

UPC



E6350132

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350132
21 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0186667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0266667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0325508

THE AMR FOR THIS RIFLE IS: 1.163

CENTROIDAL DISTANCES

0 TO 1	.29498
1 TO 2	.369757
1 TO 3	.505226

1
2 + <----POA
3

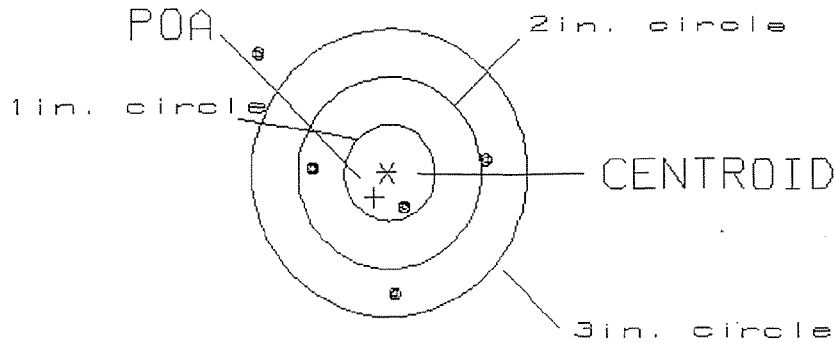
PATTERN #: 1

POA TO CENTROID: .295
 MIN RADIUS : .433
 MEAN RADIUS : 1.099
 MAX RADIUS : 1.908
 CENTROID X : .143
 CENTROID Y : .258

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350132.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 6

IN CIRCLE

HS= 2.47
 US= 2.55
 GS= 2.94

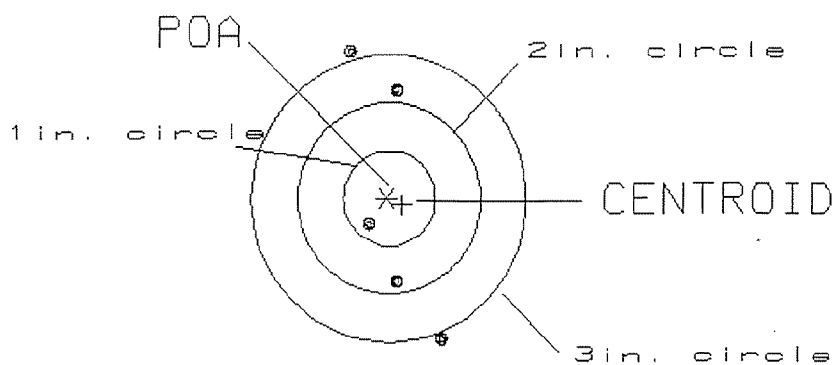
1
 2
 5

PATTERN #: 2
 POA TO CENTROID: .185
 MIN RADIUS : .392
 MEAN RADIUS : 1.118
 MAX RADIUS : 1.626
 CENTROID X : -.173
 CENTROID Y : .066

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350132.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.03
 VS= 3.06
 GS= 3.23

1
 2
 3

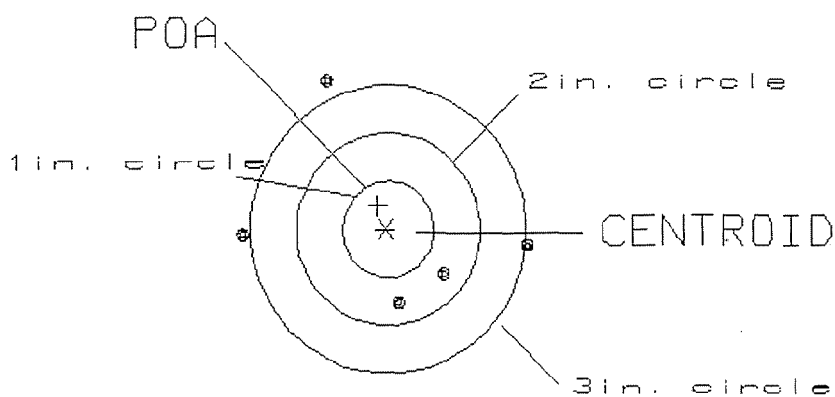
PATTERN #: 3

POA TO CENTROID: .259
 MIN RADIUS : .787
 MEAN RADIUS : 1.272
 MAX RADIUS : 1.671
 CENTROID X : .086
 CENTROID Y : -.244

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350132.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.07

0

VS= 2.33

2

GS= 3.07

3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350132
15 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.386333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.279667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.476935$

THE AMR FOR THIS RIFLE IS: 1.36

CENTROIDAL DISTANCES

0 TO 1	.319025
1 TO 2	.598655
1 TO 3	.287606

1 + <----POA
3
2

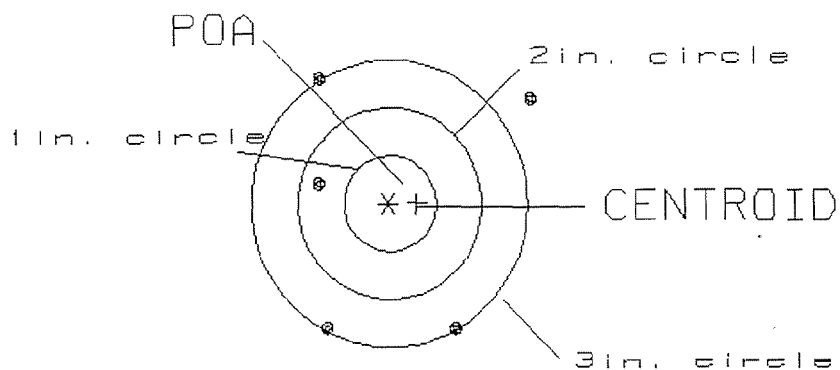
PATTERN #: 1

POA TO CENTROID: .319
 MIN RADIUS : .795
 MEAN RADIUS : 1.416
 MAX RADIUS : 1.865
 CENTROID X : -.319
 CENTROID Y : -.004

15 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350132.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.25

0

VS= 2.60

1

GS= 3.24

4

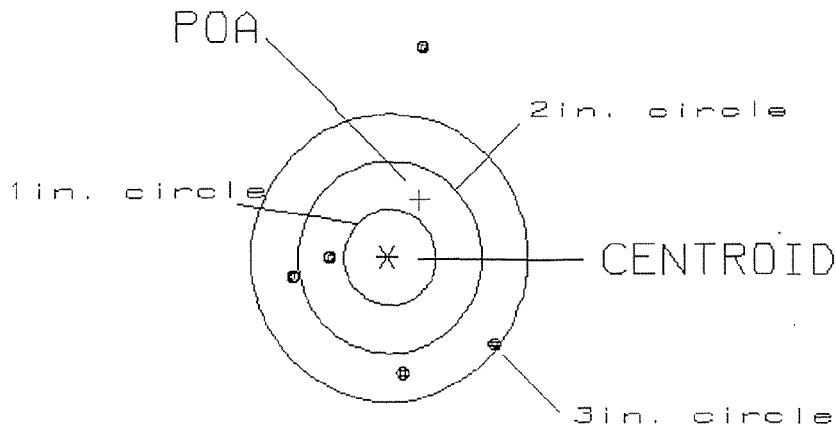
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .695
 MIN RADIUS : .663
 EAN RADIUS : 1.308
 MAX RADIUS : 2.246
 CENTROID X : -.347
 CENTROID Y : -.602

15 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350132.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.12
 VS= 3.38
 GS= 3.39

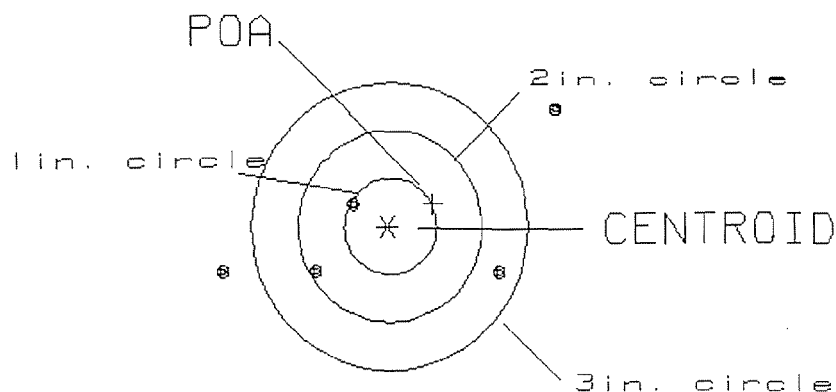
0
 1
 4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .545
 MIN RADIUS : .417
 MEAN RADIUS : 1.356
 MAX RADIUS : 2.209
 CENTROID X : -.493
 CENTROID Y : -.233

15 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6358132.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.64

1

VS= 1.76

2

GS= 4.04

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350132

DATE 10-2-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.54	2.46		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.55	2.77		
PULL #3	2.57	2.68	2.70		
PULL #4	2.56	2.46	2.72		
PULL #5	2.30	2.56	2.71		
TOTAL	12.49	12.79	13.36		
AVG.	2.498	2.558	2.67		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.96	2.69		
PULL #2	2.90	3.11		
PULL #3	2.75	3.17		
PULL #4	2.82	2.90		
PULL #5	2.79	2.99		
TOTAL	14.22	14.86		
AVG.	2.844	2.972		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.07		4.02
PULL #2	3.77	4.17		4.09
PULL #3	4.21	3.87		4.16
PULL #4	4.08	4.25		3.89
PULL #5	4.09	4.14		4.09
TOTAL	20.20	20.50		20.25
AVG.	4.04	4.10		4.05

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6350132

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>7</u> <u>7</u> <u>7</u>	10-7-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	10-7-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.023</u> <u>.023</u>	10-7-97	CR
	J) ASSEMBLE STOCK		10-2-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/23/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-2-97	RW
	M) IRON SIGHT ALIGNMENT		10-2-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-2-97	RW
640	GALLERY TEST AND TARGET	R 58 L 92 R 85 L 65	10/15/97 10/20/97	1-2- PB
	A) MALFUNCTIONS		10/15/97 10/20/97	1-2- PB
	B) PIERCED PRIMERS		10/15/97 10/20/97	1-2- PB
645	INSPECT FOR LIVE AMMO		10/15/97 10/20/97	1-2- PB 1-2-
655	FINAL INSPECTION A) HEADSPACE		10/23/97	TRP
	B) TRIGGER PULL	<u>2.82</u> <u>2.80</u> <u>2.60</u> <u>2.57</u> <u>2.47</u>	10-23-97	CR
	C) FUNCTION		10/23/97	TRP

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee

SERIAL NO
E6350132

46 ORDER NO
25705

10RR

5705 E6350132

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MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

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SERIAL NO

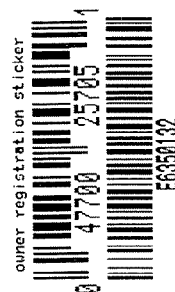


E6350132

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM