

UPC



E6351243

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351243
12 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .110333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.138667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .177206

THE AMR FOR THIS RIFLE IS: 1.203

CENTROIDAL DISTANCES

0 TO 1	.756022
1 TO 2	.820181
1 TO 3	1.05546

3 + 2 <----POA

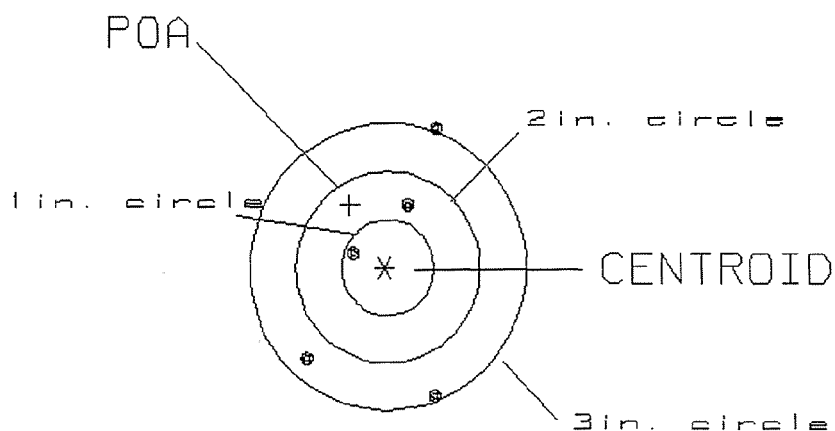
1

PATTERN #: 010
 POA TO CENTROID: .756
 MIN RADIUS : .391
 MEAN RADIUS : 1.092
 MAX RADIUS : 1.563
 CENTROID X : .381
 CENTROID Y : -.653

12 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351243

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.46
 VS= 2.81
 GS= 2.85

1
 2
 4

PATTERN #: 020

POA TO CENTROID: .376

MIN RADIUS : .832

MEAN RADIUS : 1.251

MAX RADIUS : 1.507

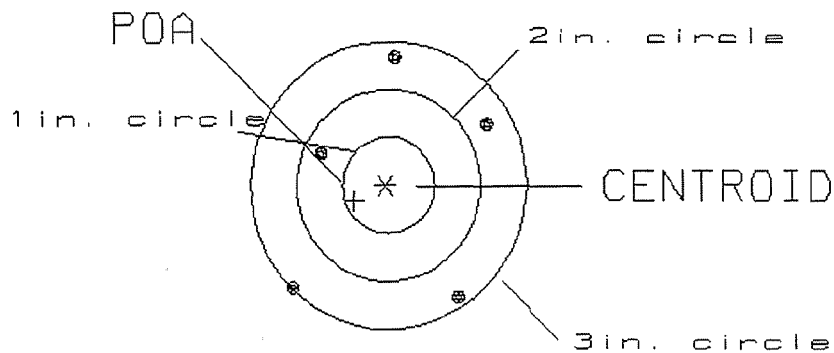
CENTROID X : .337

CENTROID Y : .166

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351243

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.08

0

VS= 2.49

1

GS= 2.70

4

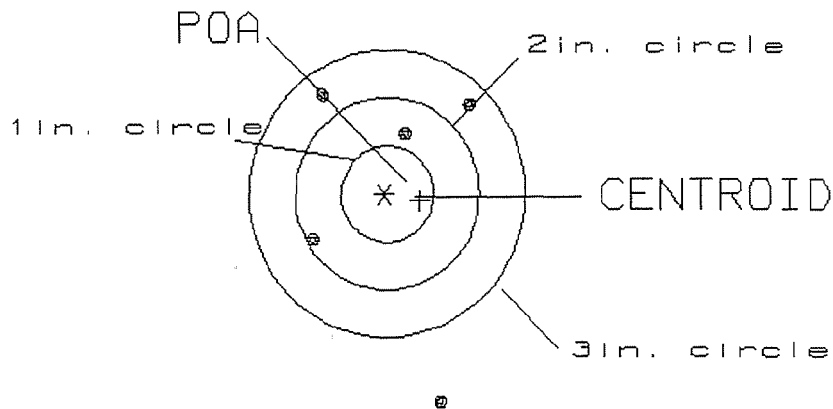
PATTERN #: 3

POA TO CENTROID: .394
 MIN RADIUS : .607
 MEAN RADIUS : 1.265
 MAX RADIUS : 2.204
 CENTROID X : -.387
 CENTROID Y : .071

12 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.70
 VS= 3.14
 GS= 3.42

0
 2
 4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351243
6 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0223333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0506667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0553705

THE AMR FOR THIS RIFLE IS: 1.312

CENTROIDAL DISTANCES

0 TO 1	.189834
1 TO 2	.241537
1 TO 3	.344398

2
+ 1 <----POA
3

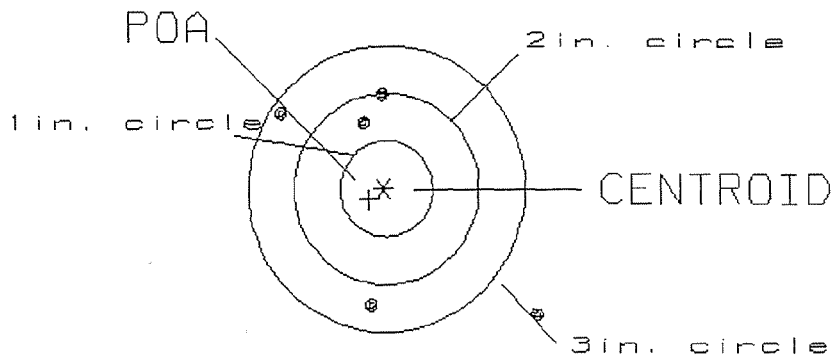
PATTERN #: 1

POA TO CENTROID: .189
 MIN RADIUS : .692
 MEAN RADIUS : 1.289
 MAX RADIUS : 2.074
 CENTROID X : .154
 CENTROID Y : .111

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351243

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.79

0

VS= 2.33

1

GS= 3.52

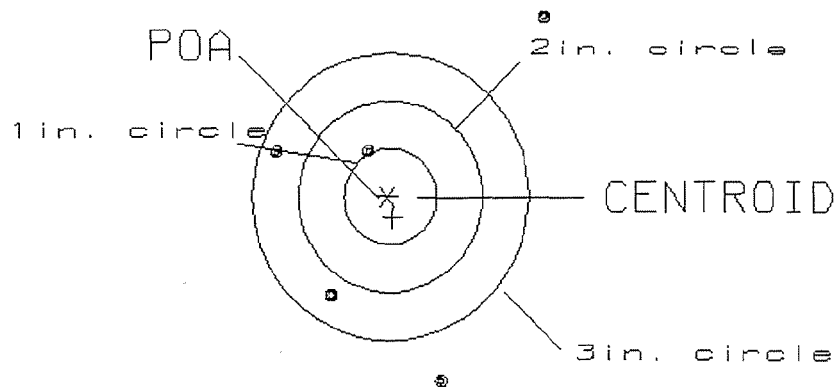
4

PATTERN #: 2
 POA TO CENTROID: .230
 MIN RADIUS : .573
 MEAN RADIUS : 1.506
 MAX RADIUS : 2.478
 CENTROID X : -.060
 CENTROID Y : .223

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351243

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.87

0

VS= 3.76

1

GS= 3.92

3

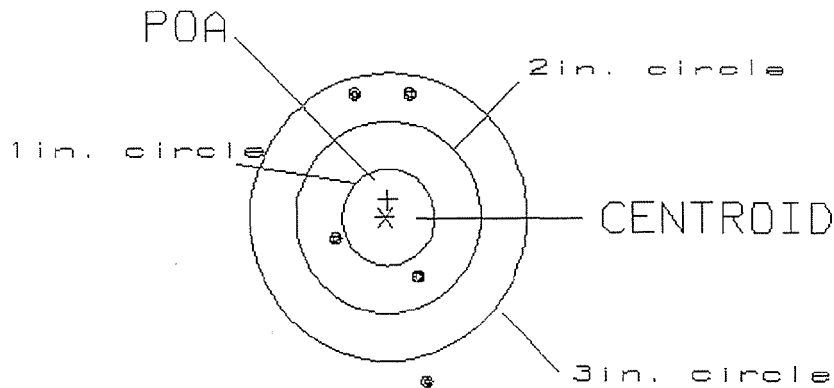
PATTERN #: 3

POA TO CENTROID: .184
 MIN RADIUS : .627
 MEAN RADIUS : 1.141
 MAX RADIUS : 1.729
 CENTROID X : -.027
 CENTROID Y : -.182

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351243

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .98

0

VS= 3.00

2

GS= 3.00

4

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351243DATE 8-5-97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.49	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.55	2.58	
PULL #3	2.54	2.54	2.61	
PULL #4	2.40	2.54	2.69	
PULL #5	2.48	2.52	2.73	
TOTAL	12.53	12.64	13.21	
AVG.	2.506	2.528	2.642	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.24	3.12	
PULL #2	3.05	3.29	
PULL #3	3.36	2.93	
PULL #4	3.37	3.27	
PULL #5	3.11	3.13	
TOTAL	16.13	15.74	
AVG.	3.226	3.148	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	3.90		4.29
PULL #2	3.98	4.14		4.33
PULL #3	4.01	4.10		4.13
PULL #4	4.07	4.21		4.19
PULL #5	4.17	4.30		4.21
TOTAL	20.30	20.65		21.05
AVG.	4.060	4.130		4.210

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

EG351243

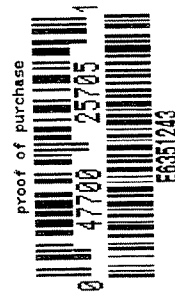
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	8-12-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-12-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	8-12-97	CK
	J) ASSEMBLE STOCK		8-7-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-97	CR
	M) IRON SIGHT ALIGNMENT		8-7-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-7-97	CR
640	GALLERY TEST AND TARGET	WIN: L <u>63</u> R <u>87</u>	9-4-97 9/6/97	9-12-97 TM/TRD
	A) MALFUNCTIONS		9/6/97	9-12-97 TM/TRD
	B) PIERCED PRIMERS		9/6/97	9-12-97 RW/TRD
645	INSPECT FOR LIVE AMMO		9/6/97	9-12-97 TM/BC
655	FINAL INSPECTION A) HEADSPACE		9-12-97	RW
	B) TRIGGER PULL	<u>2.53</u> <u>2.54</u> <u>2.58</u> <u>2.55</u> <u>2.56</u>	9-12-97	CK
	C) FUNCTION			
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

SERIAL NO.
E6351243

46 ORDER NO.
25705

18DR

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