

UPC



E6350125

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350125
18 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.417$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.202$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.46335$

THE AMR FOR THIS RIFLE IS: $.932$

CENTROIDAL DISTANCES

0 TO 1	.769948
1 TO 2	.782796
1 TO 3	.940077

1
+
2
3
<----POA

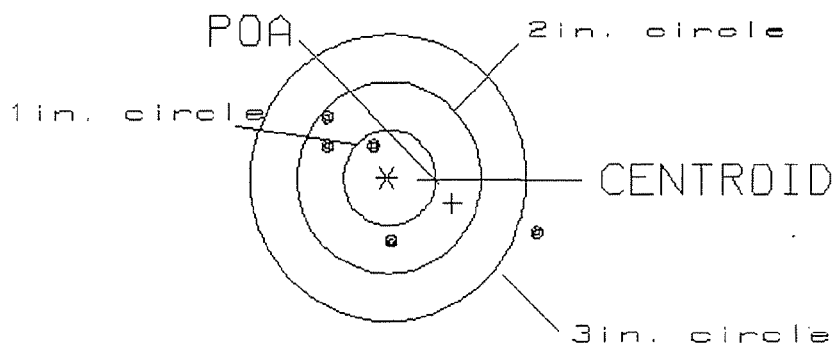
PATTERN #: 1

POA TO CENTROID: .770
 MIN RADIUS : .363
 MEAN RADIUS : .897
 MAX RADIUS : 1.732
 CENTROID X : -.724
 CENTROID Y : .262

18 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350125

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.36

1

US= 1.29

4

GS= 2.61

4

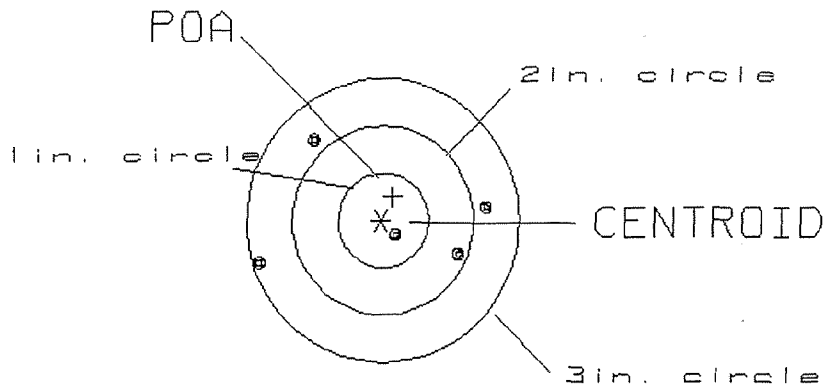
PATTERN #: 2

POA TO CENTROID: .281
 MIN RADIUS : .217
 MEAN RADIUS : .973
 MAX RADIUS : 1.433
 CENTROID X : -.131
 CENTROID Y : -.249

18 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350125

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.51
 VS= 1.31
 GS= 2.59

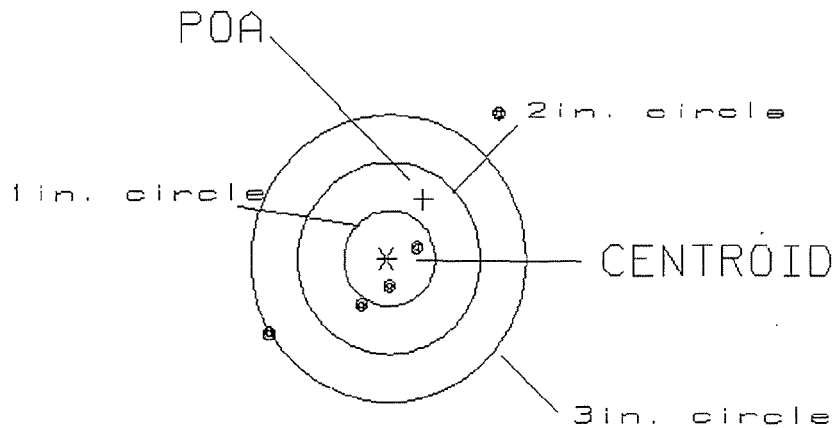
1
 2
 5

PATTERN #: 3
 POA TO CENTROID: .735
 MIN RADIUS : .242
 MEAN RADIUS : .926
 MAX RADIUS : 1.920
 CENTROID X : -.396
 CENTROID Y : -.619

19 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6358125

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.54
 VS= 2.26
 GS= 3.39

2
 3
 3

8

MOD. _____ GA. CAL. _____ GUN # E6350/25

# TEST	DATE	MALFUNCTION/DEFECT	ASSEM. #
	1st	Dead Safe Rec. catches Shells extracting Repaired	
	2nd		
	3rd		
	4th		
		FUNCTION	

RD 6854 Rev 1

TEST INIT. ACTION TO CORRECT		ASSEM. #
PROOF		
TEST		
TGT		
PROOF		
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350125
11 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .049
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .193667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .199769

THE AMR FOR THIS RIFLE IS: 1.381

CENTROIDAL DISTANCES

0 TO 1	.568877
1 TO 2	.603576
1 TO 3	.572281

1
2 +3 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

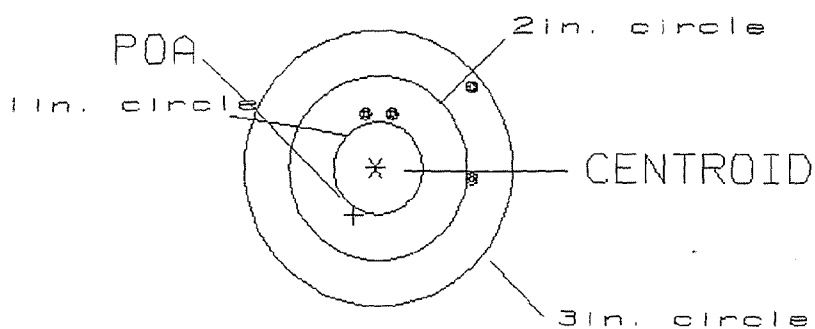
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 01
 POA TO CENTROID: .569
 MIN RADIUS : .563
 MEAN RADIUS : 1.286
 MAX RADIUS : 2.807
 CENTROID X : .250
 CENTROID Y : .511

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6358125

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.16

0

VS= 2.76

2

GS= 4.14

4

REMINGTON CENTERFIRE ACCURACY TEST

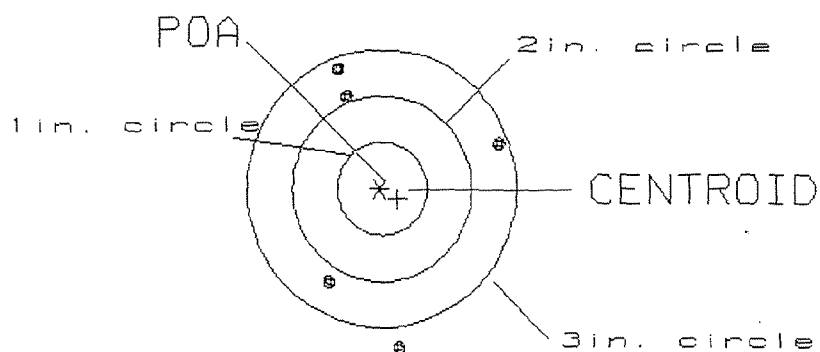
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .231
 MIN RADIUS : 1.068
 MEAN RADIUS : 1.333
 MAX RADIUS : 1.740
 CENTROID X : -.202
 CENTROID Y : .111

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350125

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.87

0

VS= 2.99

0

GS= 3.08

4

REMINGTON CENTERFIRE ACCURACY TEST

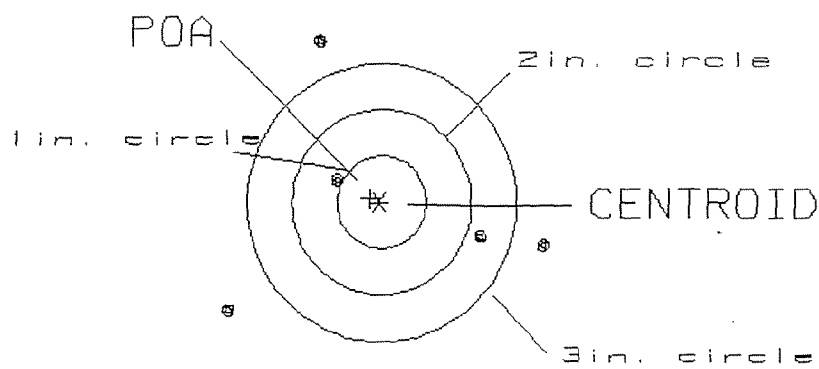
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .107
 MIN RADIUS : .558
 MEAN RADIUS : 1.523
 MAX RADIUS : 2.076
 CENTROID X : .099
 CENTROID Y : -.041

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350125

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.55

0

VS= 2.91

1

GS= 3.61

2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350125

DATE 8-20-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.27	2.41		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.39	2.35		
PULL #3	2.36	2.44	2.46		
PULL #4	2.38	2.34	2.40		
PULL #5	2.37	2.40	2.45		
TOTAL	11.84	11.84	12.07		
AVG.	2.368	2.368	2.414		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.02		
PULL #2	3.09	2.94		
PULL #3	3.00	3.03		
PULL #4	3.10	3.06		
PULL #5	3.05	2.86		
TOTAL	15.32	14.91		
AVG.	3.064	2.982		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.27		3.93
PULL #2	3.96	4.19		4.04
PULL #3	4.00	4.09		4.05
PULL #4	3.86	4.34		4.07
PULL #5	4.15	4.23		3.90
TOTAL	20.02	21.12		19.99
AVG.	4.004	4.224		3.998

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350125

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-3-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	9-3-97	CR
	J) ASSEMBLE STOCK		8-27-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-27-97	CR
	M) IRON SIGHT ALIGNMENT		8-27-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-27-97	CR
640	GALLERY TEST AND TARGET	R 84 L 66 R 85 L 65	9-11-97 9/18/97	BWT 1-7
	A) MALFUNCTIONS		9-11-97 9/18/97	BWT 1-7
	B) PIERCED PRIMERS		9-11-97 9/18/97	BWT 1-7
645	INSPECT FOR LIVE AMMO		9-11-97 9/18/97	1-7 BWT
655	FINAL INSPECTION A) HEADSPACE		9-20-97	RW
	B) TRIGGER PULL	<u>2.37</u> <u>2.40</u> <u>2.49</u> <u>2.38</u> <u>2.46</u>	9/19/97	TM
	C) FUNCTION			
660	PACK			

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6350125

48 ORDER NO.
25705

23DR

5705 E6350125

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.

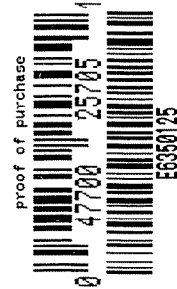


E6350125

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM