

UPC



E6350124

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350124
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .061
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0826667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .102736

THE AMR FOR THIS RIFLE IS: .83

CENTROIDAL DISTANCES

0	TO	1	.165747
1	TO	2	.286644
1	TO	3	.0689638

$\begin{matrix} +3 \\ 2 \end{matrix}$ <----POA

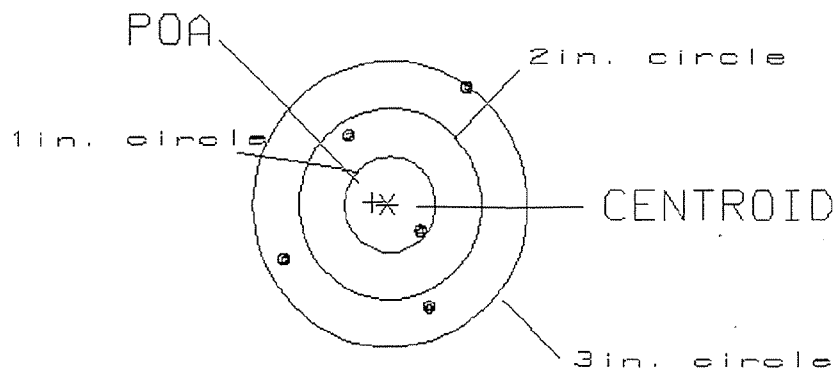
PATTERN #: 1

POA TO CENTROID: .166
 MIN RADIUS : .452
 MEAN RADIUS : 1.047
 MAX RADIUS : 1.438
 CENTROID X : .164
 CENTROID Y : -.024

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350124

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.95

1

VS= 2.24

2

GS= 2.66

5

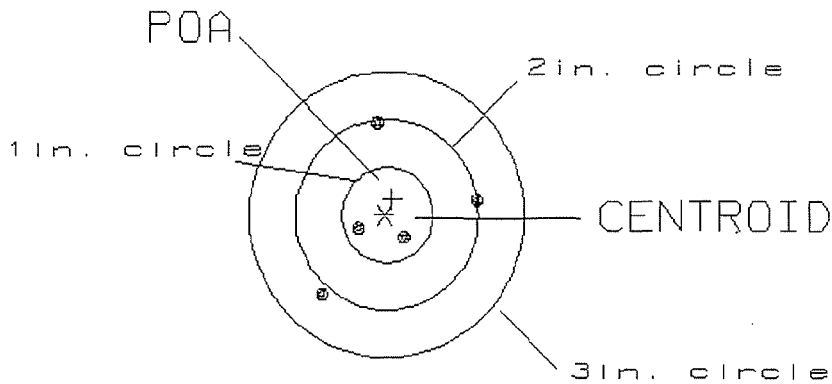
PATTERN #: 2

POA TO CENTROID: .187
 MIN RADIUS : .298
 MEAN RADIUS : .728
 MAX RADIUS : 1.085
 CENTROID X : -.085
 CENTROID Y : -.166

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.67
 VS= 1.76
 GS= 1.93

2
 4
 5

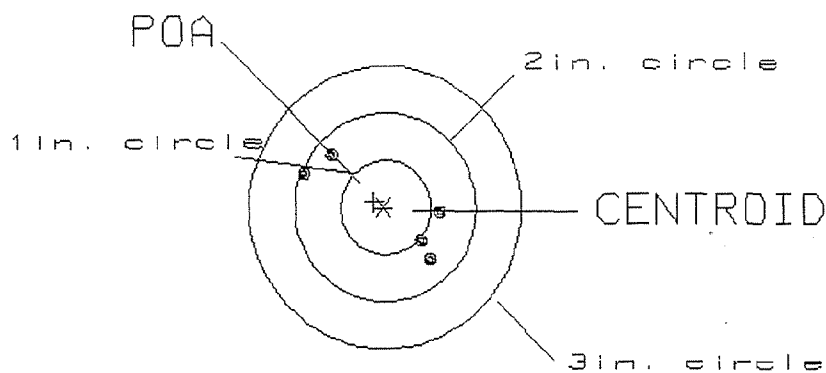
PATTERN #: 3

POA TO CENTROID: .120
 MIN RADIUS : .521
 MEAN RADIUS : .715
 MAX RADIUS : .951
 CENTROID X : .104
 CENTROID Y : -.058

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.46
 VS= 1.12
 GS= 1.61

0
 5
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350124

DATE 8-18-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.39	2.49	2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.46	2.40	
PULL #3	2.31	2.50	2.47	
PULL #4	2.23	2.46	2.40	
PULL #5	2.25	2.46	2.42	
TOTAL	11.52	12.37	12.14	
AVG.	2.304	2.474	2.428	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.15	3.08	
PULL #2	3.17	3.11	
PULL #3	3.04	3.10	
PULL #4	3.05	3.13	
PULL #5	3.10	3.13	
TOTAL	15.51	15.55	
AVG.	3.102	3.110	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	4.01		3.92
PULL #2	4.06	4.08		3.96
PULL #3	4.08	4.01		3.92
PULL #4	4.06	4.06		3.96
PULL #5	4.08	3.91		3.99
TOTAL	20.24	20.07		19.75
AVG.	4.048	4.014		3.950

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350124

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	9-3-97	CK
	J) ASSEMBLE STOCK		8-27-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-12-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-27-97	CR
	M) IRON SIGHT ALIGNMENT		8-27-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-27-97	CR
640	GALLERY TEST AND TARGET	Left 50 Right 100	9/10/97	TM
	A) MALFUNCTIONS		9/10/97	TM
	B) PIERCED PRIMERS		9/10/97	TM
645	INSPECT FOR LIVE AMMO		9/10/97	AC
655	FINAL INSPECTION A) HEADSPACE		9-12-97	CK
	B) TRIGGER PULL	<u>2.32</u> <u>2.35</u> <u>2.43</u> <u>2.42</u> <u>2.44</u>	9/11/97	TM
	C) FUNCTION		9-12-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6350124

46 ORDER NO.
25705

18DR

5705 E6350124

ORDER 25705

MODEL 700™ M24

UPC



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SERIAL NO.



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE Flier
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

