

UPC

E6351236



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351236
10 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .124333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.00333333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .124378

THE AMR FOR THIS RIFLE IS: .63

CENTROIDAL DISTANCES

0 TO 1	.161251
1 TO 2	.208543
1 TO 3	.415072

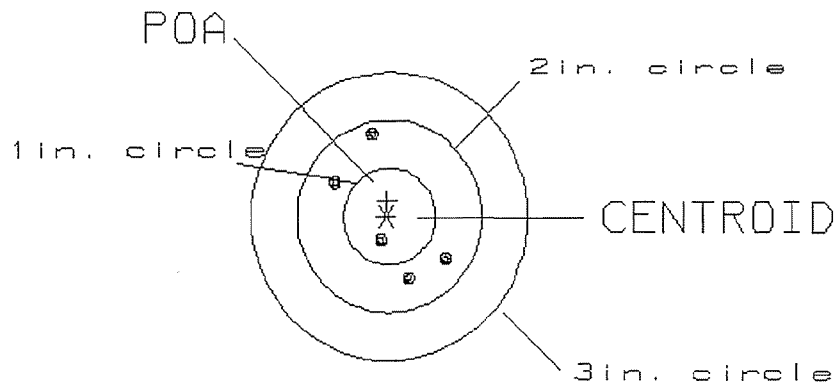
+2³ <----POA
1

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .161
 MIN RADIUS : .224
 MEAN RADIUS : .621
 MAX RADIUS : .834
 CENTROID X : -.009
 CENTROID Y : -.161

10 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351236

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.17

1

VS= 1.43

5

GS= 1.48

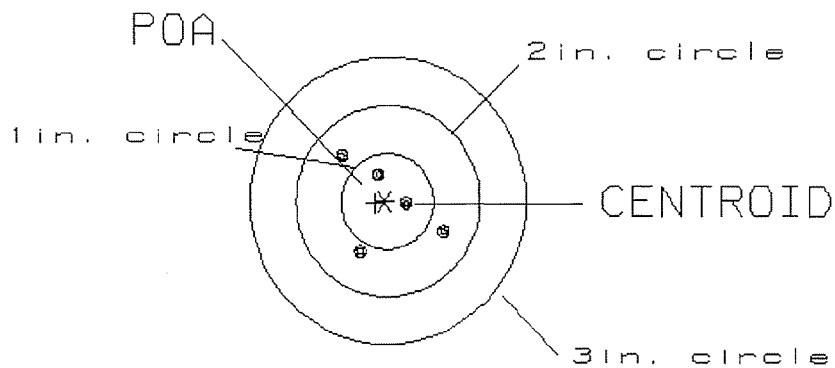
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .100
 MIN RADIUS : .226
 MEAN RADIUS : .487
 MAX RADIUS : .710
 CENTROID X : .098
 CENTROID Y : .018

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.09

2

VS= 1.00

5

GS= 1.36

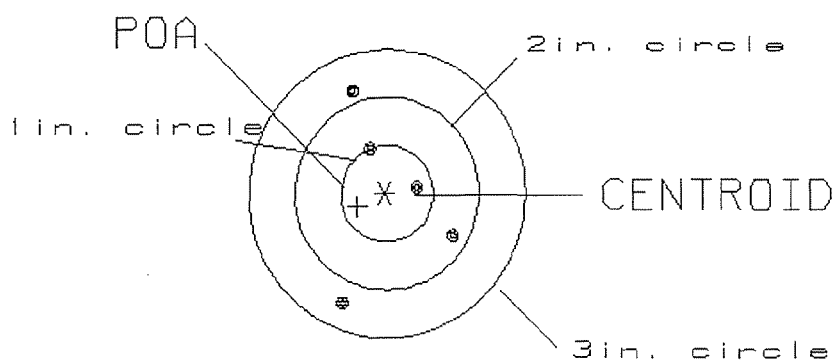
5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .313
 MIN RADIUS : .282
 MEAN RADIUS : .782
 MAX RADIUS : 1.192
 CENTROID X : .284
 CENTROID Y : .133

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.22

2

VS= 2.13

3

GS= 2.13

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6351236

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>5</u>	10-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>7</u> <u>2</u>	10-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.022</u>	10-3-97	CK
	J) ASSEMBLE STOCK		9-30-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/22/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-30-97	CR
	M) IRON SIGHT ALIGNMENT		9-30-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-30-97	CR
640	GALLERY TEST AND TARGET	L 57 R 93	10/10/97	1LT
	A) MALFUNCTIONS		10/10/97	1LT
	B) PIERCED PRIMERS		10/10/97	1LT
645	INSPECT FOR LIVE AMMO		10/10/97	P.B.
655	FINAL INSPECTION A) HEADSPACE		10/22/97	TRP
	B) TRIGGER PULL	<u>2.45</u> <u>2.53</u> <u>2.48</u> <u>2.47</u> <u>2.50</u>	10/7/97	TRM
	C) FUNCTION		10/22/97	TRP
660	BACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351236DATE 9-30-97TESTER DED

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.42		2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.43		2.55	
PULL #3	2.40	2.40		2.53	
PULL #4	2.44	2.41		2.57	
PULL #5	2.48	2.50		2.53	
TOTAL	12.0	12.1		12.6	
AVG.	2.40	2.43		2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	2.96		
PULL #2	2.95	2.98		
PULL #3	2.97	2.99		
PULL #4	3.02	2.94		
PULL #5	2.98	3.01		
TOTAL	14.9	14.8		
AVG.	2.99			

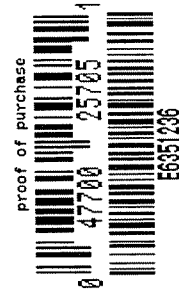
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	3.84		4.25
PULL #2	4.07	3.87		4.21
PULL #3	4.04	4.02		4.20
PULL #4	4.01	3.92		4.26
PULL #5	4.05	4.06		4.24
TOTAL	20.22	19.7		21.1
AVG.	4.04	3.94		4.23

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Institution - Book enclosed to assure safe use of this item.

Remington®

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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee

SERIAL NO.
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46 ORDER NO.
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