

UPC



E6350120

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350120
23 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.113
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0236667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .115452

THE AMR FOR THIS RIFLE IS: 1.039

CENTROIDAL DISTANCES

0	TO	1	.0389102
1	TO	2	.0577235
1	TO	3	.229687

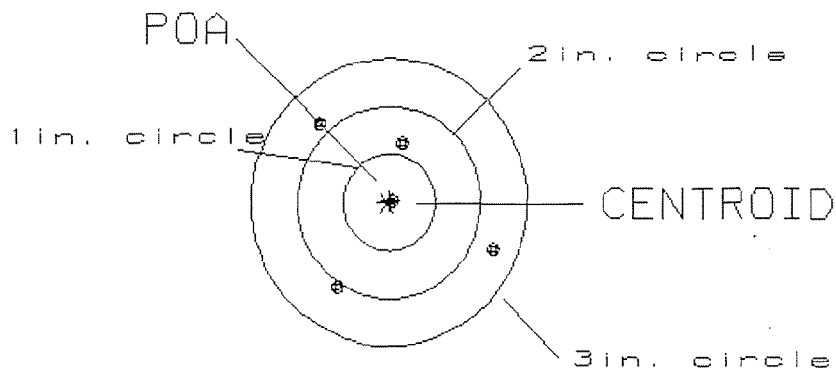
3 2 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .039
 MIN RADIUS : .034
 MEAN RADIUS : .816
 MAX RADIUS : 1.281
 CENTROID X : -.035
 CENTROID Y : -.017

22 Oct 1997

FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350120

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.95
 VS= 1.73
 GS= 2.35

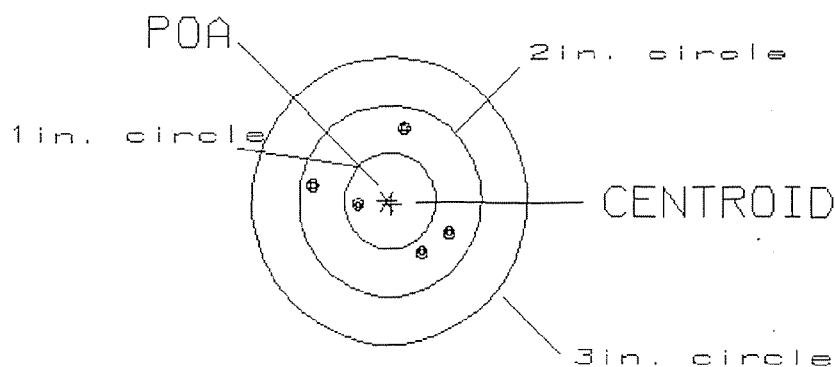
1
 2
 5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .063
 MIN RADIUS : .325
 MEAN RADIUS : .680
 MAX RADIUS : .839
 CENTROID X : -.049
 CENTROID Y : .039

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.48

1

US= 1.36

5

GS= 1.58

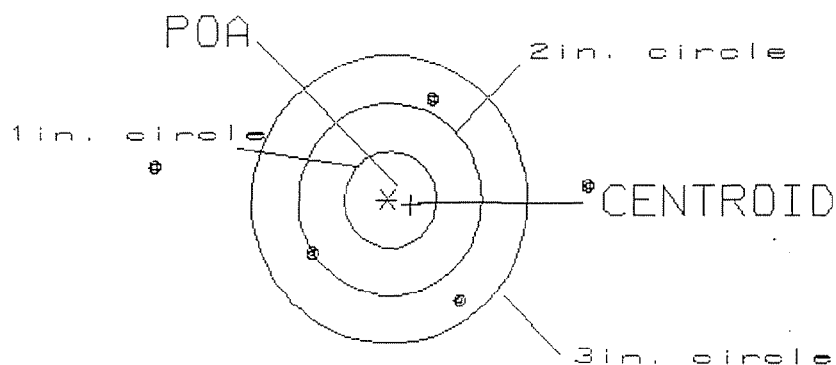
5

PATTERN #: 3
 POA TO CENTROID: .259
 MIN RADIUS : 1.004
 MEAN RADIUS : 1.622
 MAX RADIUS : 2.525
 CENTROID X : -.255
 CENTROID Y : .049

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.65

0

US= 2.10

0

GS= 4.66

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350120

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-10-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>3</u> <u>4</u>	10-10-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	10-10-97	CR
	J) ASSEMBLE STOCK		10-8-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/23/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-8-97	RW
	M) IRON SIGHT ALIGNMENT		10-8-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-8-97	RW
640	GALLERY TEST AND TARGET	L 65 R 85	10/22/97	PB
	A) MALFUNCTIONS		10/22/97	PB
	B) PIERCED PRIMERS		10/22/97	PB
645	INSPECT FOR LIVE AMMO		10/22/97	145
655	FINAL INSPECTION A) HEADSPACE		10/23/97	TRP
	B) TRIGGER PULL	<u>2.51</u> <u>2.38</u> <u>2.48</u> <u>2.38</u> <u>2.40</u>	10-23-97	CLC
	C) FUNCTION		10/23/97	TRP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350120

DATE 10-4-97

TESTER RP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.69		2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.66		2.49	
PULL #3	2.58	2.49		2.45	
PULL #4	2.65	2.51		2.47	
PULL #5	2.63	2.51		2.41	
TOTAL	12.99	12.86		12.20	
AVG.	2.59	2.57		2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.41	3.17		
PULL #2	3.20	3.23		
PULL #3	3.30	3.16		
PULL #4	3.29	3.15		
PULL #5	3.30	3.14		
TOTAL	16.50	15.85		
AVG.	3.30	3.17		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.32	4.26		4.40
PULL #2	4.05	4.26		4.53
PULL #3	4.35	3.97		4.48
PULL #4	4.37	4.31		4.48
PULL #5	4.41	4.27		4.48
TOTAL	21.50	21.07		22.48
AVG.	4.30	4.21		4.47

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO
E6350120

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ORDER NO
25705

10RR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



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ORDER 25705

MODEL 700™ M24

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E6350120

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

