

UPC



E6350121

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350121
7 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0356667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0286667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .045759

THE AMR FOR THIS RIFLE IS: .999

CENTROIDAL DISTANCES

0	TO	1	.0950211
1	TO	2	.232607
1	TO	3	.0614003

j^2 <----POA

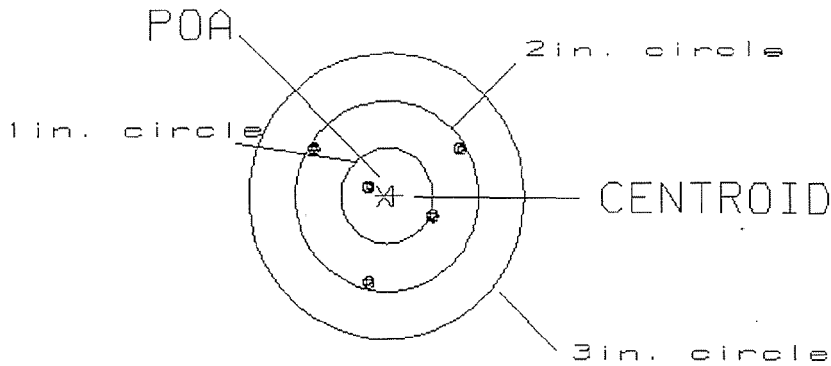
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .095
 MIN RADIUS : .275
 MEAN RADIUS : .722
 MAX RADIUS : .954
 CENTROID X : -.095
 CENTROID Y : .002

7 Oct 1997

FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350121

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.57
 VS= 1.46
 GS= 1.77

1
 5
 5

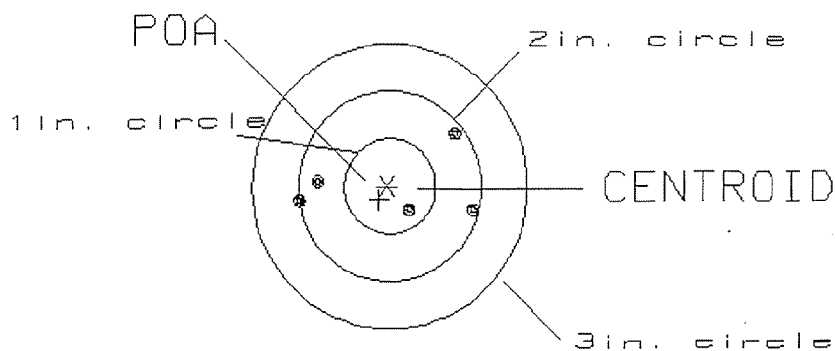
PATTERN #: 2

POA TO CENTROID: .169
 MIN RADIUS : .292
 MEAN RADIUS : .789
 MAX RADIUS : 1.014
 CENTROID X : .090
 CENTROID Y : .143

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.87

1

US= .85

4

GS= 1.88

5

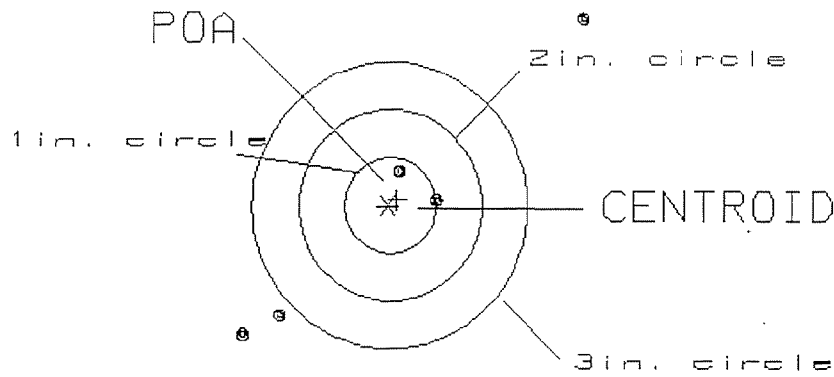
PATTERN #: 3

POA TO CENTROID: .118
 MIN RADIUS : .394
 MEAN RADIUS : 1.486
 MAX RADIUS : 2.856
 CENTROID X : -.102
 CENTROID Y : -.059

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.68

1

US= 3.21

2

GS= 4.88

2

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

F6350121

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>5</u> <u>5</u>	10-3-97	C K
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-3-97	C K
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	10-3-97	C K
	J) ASSEMBLE STOCK		9-29-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/18/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-29-97	RW
	M) IRON SIGHT ALIGNMENT		9-29-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-29-97	RW
640	GALLERY TEST AND TARGET	R 72 L 78	10/6/97	P.B.
	A) MALFUNCTIONS		10/6/97	P.B.
	B) PIERCED PRIMERS		10/6/97	P.B.
645	INSPECT FOR LIVE AMMO		10/6/97	KT
655	FINAL INSPECTION A) HEADSPACE		10/18/97	RP
	B) TRIGGER PULL	<u>2.43</u> <u>2.44</u> <u>2.44</u> <u>2.48</u> <u>2.41</u>	10-3-97	CR
	C) FUNCTION		10/18/97	RP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350121

DATE 9-29-97

TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.60	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.62	2.50	
PULL #3	2.57	2.54	2.63	
PULL #4	2.48	2.58	2.64	
PULL #5	2.45	2.56	2.64	
TOTAL	12.64	12.90	13.00	
AVG.	2.52	2.58	2.60	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	3.14	
PULL #2	2.99	3.17	
PULL #3	3.10	3.15	
PULL #4	3.19	2.98	
PULL #5	3.16	3.25	
TOTAL	15.56	15.69	
AVG.	3.11	3.13	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	3.94		4.03
PULL #2	4.09	3.99		3.94
PULL #3	3.95	4.05		4.04
PULL #4	3.97	4.02		4.06
PULL #5	3.93	4.10		3.99
TOTAL	19.91	20.10		20.06
AVG.	3.98	4.02		4.01

Do Not Use

Do Not Use

Lot #14

SERIAL NO



E6350121

ORDER 25705
MODEL 700™ M24
UPC



011 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



011 47700 25705 1

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Parque Japones

SERIAL NO E6350121	46	ORDER NO. 25705
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5705 E6350121

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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

