

UPC



E6351240

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351240

8 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.170667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.04

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .175292

THE AMR FOR THIS RIFLE IS: .987

CENTROIDAL DISTANCES

0 TO 1	.134004
1 TO 2	.108074
1 TO 3	.114355

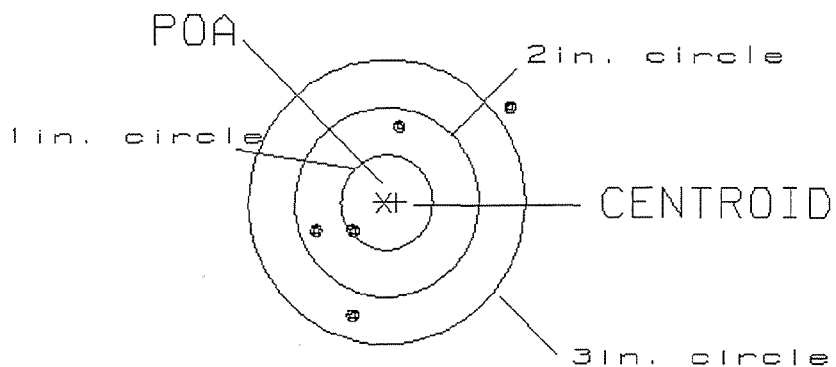
3₂⁺ <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .134
 MIN RADIUS : .438
 MEAN RADIUS : .990
 MAX RADIUS : 1.649
 CENTROID X : -.134
 CENTROID Y : -.001

8 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351240

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.07

1

VS= 2.20

3

GS= 2.75

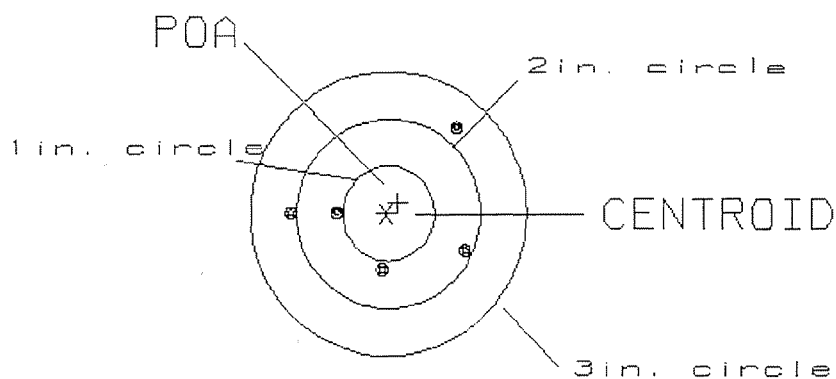
4

PATTERN #: 2
 POA TO CENTROID: .170
 MIN RADIUS : .549
 MEAN RADIUS : .866
 MAX RADIUS : 1.187
 CENTROID X : -.130
 CENTROID Y : -.109

8 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351240

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.91

0

VS= 1.51

3

GS= 1.99

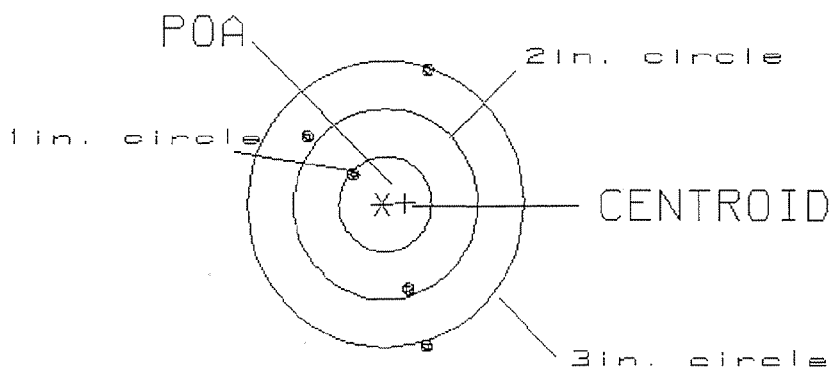
5

PATTERN #: 3
 POA TO CENTROID: .248
 MIN RADIUS : .473
 MEAN RADIUS : 1.105
 MAX RADIUS : 1.533
 CENTROID X : -.248
 CENTROID Y : -.010

8 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351240

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.27
 VS= 2.89
 GS= 2.89

1
 2
 4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351240

28 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.242333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .05

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .247438

THE AMR FOR THIS RIFLE IS: 1.34

CENTROIDAL DISTANCES

Ø TO	1	.407451
1 TO	2	.545202
1 TO	3	.368741

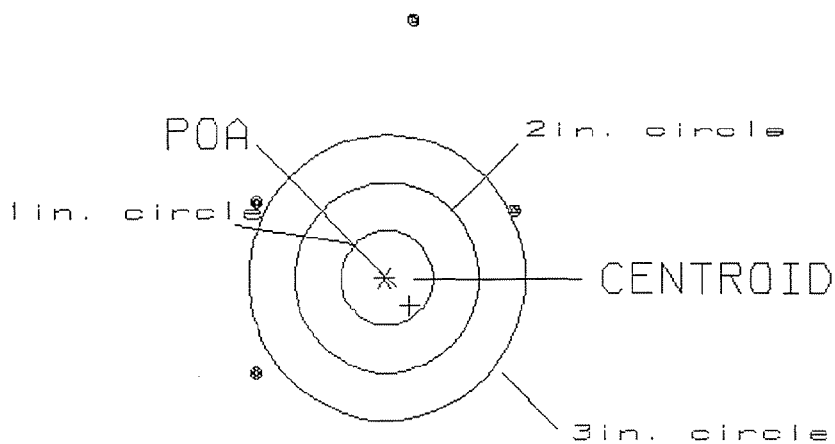
1
3 + 2 <----POA

PATTERN #: 1
 POA TO CENTROID: .408
 MIN RADIUS : 1.569
 MEAN RADIUS : 2.186
 MAX RADIUS : 3.338
 CENTROID X : -.280
 CENTROID Y : .296

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351240

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.85

0

VS= 5.61

0

GS= 5.87

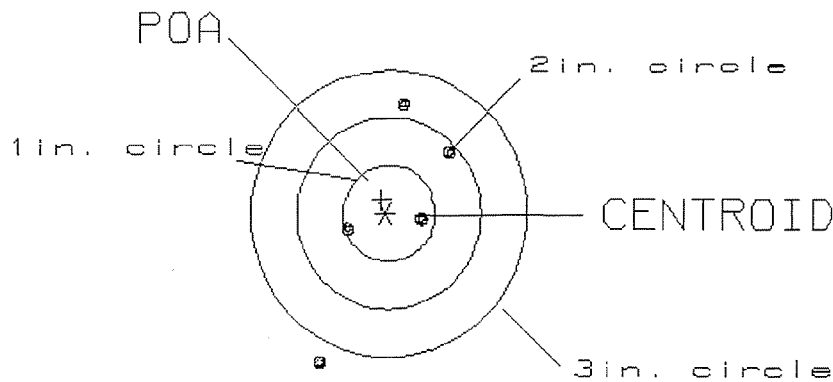
0

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .149
 MIN RADIUS : .386
 MEAN RADIUS : .913
 MAX RADIUS : 1.709
 CENTROID X : .046
 CENTROID Y : -.141

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351248

CENTERFIRE PATTERN # 2



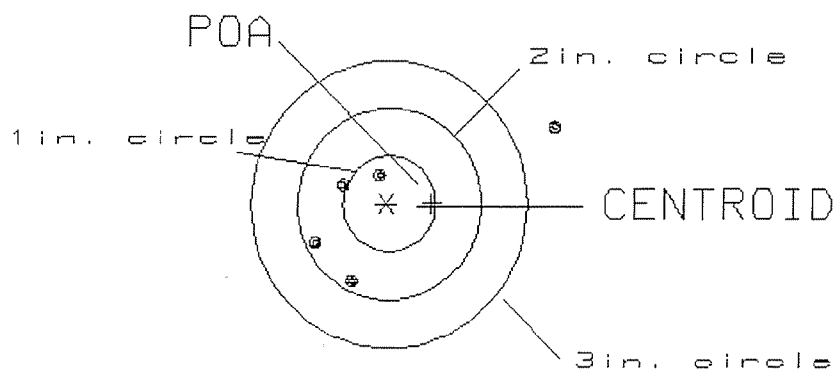
# OF SHOTS= 5	# IN CIRCLE
HS= 1.35	2
VS= 2.72	3
GS= 2.86	4

PATTERN #: 3
 POA TO CENTROID: .493
 MIN RADIUS : .302
 MEAN RADIUS : .922
 MAX RADIUS : 1.953
 CENTROID X : -.493
 CENTROID Y : -.005

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG351240

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.58

1

VS= 1.60

4

GS= 2.84

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351240

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>6</u>	10-23-97	CLC
CONT.	G) SAFETY OFF FORCE	<u>8</u> <u>2</u> <u>2</u>	10-23-97	CLC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	10-23-97	CLC
	J) ASSEMBLE STOCK		10-16-97	CR
	K) ASSEMBLE SWIVEL STUDS		11-11-97	CLC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-16-97	CR
	M) IRON SIGHT ALIGNMENT		10-16-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-16-97	CR
640	GALLERY TEST AND TARGET	L 57 R 93	10/27/97 PB	
	A) MALFUNCTIONS		10/27/97 PB 11-8-97 TM	
	B) PIERCED PRIMERS		10/27/97 PB 11-8-97 TM	
645	INSPECT FOR LIVE AMMO		10/27/97 11-8-97	KT TM DB
655	FINAL INSPECTION A) HEADSPACE		11-11-97	CK
	B) TRIGGER PULL	<u>2.54</u> <u>2.61</u> <u>2.58</u> <u>2.54</u> <u>2.60</u>	11/10/97	RP
	C) FUNCTION		11-11-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6351240

DATE 10-16-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.36	2.30	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.35	2.41	
PULL #3	2.45	2.48	2.39	
PULL #4	2.31	2.39	2.47	
PULL #5	2.34	2.33	2.38	
TOTAL	11.78	11.85	12.17	
AVG.	2.35	2.37	2.43	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	2.98	
PULL #2	3.01	2.99	
PULL #3	3.00	3.09	
PULL #4	2.97	3.02	
PULL #5	2.99	3.01	
TOTAL	15.11	15.09	
AVG.	3.02	3.01	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	4.13		4.00
PULL #2	4.13	4.17		4.15
PULL #3	4.20	4.06		3.90
PULL #4	4.17	4.09		3.92
PULL #5	4.08	4.12		4.03
TOTAL	20.54	20.57		20.00
AVG.	4.10	4.11		4.00

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Do Not Use

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

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46
ORDER NO.
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MODEL 700™ M24

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SERIAL NO.



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