

UPC



E6351234

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351234
21 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .193333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.166
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .254821

THE AMR FOR THIS RIFLE IS: 1.164

CENTROIDAL DISTANCES

0 TO 1	.481087
1 TO 2	.271811
1 TO 3	.448736

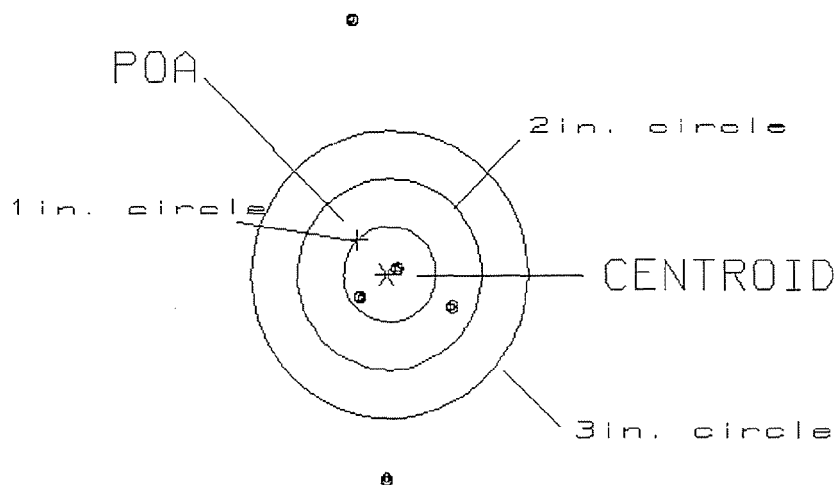
+ 3 <----POA
2
1

PATTERN #: 1
 POA TO CENTROID: .481
 MIN RADIUS : .046
 MEAN RADIUS : 1.209
 MAX RADIUS : 2.721
 CENTROID X : .318
 CENTROID Y : -.361

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351234

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.07

2

VS= 4.83

3

GS= 4.84

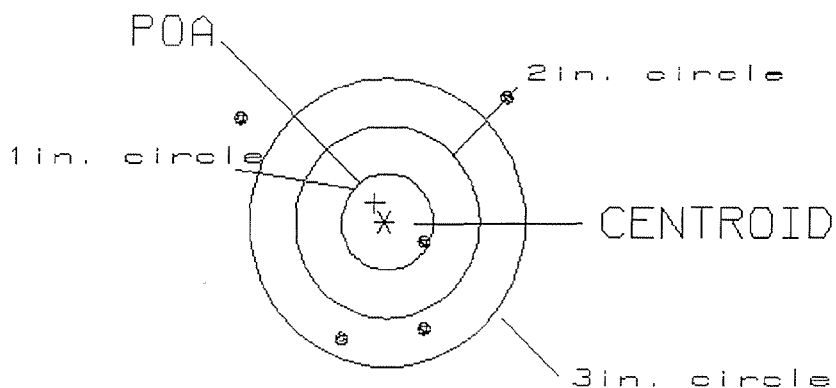
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .221
 MIN RADIUS : .431
 EAN RADIUS : 1.328
 MAX RADIUS : 1.942
 CENTROID X : .102
 CENTROID Y : -.196

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351234

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.90

1

VS= 2.50

1

GS= 3.05

3

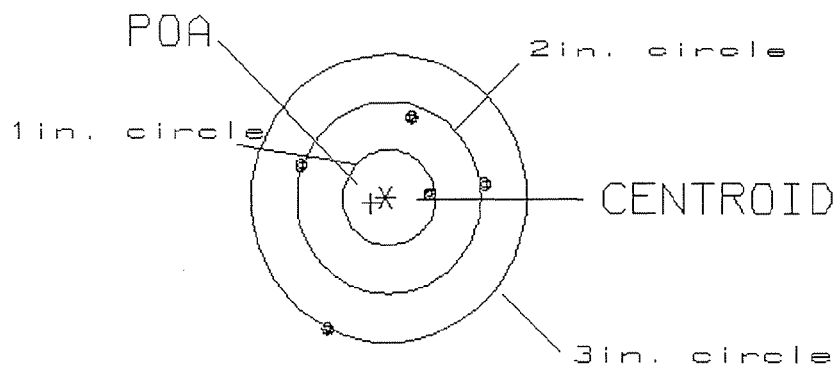
PATTERN #: 3

POA TO CENTROID: .170
 MIN RADIUS : .423
 MEAN RADIUS : .956
 MAX RADIUS : 1.477
 CENTROID X : .160
 CENTROID Y : .059

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351234

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.97

1

VS= 2.15

2

GS= 2.31

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351234

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>5</u>	10-9-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	10-9-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	10-9-97	CR
	J) ASSEMBLE STOCK		10-8-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/23/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-8-97	CR
	M) IRON SIGHT ALIGNMENT		10-8-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-8-97	CR
640	GALLERY TEST AND TARGET	L 64 R 84	10/20/97	KT
	A) MALFUNCTIONS		10/20/97	KT
	B) PIERCED PRIMERS		10/20/97	KT
645	INSPECT FOR LIVE AMMO		10/20/97	P.B.
655	FINAL INSPECTION A) HEADSPACE		10/23/97	TRP
	B) TRIGGER PULL	<u>269</u> <u>270</u> <u>276</u> <u>278</u> <u>274</u>	10-23-97	CK
	C) FUNCTION		10/23/97	TRP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351234DATE 10-7-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.43	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.49	2.47	
PULL #3	2.40	2.50	2.45	
PULL #4	2.39	2.51	2.44	
PULL #5	2.42	2.54	2.48	
TOTAL	12.11	12.47	12.37	
AVG.	2.42	2.49	2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.99	3.07	
PULL #2	3.07	3.19	
PULL #3	3.04	3.20	
PULL #4	2.96	3.16	
PULL #5	3.15	3.10	
TOTAL	15.21	15.72	
AVG.	3.04	3.14	

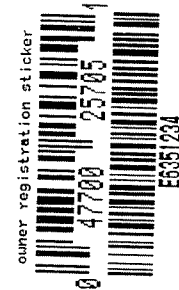
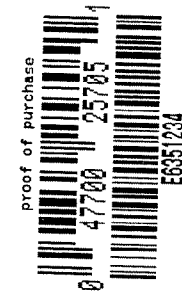
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.19		4.05
PULL #2	3.98	4.10		4.01
PULL #3	4.01	4.07		3.99
PULL #4	4.10	4.13		4.05
PULL #5	4.17	4.19		3.90
TOTAL	20.35	20.68		20.00
AVG.	4.07	4.13		4.00

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
item

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6351234

46
ORDER NO.
25705

10RR



5705 E6351234

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC

