

UPC



E6350122

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350122
13 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0446667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.427$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.42933$

THE AMR FOR THIS RIFLE IS: 1.247

CENTROIDAL DISTANCES

0	TO	1	.300015
1	TO	2	.427477
1	TO	3	.0234307

+ <----POA
B
2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

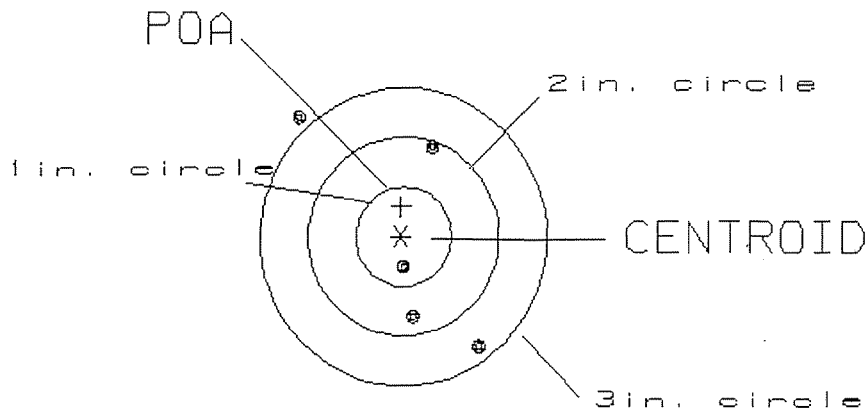
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .300
 MIN RADIUS : .257
 MEAN RADIUS : .982
 MAX RADIUS : 1.642
 CENTROID X : .003
 CENTROID Y : -.300

13 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350122

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

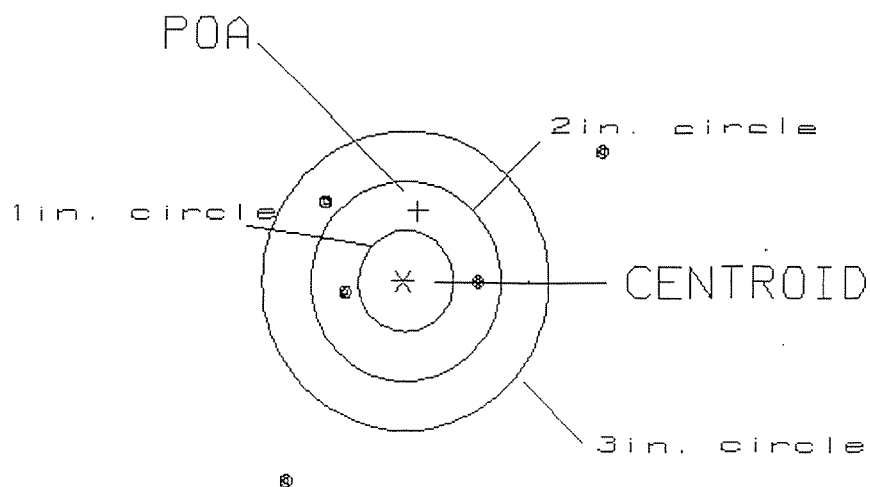
HS=	1.91	1
VS=	2.26	3
GS=	2.96	4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .714
 MIN RADIUS : .698
 MEAN RADIUS : 1.495
 MAX RADIUS : 2.468
 CENTROID X : -.158
 CENTROID Y : -.696

13 Oct 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.35
 VS= 3.33
 GS= 4.72

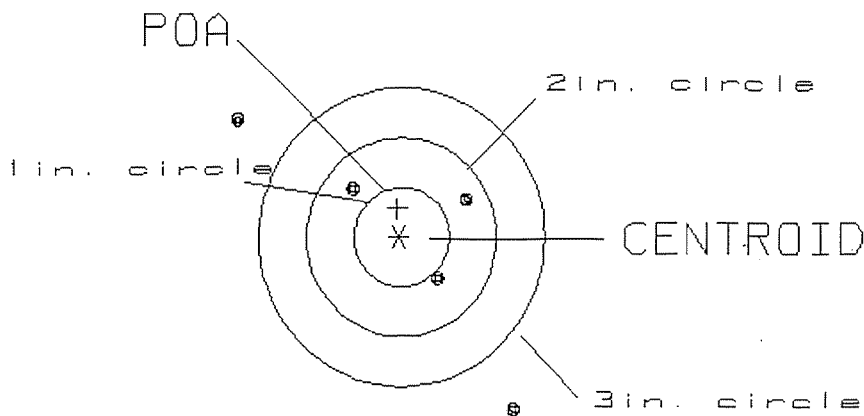
0
 2
 3

PATTERN #: 3
 POA TO CENTROID: .286
 MIN RADIUS : .528
 MEAN RADIUS : 1.263
 MAX RADIUS : 2.149
 CENTROID X : .021
 CENTROID Y : -.285

13 Oct 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.96
 VS= 2.97
 GS= 4.19

0
 3
 3

Remington Test Lab, Ilion, N.Y.

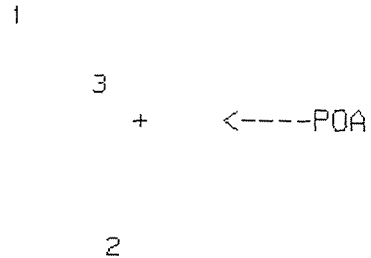
Centroidal distance calculations for Rifle # C6350122
3 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.414333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0356667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .415866

THE AMR FOR THIS RIFLE IS: 2.283

CENTROIDAL DISTANCES

0 TO 1	1.05136
1 TO 2	1.61815
1 TO 3	.695374

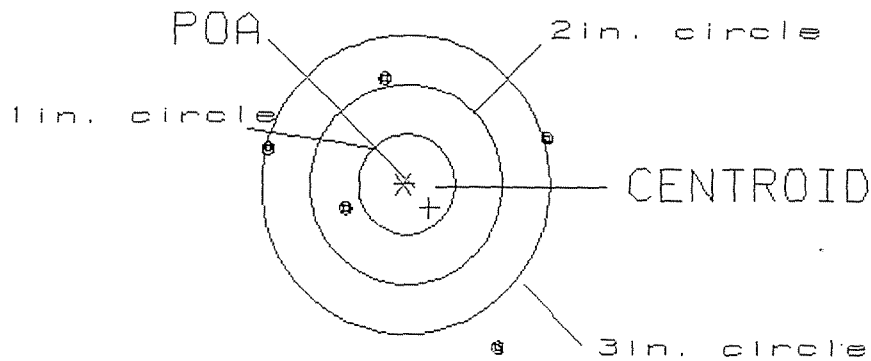


PATTERN #: 3
 POA TO CENTROID: .356
 MIN RADIUS : .717
 MEAN RADIUS : 1.343
 MAX RADIUS : 1.877
 CENTROID X : -.265
 CENTROID Y : .238

3 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6350122

CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 2.94	0
VS= 2.67	1
GS= 3.11	2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: 1.052

MIN RADIUS : 1.906

MEAN RADIUS : 3.006

MAX RADIUS : 4.501

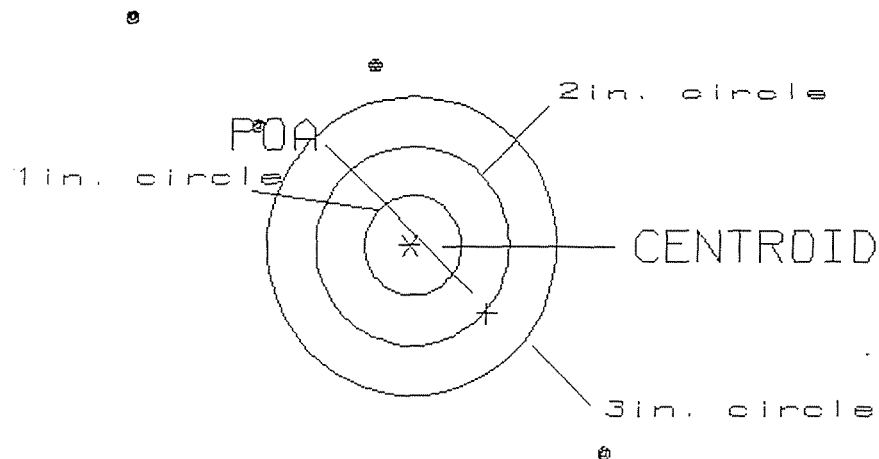
CENTROID X : -.801

CENTROID Y : .681

3 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6350122

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 5.82

☐

VS= 5.75

☐

GS= 8.18

☐

REMINGTON CENTERFIRE ACCURACY TEST

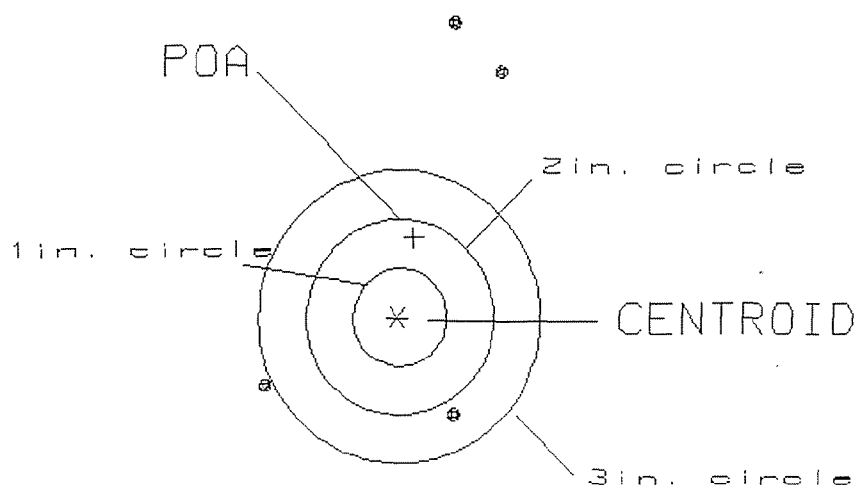
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .831
 MIN RADIUS : 1.121
 MEAN RADIUS : 2.500
 MAX RADIUS : 3.993
 CENTROID X : -.177
 CENTROID Y : -.812

3 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6350122

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.46

0

VS= 6.95

0

GS= 7.09

1

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350122

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400126274

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>6</u>	9-29-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-29-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.021</u>	9-29-97	CR
	J) ASSEMBLE STOCK		9-19-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/22/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-19-97	CR
	M) IRON SIGHT ALIGNMENT		9-19-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-19-97	CR
640	GALLERY TEST AND TARGET	R 76 L 74 R 78 L 72	10/3/97 10/13/97	PB KT
	A) MALFUNCTIONS		10/3/97 10/13/97	PB KT
	B) PIERCED PRIMERS		10/3/97 10/13/97	PB KT
645	INSPECT FOR LIVE AMMO		10/3/97 10/13/97	DS
655	FINAL INSPECTION A) HEADSPACE		10/22/97	RP
	B) TRIGGER PULL	<u>2.69</u> <u>2.65</u> <u>2.60</u> <u>2.70</u> <u>2.75</u>	10/27/97	TM
	C) FUNCTION		10/22/97	RP

660

BACK

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SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6350122

DATE 9-18-97

TESTER A.A.P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.26	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.32	2.26	
PULL #3	2.70	2.25	2.27	
PULL #4	2.27	2.29	2.31	
PULL #5	2.45	2.29	2.35	
TOTAL	13.05	11.41	11.66	
AVG.	2.61	2.28	2.33	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.92	3.23	
PULL #2	3.12	3.01	
PULL #3	3.07	3.25	
PULL #4	3.12	3.30	
PULL #5	3.18	3.30	
TOTAL	15.41	16.09	
AVG.	3.08	3.22	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	3.96		3.93
PULL #2	3.94	3.78		4.13
PULL #3	4.07	4.02		4.00
PULL #4	4.14	3.97		4.08
PULL #5	3.94	4.14		3.67
TOTAL	20.06	19.89		19.81
AVG.	4.01	3.98		3.96

Do Not Use

Do Not Use

SERIAL NO.



E6350122

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

Remington®	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*	
Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Deposee.	
5705 E6350122	
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
SERIAL NO. E6350122	ORDER NO. 25705
46	10RR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

