

UPC



E6350135

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350135
27 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.075
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.251667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .262604

THE AMR FOR THIS RIFLE IS: 1.008

CENTROIDAL DISTANCES

0 TO 1	.435615
1 TO 2	.360303
1 TO 3	.368912

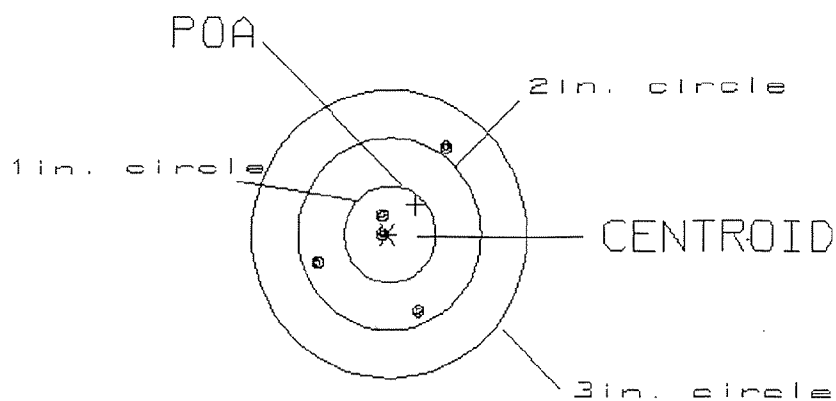
+ <----POA
1 2

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .435
 MIN RADIUS : .109
 MEAN RADIUS : .618
 MAX RADIUS : 1.133
 CENTROID X : -.312
 CENTROID Y : -.304

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350135.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.44

2

VS= 1.69

4

GS= 1.90

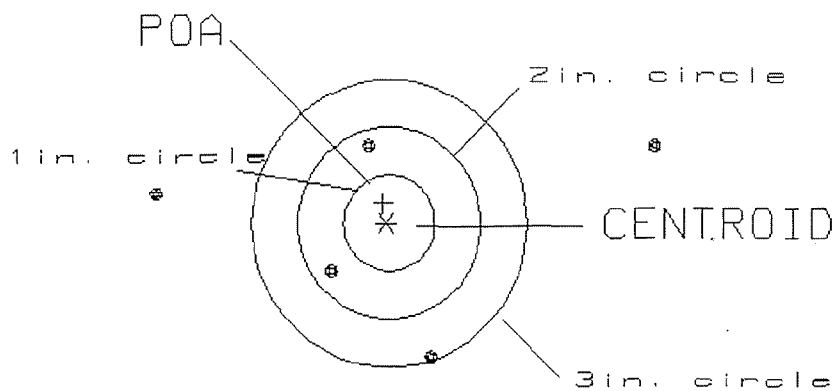
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .210
 MIN RADIUS : .832
 MEAN RADIUS : 1.752
 MAX RADIUS : 3.005
 CENTROID X : .035
 CENTROID Y : -.207

27 Oct 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 5.43

0

VS= 2.26

2

GS= 5.45

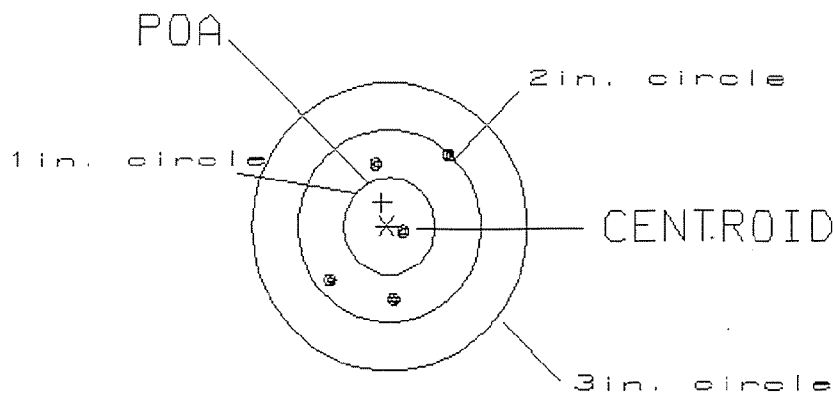
2

PATTERN #: 3
 POA TO CENTROID: .250
 MIN RADIUS : .117
 MEAN RADIUS : .654
 MAX RADIUS : .933
 CENTROID X : .052
 CENTROID Y : -.244

27 Oct 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.21
 VS= 1.45
 GS= 1.74

1
 3
 5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350135
21 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .081
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0373333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0891896

THE AMR FOR THIS RIFLE IS: 1.916

CENTROIDAL DISTANCES

0 TO 1	.360627
1 TO 2	.619187
1 TO 3	.639141

1
+ 3 <----POA
2

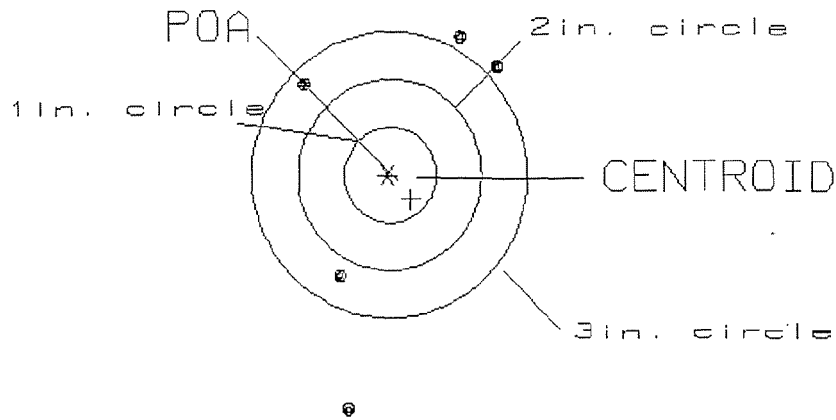
PATTERN #: 1

POA TO CENTROID: .361
 MIN RADIUS : 1.136
 MEAN RADIUS : 1.641
 MAX RADIUS : 2.488
 CENTROID X : -.256
 CENTROID Y : .254

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6350135

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.17
 VS= 3.84
 GS= 4.03

0
 0
 2

PATTERN #: 2

POA TO CENTROID: .263

MIN RADIUS : 1.122

MEAN RADIUS : 2.171

MAX RADIUS : 2.884

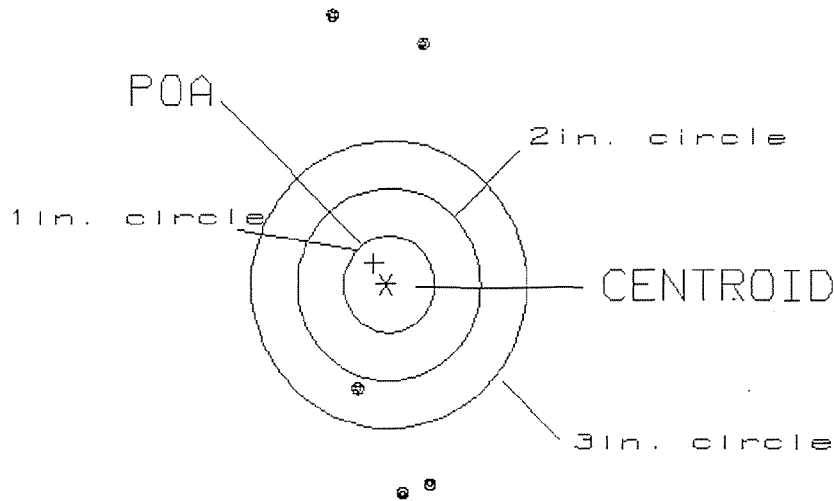
CENTROID X : .140

CENTROID Y : -.222

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6350135

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.12

0

VS= 4.97

0

GS= 5.04

1

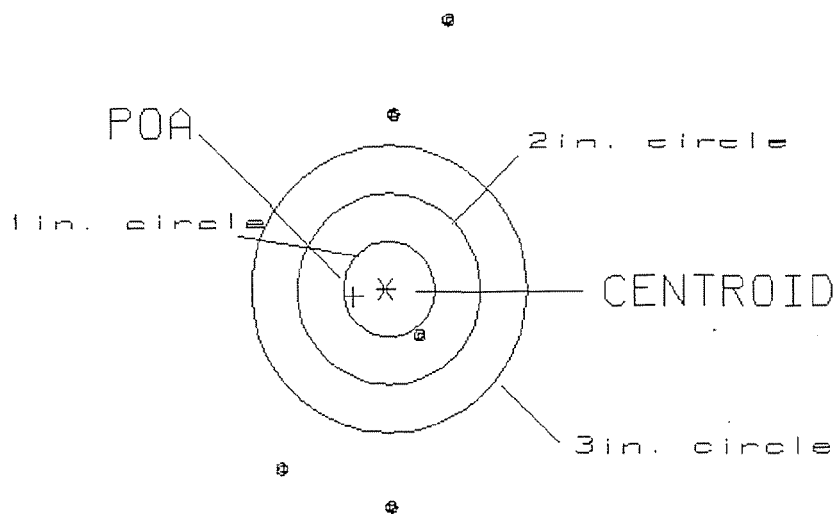
PATTERN #: 3

POA TO CENTROID: .367
 MIN RADIUS : .613
 MEAN RADIUS : 1.937
 MAX RADIUS : 2.861
 CENTROID X : .359
 CENTROID Y : .080

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6350135

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.83
 VS= 5.02
 GS= 5.05

0
 1
 1

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 635 0135

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-9-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-9-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.023</u>	10-9-97	CR
	J) ASSEMBLE STOCK		10-8-97	CR
	K) ASSEMBLE SWIVEL STUDS		10-29-97	C/C
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-8-97	CR
	M) IRON SIGHT ALIGNMENT		10-8-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-8-97	CR
640	GALLERY TEST AND TARGET	L 62 R 88	10/20/97 PB 10/27/97 DD	
	A) MALFUNCTIONS		10/20/97 PB 10/27/97 DD	
	B) PIERCED PRIMERS		10/20/97 PB 10/27/97 DD	
645	INSPECT FOR LIVE AMMO		10/20/97 LA 10/27/97 DD TM	
655	FINAL INSPECTION A) HEADSPACE		10-29-97	C/C
	B) TRIGGER PULL	<u>2.62</u> <u>2.55</u> <u>2.61</u> <u>2.65</u> <u>2.70</u>	10-28-97	TM
	C) FUNCTION		10-29-97	C/C
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350135

DATE 10-7-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.54	2.51	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.45	2.54	
PULL #3	2.45	2.48	2.55	
PULL #4	2.48	2.44	2.58	
PULL #5	2.51	2.41	2.41	
TOTAL	12.55	12.29	12.67	
AVG.	2.51	2.45	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.95	3.13	
PULL #2	2.94	2.98	
PULL #3	2.90	3.12	
PULL #4	3.04	3.13	
PULL #5	2.98	3.11	
TOTAL	14.81	15.47	
AVG.	2.96	3.09	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	3.96		3.93
PULL #2	3.94	4.03		3.98
PULL #3	3.96	4.12		3.96
PULL #4	4.00	4.15		3.93
PULL #5	4.05	3.99		3.99
TOTAL	20.06	20.28		19.79
AVG.	4.01	4.05		3.95

Do Not Use

VERY IMPORTANT
Instruction Book
attached to assure
safe use of this
weapon

Remington

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Marks Deposited

SERIAL NO
E6350135

ORDER NO
25705

19RR

5705 E6350135

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MODEL 700[™] M24

UPC



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SERIAL NO



E6350135

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

