

UPC



E6350118

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350118
29 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.144333$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.124$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.190284$

THE AMR FOR THIS RIFLE IS: 1.115

CENTROIDAL DISTANCES

0 TO 1	.519096
1 TO 2	.667428
1 TO 3	.605325

1
2 + <----POA

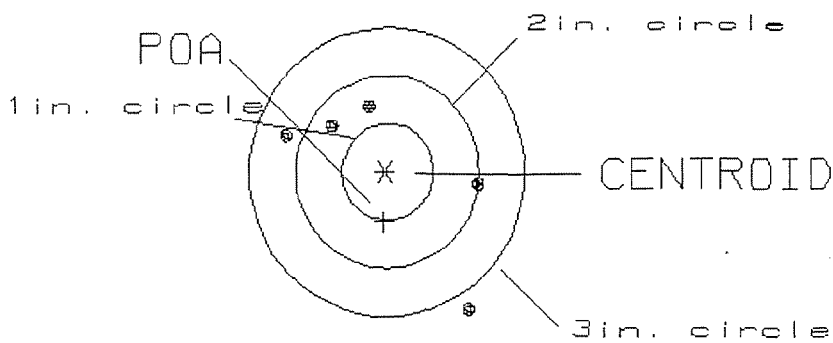
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .519
 MIN RADIUS : .736
 MEAN RADIUS : 1.077
 MAX RADIUS : 1.676
 CENTROID X : .010
 CENTROID Y : .519

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350118

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.11

0

VS= 2.16

2

GS= 2.69

4

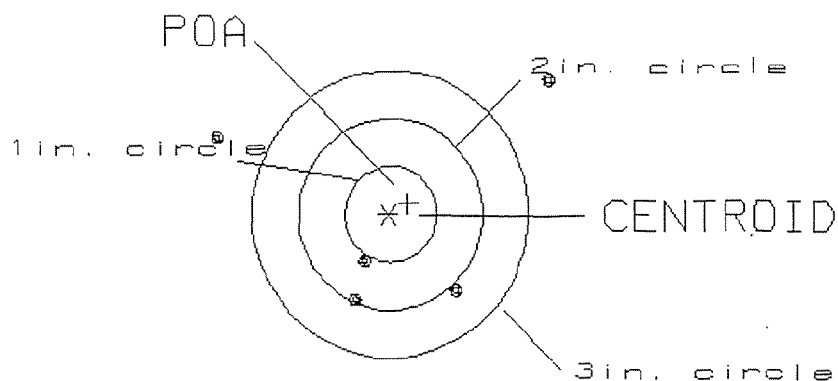
PATTERN #: 2

POA TO CENTROID: .242
 MIN RADIUS : .563
 MEAN RADIUS : 1.385
 MAX RADIUS : 2.212
 CENTROID X : -.216
 CENTROID Y : -.109

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.61
 VS= 2.31
 GS= 3.65

0
 1
 3

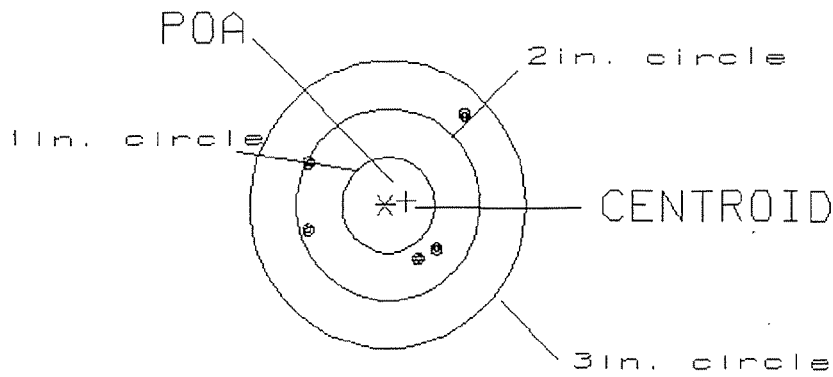
PATTERN #: 3

POA TO CENTROID: .230
 MIN RADIUS : .612
 MEAN RADIUS : .882
 MAX RADIUS : 1.212
 CENTROID X : -.227
 CENTROID Y : -.038

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.66
 VS= 1.44
 GS= 2.02

0
 4
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350118

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	10-15-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-15-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	10-15-97	CR
	J) ASSEMBLE STOCK		10-10-97	RW
	K) ASSEMBLE SWIVEL STUDS		11/7/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-10-97	RW
	M) IRON SIGHT ALIGNMENT		10-10-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-10-97	RW
640	GALLERY TEST AND TARGET	L50 R100	10/29/97	PB
	A) MALFUNCTIONS		10/29/97	PB
	B) PIERCED PRIMERS		10/29/97	PB
645	INSPECT FOR LIVE AMMO		10/29/97	LT
655	FINAL INSPECTION A) HEADSPACE		11/7/97	TRP
	B) TRIGGER PULL	<u>2.29</u> <u>2.40</u> <u>2.46</u> <u>2.41</u> <u>2.42</u>	10-21-97	C/C
	C) FUNCTION		11/7/97	TRP
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350118

DATE 10-8-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.49	2.45	2.45		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.48	2.53		
PULL #3	2.35	2.24	2.47		
PULL #4	2.55	2.30	2.41		
PULL #5	2.65	2.26	2.37		
TOTAL	12.49	11.73	12.23		
AVG.	2.49	2.34	2.44		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.03		
PULL #2	3.10	2.86		
PULL #3	3.21	2.99		
PULL #4	3.12	3.09		
PULL #5	3.19	3.10		
TOTAL	15.69	15.07		
AVG.	3.13	3.01		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	3.98		4.06
PULL #2	3.94	3.97		3.97
PULL #3	3.97	4.11		3.96
PULL #4	4.04	4.20		3.97
PULL #5	4.09	4.10		3.86
TOTAL	20.08	20.36		19.77
AVG.	4.01	4.07		3.95

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

SERIAL NO
E6350118

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ORDER NO
25705

19RR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Three Registered Marks Deposited

5705 E6350118



ORDER 25705

MODEL 700™ M24

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SERIAL NO



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MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

