

UPC



E6350123

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Trade Registered Mark of Remington-Union Corp.

SERIAL NO. E6350123
46
ORDER NO. 25705
18DR



5705 E6350123

ORDER 25705

MODEL 700[™] M24

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MODEL 700[™] M24

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SERIAL NO.



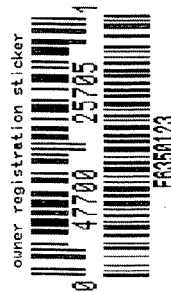
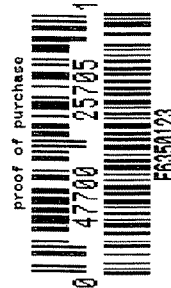
E6350123

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350123
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.119667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0606667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.134166$

THE AMR FOR THIS RIFLE IS: 1.066

CENTROIDAL DISTANCES

0 TO 1	.209442
1 TO 2	.321604
1 TO 3	.577387

3 1
 $\frac{2}{1}$ <----POA

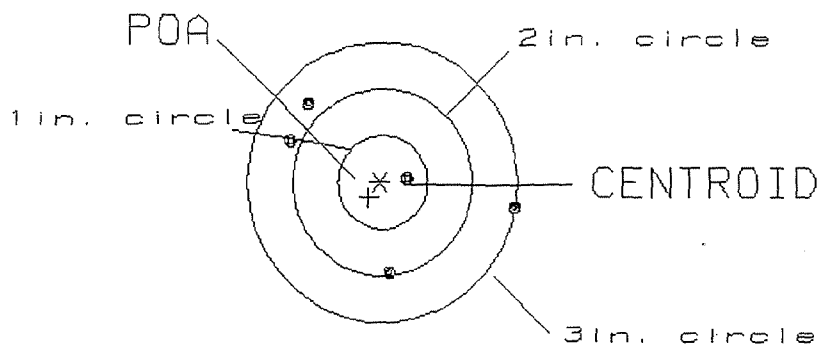
PATTERN #: 1

POA TO CENTROID: .209
 MIN RADIUS : .270
 MEAN RADIUS : 1.003
 MAX RADIUS : 1.500
 CENTROID X : .129
 CENTROID Y : .165

10 Sep 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6350123

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.47
 VS= 1.78
 GS= 2.59

1
 2
 4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .115

MIN RADIUS : .401

MEAN RADIUS : 1.122

MAX RADIUS : 1.592

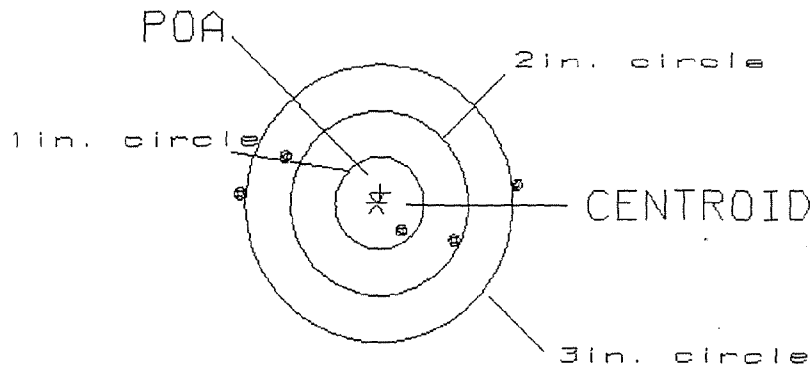
CENTROID X : -.041

CENTROID Y : -.108

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350123

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.16

1

US= .84

2

GS= 3.17

3

REMINGTON CENTERFIRE ACCURACY TEST

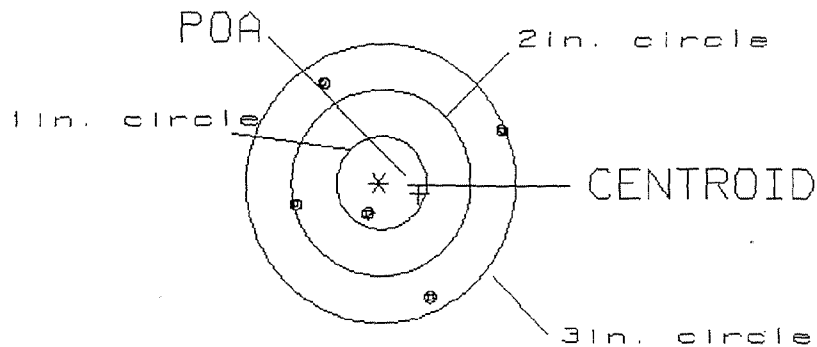
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 030
 POA TO CENTROID: .464
 MIN RADIUS : .359
 MEAN RADIUS : 1.072
 MAX RADIUS : 1.428
 CENTROID X : -.447
 CENTROID Y : .125

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350123

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.24
 VS= 2.32
 GS= 2.61

1
 2
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6350123

DATE 9-2-97 aw

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.62		2.90	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.52		2.90	
PULL #3	2.29	2.61		2.89	
PULL #4	2.24	2.54		2.90	
PULL #5	2.54	2.65		2.74	
TOTAL	11.73	12.94		14.33	
AVG.	2.35	2.59		2.87	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.28		
PULL #2	3.17	3.38		
PULL #3	3.26	3.38		
PULL #4	3.28	3.45		
PULL #5	3.32	3.35		
TOTAL	16.29	16.84		
AVG.	3.26	3.37		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.25		4.43
PULL #2	3.93	4.14		4.53
PULL #3	4.29	4.23		4.60
PULL #4	4.17	4.22		4.50
PULL #5	4.30	4.39		4.69
TOTAL	20.88	21.23		22.75
AVG.	4.18	4.25		4.55

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # F 6350123

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-4-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-4-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	9-4-97	CK
	J) ASSEMBLE STOCK		9-3-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-3-97	CR
	M) IRON SIGHT ALIGNMENT		9-3-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-3-97	CR
640	GALLERY TEST AND TARGET	L. 70 R. 80	9-6-97	DH
	A) MALFUNCTIONS		9-6-97	DH
	B) PIERCED PRIMERS		9-6-97	DH
645	INSPECT FOR LIVE AMMO		9-6-97	AMP
655	FINAL INSPECTION A) HEADSPACE		9/11/97	RW
	B) TRIGGER PULL	<u>2.49</u> <u>2.60</u> <u>2.69</u> <u>2.73</u> <u>2.75</u>	9/11/97	TM
	C) FUNCTION			
660	PACK			