

UPC



E6351239

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351239
6 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0373333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.08
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0882824

THE AMR FOR THIS RIFLE IS: .9807

CENTROIDAL DISTANCES

0	TO	1	.300588
1	TO	2	.50595
1	TO	3	.21272

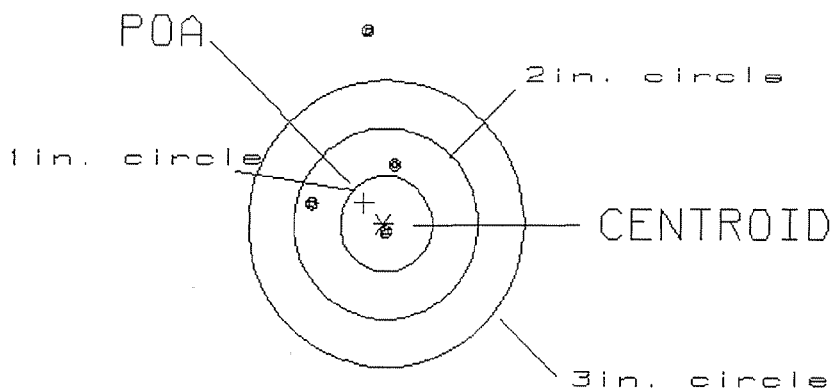
2 + 3 <----POA
1

PATTERN #: 1
 POA TO CENTROID: .300
 MIN RADIUS : .129
 MEAN RADIUS : 1.324
 MAX RADIUS : 2.954
 CENTROID X : .208
 CENTROID Y : -.217

6 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351239

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.86
 VS= 4.77
 GS= 4.93

1
 3
 3

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .255

MIN RADIUS : .398

MEAN RADIUS : 1.256

MAX RADIUS : 2.779

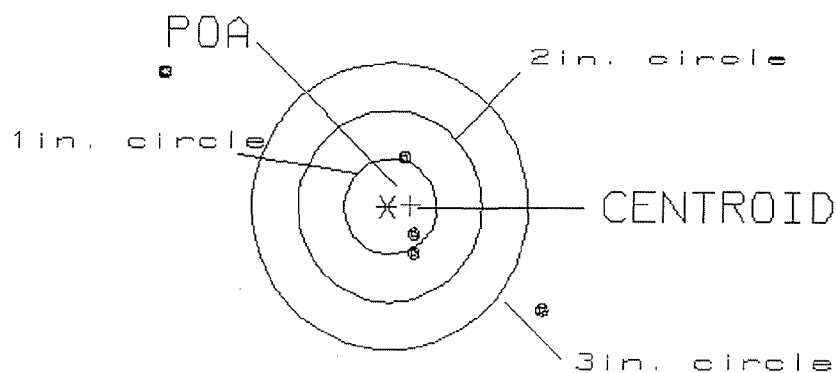
CENTROID X : -.255

CENTROID Y : -.013

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351239

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.08

1

VS= 2.48

3

GS= 4.78

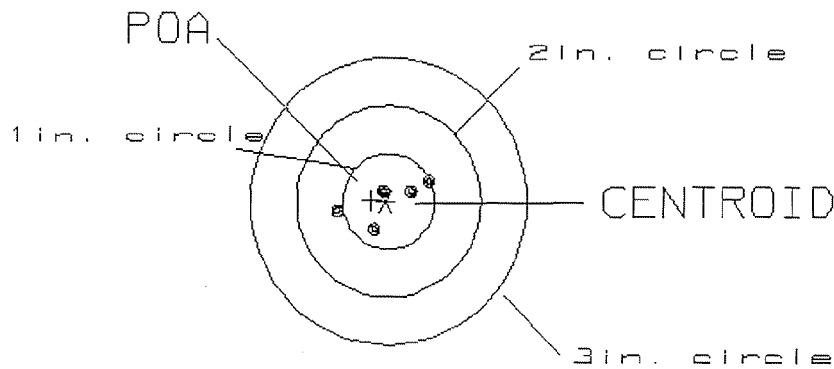
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PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .160
 MIN RADIUS : .092
 MEAN RADIUS : .362
 MAX RADIUS : .578
 CENTROID X : .159
 CENTROID Y : -.010

6 Oct 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6351239

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.04

3

VS= .52

5

GS= 1.09

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6351239

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	10-3-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-3-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	10-3-97	CR
	J) ASSEMBLE STOCK		9-30-97	CR
	K) ASSEMBLE SWIVEL STUDS		10-14-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-30-97	CR
	M) IRON SIGHT ALIGNMENT		9-30-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-30-97	CR
640	GALLERY TEST AND TARGET	<u>679</u> <u>R 71</u>	10/5/97	BWT
	A) MALFUNCTIONS		10/5/97	BWT
	B) PIERCED PRIMERS		10/5/97	BWT
645	INSPECT FOR LIVE AMMO		10/5/97	LT
655	FINAL INSPECTION A) HEADSPACE		10-14-97	RP
	B) TRIGGER PULL	<u>2.37</u> <u>2.47</u> <u>2.51</u> <u>2.54</u> <u>2.52</u>	10-13-97	CR
	C) FUNCTION		10-14-97	RP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. EC351239

DATE 9-27-97

TESTER DEP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.37	2.58	2.89	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.39	2.51	2.86	
PULL #3	2.50	2.40	2.45	
PULL #4	2.42	2.34	2.80	
PULL #5	2.37	2.15	2.28	
TOTAL	12.05	11.98	13.28	
AVG.	2.41	2.39	2.75	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.25	2.97	
PULL #2	3.20	2.87	
PULL #3	3.03	2.94	
PULL #4	3.09	2.90	
PULL #5	2.98	3.06	
TOTAL	15.55	14.74	
AVG.	3.11	2.94	

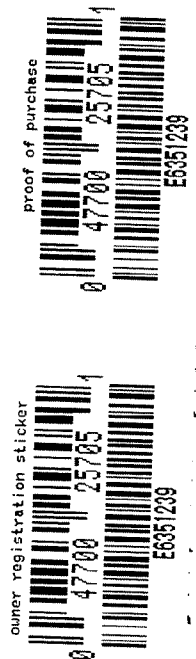
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	4.19		4.54
PULL #2	4.06	4.09		4.53
PULL #3	3.99	4.06		4.43
PULL #4	4.01	3.97		4.60
PULL #5	4.18	3.71		4.56
TOTAL	20.25	20.0		22.6
AVG.	4.05	4.00		4.53

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
item.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. PAT. & TM. OFF. Patent Registered Mark Deposited

SERIAL NO.
E6351239

48 ORDER NO.
25705

10RR

5705 E6351239

ORDER 25705

MODEL 700™ M24

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SERIAL NO.



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