

UPC



E6350119

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350119
16 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .111333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0503333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .122182

THE AMR FOR THIS RIFLE IS: .9187

CENTROIDAL DISTANCES

Ø TO	1	.382577
1 TO	2	.534844
1 TO	3	.393459

3
+ 1 <----POA
2

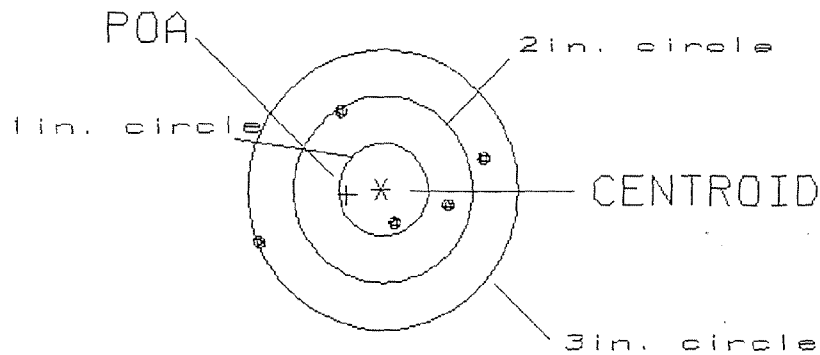
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .383
 MIN RADIUS : .382
 MEAN RADIUS : .949
 MAX RADIUS : 1.535
 CENTROID X : .378
 CENTROID Y : .059

16 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350119

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.52
 VS= 1.42
 GS= 2.67

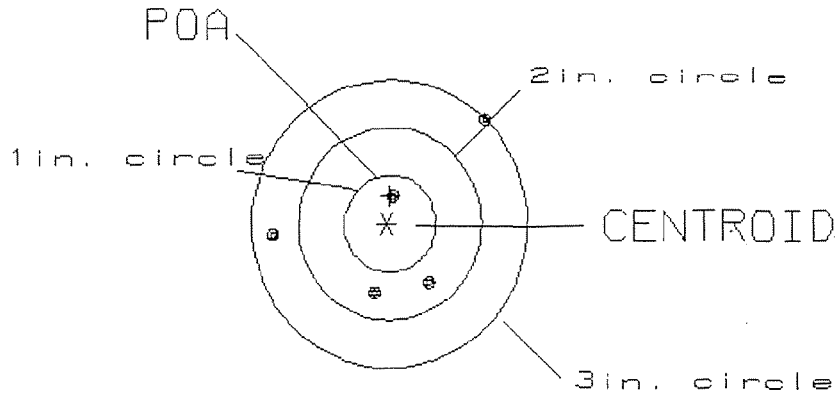
1
 3
 4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .289
 MIN RADIUS : .295
 MEAN RADIUS : .912
 MAX RADIUS : 1.512
 CENTROID X : -.029
 CENTROID Y : -.288

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.35
 US= 1.77
 GS= 2.63

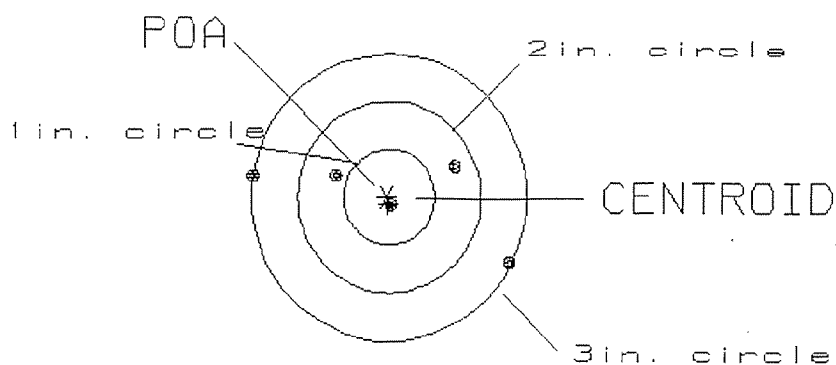
1
 3
 4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .079
 MIN RADIUS : .070
 MEAN RADIUS : .895
 MAX RADIUS : 1.514
 CENTROID X : -.015
 CENTROID Y : .078

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.82

1

VS= 1.00

3

GS= 2.96

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350119

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	10-7-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>4</u>	10-7-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	10-7-97	CR
	J) ASSEMBLE STOCK		10-2-97	RW
	K) ASSEMBLE SWIVEL STUDS		11/10/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-2-97	RW
	M) IRON SIGHT ALIGNMENT		10-2-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-2-97	RW
640	GALLERY TEST AND TARGET	L 65 R 85	10/16/97	PB
	A) MALFUNCTIONS		10/16/97	PB
	B) PIERCED PRIMERS		10/16/97	PB
645	INSPECT FOR LIVE AMMO		10/16/97	LT
655	FINAL INSPECTION A) HEADSPACE		11/10/97	TRP
	B) TRIGGER PULL	<u>2.48</u> <u>2.48</u> <u>2.46</u> <u>2.45</u> <u>2.41</u>	11-4-97	CR
	C) FUNCTION		11/10/97	TRP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350119

DATE 10-2-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.63		2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.71	2.36		2.65	
PULL #3	2.46	2.62		2.73	
PULL #4	2.65	2.56		2.61	
PULL #5	2.51	2.65		2.48	
TOTAL	12.95	13.09		12.98	
AVG.	2.59	2.618		2.596	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	2.91		
PULL #2	3.05	3.05		
PULL #3	2.87	2.86		
PULL #4	3.04	3.03		
PULL #5	2.90	2.96		
TOTAL	15.01	14.81		
AVG.	3.002	2.962		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.90	3.81		4.02
PULL #2	3.95	3.79		4.00
PULL #3	3.87	3.89		3.75
PULL #4	3.91	3.93		3.81
PULL #5	3.90	3.77		4.00
TOTAL	19.53	19.19		19.58
AVG.	3.906	3.838		3.916

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm

REMINGTON®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee

SERIAL NO.
E6350119

48 ORDER NO.
25705

19RR

5705 E6350119

ORDER 25705

MODEL 700™ M24

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SERIAL NO.



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

