1.453
 MAX RADIUS : 3.415
 CENTROID X : -.551
 CENTROID Y : 1.389

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350115.1.1.1.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.96

0

VS= 4.04

2

GS= 4.49

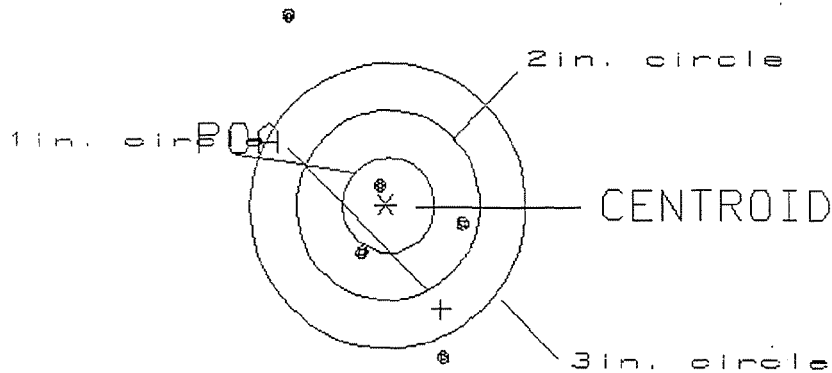
4

PATTERN #: 3
 POA TO CENTROID: 1.253
 MIN RADIUS : .255
 MEAN RADIUS : 1.135
 MAX RADIUS : 2.321
 CENTROID X : -.609
 CENTROID Y : 1.095

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350115.1.1.1.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.96
 VS= 3.63
 GS= 4.01

1
 3
 3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350115
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.229
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.39
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .452262

THE AMR FOR THIS RIFLE IS: 1.912

CENTROIDAL DISTANCES

0 TO 1	.13914
1 TO 2	1.07359
1 TO 3	.728402

1
+ <----POA
3
2

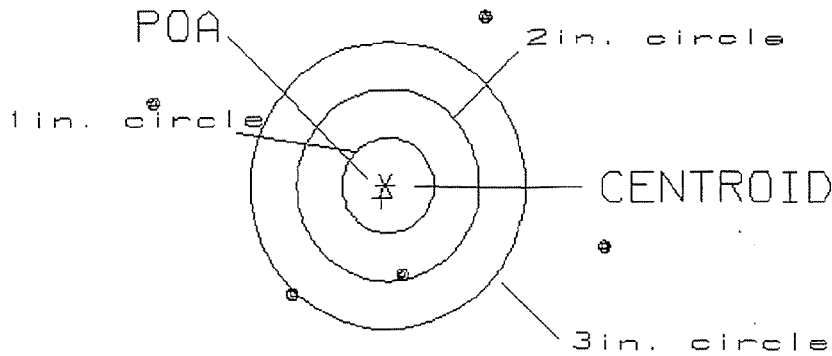
PATTERN #: 1

POA TO CENTROID: .139
 MIN RADIUS : .971
 MEAN RADIUS : 1.927
 MAX RADIUS : 2.656
 CENTROID X : .044
 CENTROID Y : .132

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350115.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.84
 VS= 2.87
 GS= 5.08

0
 1
 1

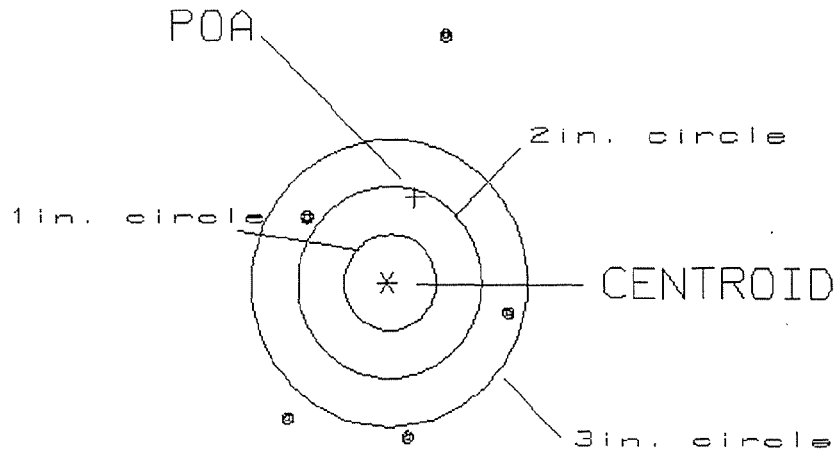
PATTERN #: 2

POA TO CENTROID: .934
 MIN RADIUS : 1.150
 MEAN RADIUS : 1.705
 MAX RADIUS : 2.662
 CENTROID X : -.294
 CENTROID Y : -.887

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350115.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.42
 VS= 4.20
 GS= 4.30

0
 0
 2

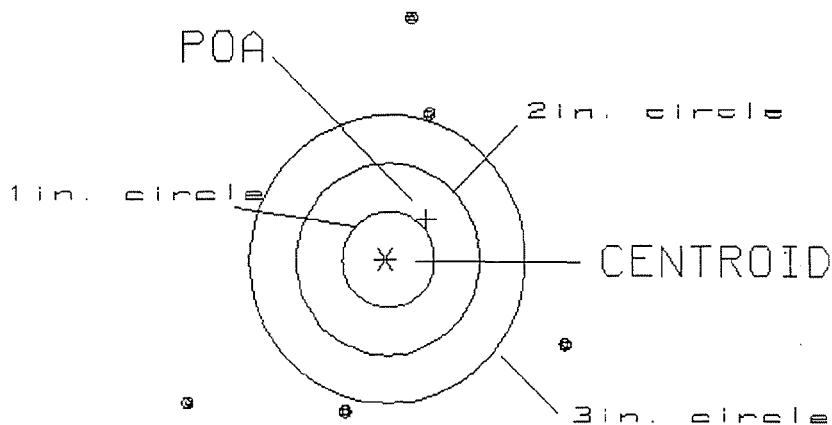
PATTERN #: 3

POA TO CENTROID: .603
 MIN RADIUS : 1.577
 MEAN RADIUS : 2.105
 MAX RADIUS : 2.642
 CENTROID X : -.437
 CENTROID Y : -.415

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350115.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.10
 VS= 4.07
 GS= 4.69

0
 0
 0

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350115

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-6-92	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-6-92	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.023</u> <u>.022</u>	9-6-92	CR
	J) ASSEMBLE STOCK		9-5-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-30-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-5-97	CR
	M) IRON SIGHT ALIGNMENT		9-5-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-5-97	CR
640	GALLERY TEST AND TARGET	R 93 L 47 R 95 L 55 R 92 L 58	9/22/97 9/25/97 9/29/97	KT BWT BWT
	A) MALFUNCTIONS		9/22/97 9/25/97 9/29/97	KT BWT BWT
	B) PIERCED PRIMERS		9/22/97 9/25/97 9/29/97	KT BWT BWT
645	INSPECT FOR LIVE AMMO		9/22/97 9/25/97 9/29/97	BWT KT KT
655	FINAL INSPECTION A) HEADSPACE		9-30-97	RP
	B) TRIGGER PULL	<u>2.43</u> <u>2.47</u> <u>2.45</u> <u>2.43</u> <u>2.49</u>	9-30-97	RP
	C) FUNCTION		9-30-97	RP
660	BACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350115

DATE 9-3-97

TESTER PRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.62		2.17	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.54		2.58	
PULL #3	2.51	2.55		2.32	
PULL #4	2.65	2.46		2.50	
PULL #5	2.57	2.45		2.46	
TOTAL	12.88	12.62		12.03	
AVG.	2.58	2.52		2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.10		
PULL #2	3.04	3.16		
PULL #3	3.12	3.06		
PULL #4	3.13	3.12		
PULL #5	2.96	3.16		
TOTAL	15.40	15.60		
AVG.	3.08	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.08		4.13
PULL #2	4.13	4.12		3.87
PULL #3	4.16	4.02		4.15
PULL #4	3.99	4.08		3.56
PULL #5	4.07	3.45		4.15
TOTAL	20.42	19.75		19.86
AVG.	4.08	3.95		3.97

Do Not Use

VERY IMPORTANT
Instruction Book
attached to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Trade Registered Mark. Dispose

SERIAL NO
E6350115

46 ORDER NO
25705

10RR

5705 E6350115

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

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SERIAL NO

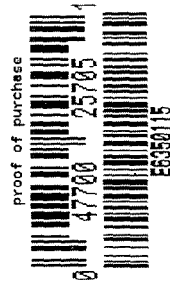


E6350115

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM