

UPC



E6350126

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350126
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.567333$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.037$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.568539$

THE AMR FOR THIS RIFLE IS: 1.303

CENTROIDAL DISTANCES

0 TO 1	1.16556
1 TO 2	1.44782
1 TO 3	.963532

2

+ <----POA
3

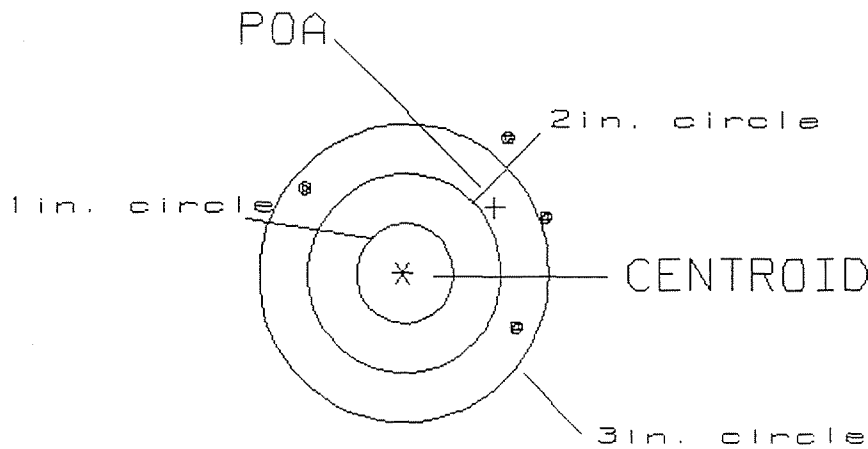
1

PATTERN #: 1
 POA TO CENTROID: 1.166
 MIN RADIUS : 1.320
 MEAN RADIUS : 1.918
 MAX RADIUS : 3.554
 CENTROID X : -.960
 CENTROID Y : -.661

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350126

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.23
 VS= 3.64
 GS= 5.29

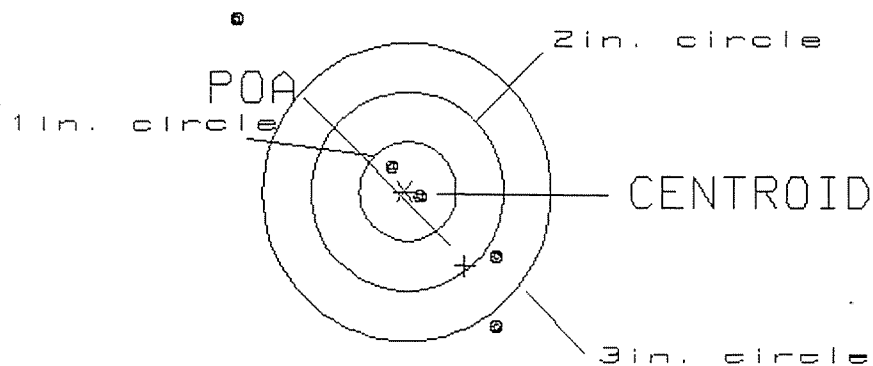
0
 0
 2

PATTERN #: 2
 POA TO CENTROID: .976
 MIN RADIUS : .113
 MEAN RADIUS : 1.143
 MAX RADIUS : 2.493
 CENTROID X : -.627
 CENTROID Y : .748

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.71
 VS= 3.10
 GS= 4.10

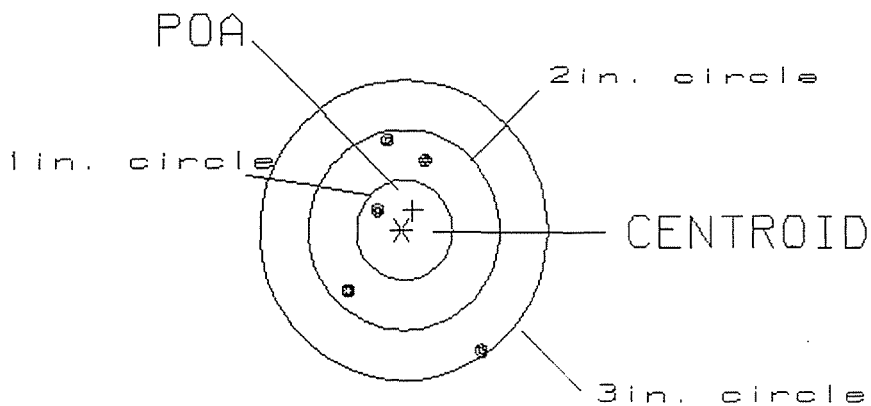
2
 2
 3

PATTERN #: 3
 POA TO CENTROID: .229
 MIN RADIUS : .356
 MEAN RADIUS : .849
 MAX RADIUS : 1.429
 CENTROID X : -.115
 CENTROID Y : -.198

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.36
 VS= 2.10
 GS= 2.33

1
 4
 5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 56350/26

DATE 9-3-99

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.32	2.38		2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.12		2.22	
PULL #3	2.49	2.19		2.21	
PULL #4	2.36	2.30		2.20	
PULL #5	2.21	2.29		2.22	
TOTAL	11.76	11.28		11.24	
AVG.	2.35	2.26		2.25	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.15		
PULL #2	3.03	2.92		
PULL #3	3.13	2.92		
PULL #4	3.01	2.99		
PULL #5	3.08	2.64		
TOTAL	15.37	14.62		
AVG.	3.07	2.92		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.08		4.19
PULL #2	4.22	4.08		4.16
PULL #3	4.11	4.12		4.14
PULL #4	4.11	4.05		4.08
PULL #5	4.16	4.05		4.25
TOTAL	20.75	20.38		20.82
AVG.	4.15	4.08		4.16

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350126

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>8</u> <u>8</u> <u>8</u>	9-6-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-6-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1022</u> <u>.621</u> <u>.022</u>	9-6-97	CK
	J) ASSEMBLE STOCK		9-5-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-23-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-5-97	CR
	M) IRON SIGHT ALIGNMENT		9-5-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-5-97	CR
640	GALLERY TEST AND TARGET	R 67 L 83	9/22/97	1LT
	A) MALFUNCTIONS		9/22/97	1LT
	B) PIERCED PRIMERS		9/22/97	1LT
645	INSPECT FOR LIVE AMMO		9/22/97	BWT
655	FINAL INSPECTION A) HEADSPACE		9-23-97	CK
	B) TRIGGER PULL	<u>2.63</u> <u>2.66</u> <u>2.63</u> <u>2.75</u> <u>2.59</u>	8-23-97	CK
	C) FUNCTION		9-23-97	CK
660	PACK			

Do Not Use

SERIAL NO.



ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT
Instruction
enclosed to a
safe use of
firearm.

SERIAL NO.
E6350126

46
ORDER NO.

2570



5705 E6350126

25DR

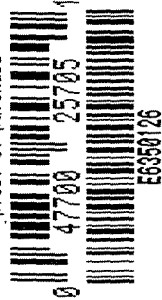
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

