

UPC



E6350129

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCHES 4.16 CM

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350129
10 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0993333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .068
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .120379

THE AMR FOR THIS RIFLE IS: 1.299

CENTROIDAL DISTANCES

0 TO 1	.405878
1 TO 2	.559165
1 TO 3	.596471

1
+ 2 <----POA
3

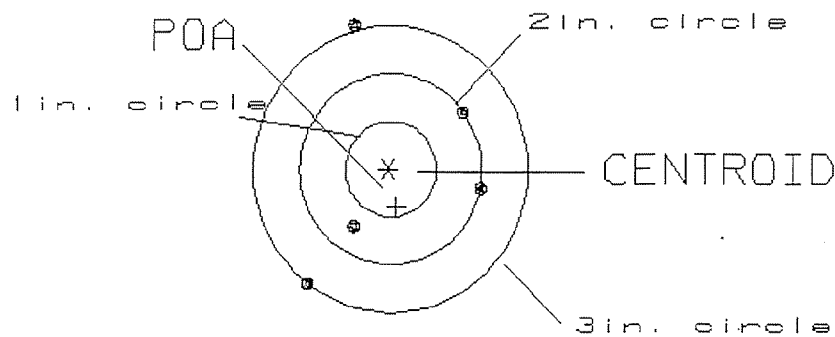
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .406
 MIN RADIUS : .721
 MEAN RADIUS : 1.148
 MAX RADIUS : 1.554
 CENTROID X : -.089
 CENTROID Y : .396

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350129

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.90
 VS= 2.72
 GS= 2.78

0
 3
 3

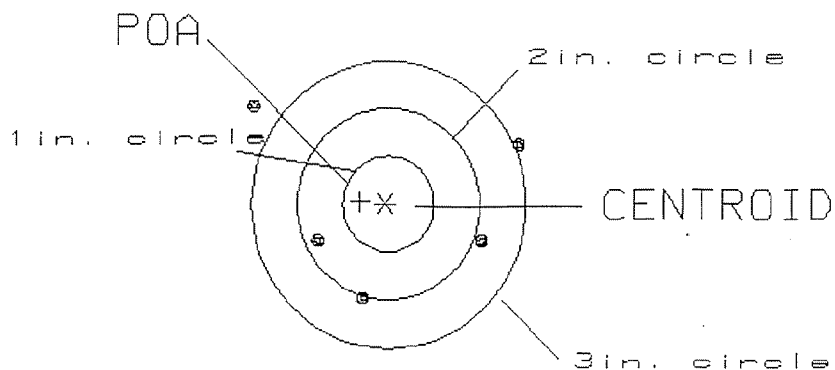
PATTERN #: 2

POA TO CENTROID: .280
 MIN RADIUS : .832
 MEAN RADIUS : 1.249
 MAX RADIUS : 1.777
 CENTROID X : .279
 CENTROID Y : -.025

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.89

0

VS= 1.99

2

GS= 2.92

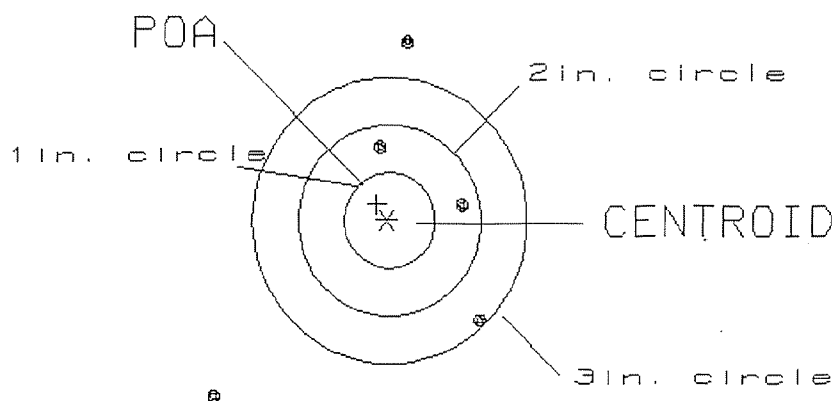
3

PATTERN #: 3
 POA TO CENTROID: .199
 MIN RADIUS : .770
 MEAN RADIUS : 1.499
 MAX RADIUS : 2.633
 CENTROID X : .108
 CENTROID Y : -.167

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.92

0

VS= 3.66

2

GS= 4.25

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6350129

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-3-97	CLC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-3-97	CLC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	10-3-97	CLC
	J) ASSEMBLE STOCK		9-30-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/15/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-30-97	RW
	M) IRON SIGHT ALIGNMENT		9-30-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-30-97	RW
640	GALLERY TEST AND TARGET	L 65 R 85	10/10/97	LT
	A) MALFUNCTIONS		10/10/97	LT
	B) PIERCED PRIMERS		10/10/97	LT
645	INSPECT FOR LIVE AMMO		10-10-97	P.B.
655	FINAL INSPECTION A) HEADSPACE		10/15/97	TRP
	B) TRIGGER PULL	<u>2.39</u> <u>2.48</u> <u>2.38</u> <u>2.28</u> <u>2.38</u>	10-13-97	CR
	C) FUNCTION		10/15/97	RP

650

BACK

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350129

DATE 9-30-97

TESTER CK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.68	2.34		2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.68	2.46		2.62	
PULL #3	2.37	2.70		2.45	
PULL #4	2.66	2.65		2.60	
PULL #5	2.52	2.35		2.50	
TOTAL	12.91	12.5		12.76	
AVG.	2.582	2.5		2.552	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.03		
PULL #2	2.82	3.26		
PULL #3	2.94	3.01		
PULL #4	2.86	3.27		
PULL #5	3.09	3.23		
TOTAL	14.86	15.8		
AVG.	2.972	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.12		4.01
PULL #2	4.18	3.98		4.26
PULL #3	4.04	4.19		4.01
PULL #4	4.26	4.08		3.97
PULL #5	4.15	4.28		3.90
TOTAL	21.32	20.65		24.12
AVG.	4.264	4.13		4.824

Do Not Use

VERY IMPORTANT!
INCLUDE THIS BOOK
ENCLOSURE TO ASSURE
SALE, USE OF THIS
REPORT

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6350129

46 ORDER NO
25705

19RR

5705 E6350129

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

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SERIAL NO



E6350129

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

