

UPC



E6350133

ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY * **6**

*INCLUDES 1 IN. QUANTITY

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350133
14 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.2
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0756667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .213835

THE AMR FOR THIS RIFLE IS: 1.1

CENTROIDAL DISTANCES

0 TO 1	.0562939
1 TO 2	.652253
1 TO 3	.0361386

2

2

<----POA

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .056

MIN RADIUS : .554

MEAN RADIUS : 1.074

MAX RADIUS : 1.490

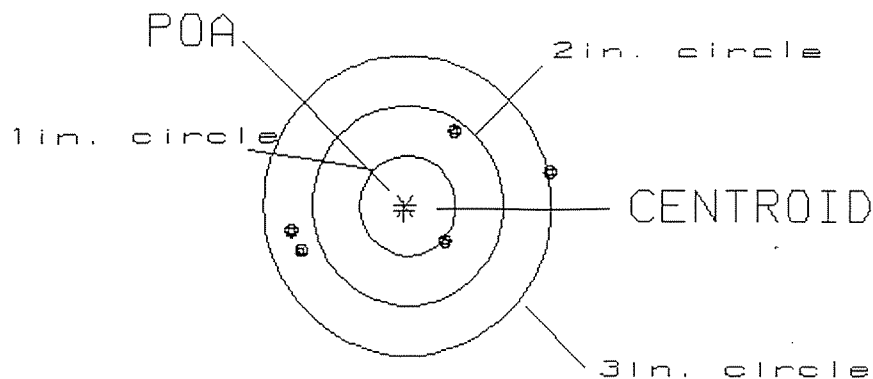
CENTROID X : .012

CENTROID Y : .055

14 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350133

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.65

0

VS= 1.22

2

GS= 2.72

5

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .651

MIN RADIUS : .336

MEAN RADIUS : 1.427

MAX RADIUS : 2.280

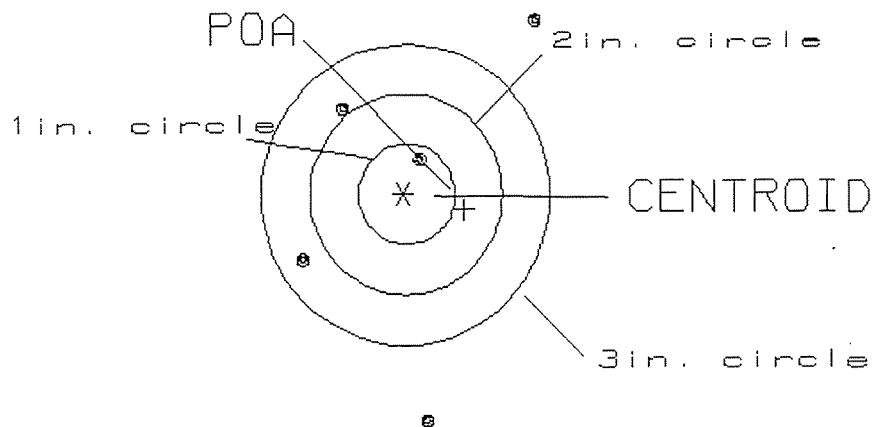
CENTROID X : -.633

CENTROID Y : .152

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.38

1

VS= 4.03

1

GS= 4.18

3

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .030

MIN RADIUS : .538

MEAN RADIUS : .800

MAX RADIUS : .975

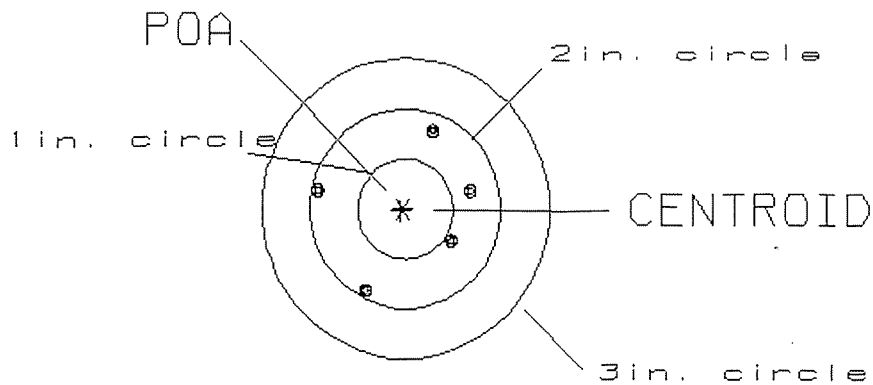
CENTROID X : .021

CENTROID Y : .020

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.60

0

VS= 1.67

5

GS= 1.81

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350133

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>5</u>	10-7-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>2</u> <u>3</u>	10-7-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	10-7-97	CR
	J) ASSEMBLE STOCK		10-6-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/18/97	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-6-97	CR
	M) IRON SIGHT ALIGNMENT		10-6-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-6-97	CR
640	GALLERY TEST AND TARGET	265 L-85	10/14/97	LT
	A) MALFUNCTIONS		10/14/97	LT
	B) PIERCED PRIMERS		10/14/97	LT
645	INSPECT FOR LIVE AMMO		10/14/97	P.B.
655	FINAL INSPECTION A) HEADSPACE		10/18/97	TRP
	B) TRIGGER PULL	<u>2.60</u> <u>2.62</u> <u>2.71</u> <u>2.70</u> <u>2.65</u>	10/17/97	TM
	C) FUNCTION		10/18/97	TRP

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350135

DATE 10-2-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.59	2.30	2.67	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.23	2.38	2.57	
PULL #3	2.43	2.37	2.65	
PULL #4	2.24	2.33	2.68	
PULL #5	2.46	2.25	2.70	
TOTAL	11.95	11.63	13.27	
AVG.	2.39	2.33	2.65	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	2.99	
PULL #2	3.22	2.98	
PULL #3	3.20	3.03	
PULL #4	3.15	3.06	
PULL #5	3.11	3.07	
TOTAL	15.73	15.13	
AVG.	3.15	3.03	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.97		4.17
PULL #2	3.94	3.95		4.07
PULL #3	4.05	3.84		4.13
PULL #4	4.00	3.99		4.20
PULL #5	4.10	3.97		4.26
TOTAL	20.08	19.72		20.82
AVG.	4.01	3.94		4.16

Do Not Use

SERIAL NO.



E6350133

ORDER 25705
MODEL 700™ M24
UPC



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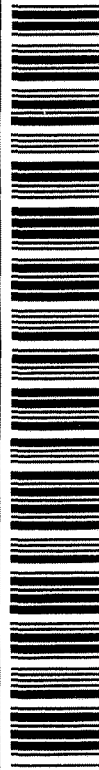


Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 E6350133

VERY IMPORTANT
Instructions
enclosed
safe use
firearm.

SERIAL NO.
E63501

46 ORDER NO.

257

04>

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

