

UPC



E6351247

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351247
9 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0123333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.158
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .158481

THE AMR FOR THIS RIFLE IS: 1.291

CENTROIDAL DISTANCES

Ø TO	1	.442875
1 TO	2	.66851
1 TO	3	.268888

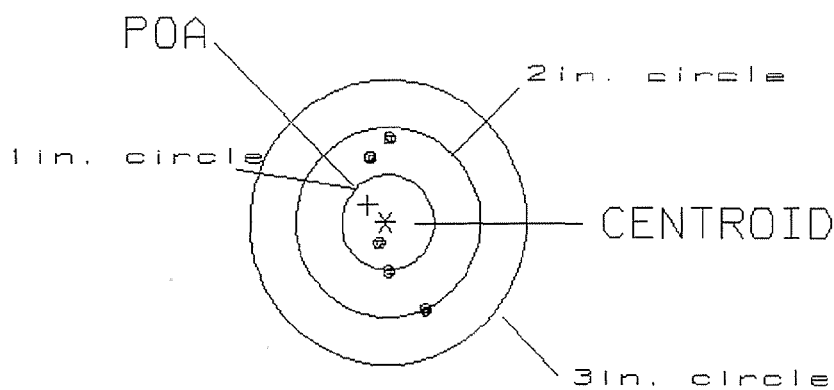
2 + <----POA
3
1

PATTERN #: 2
 POA TO CENTROID: .266
 MIN RADIUS : .206
 MEAN RADIUS : .682
 MAX RADIUS : 1.043
 CENTROID X : .192
 CENTROID Y : -.183

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351247

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .64

2

VS= 1.87

4

GS= 1.92

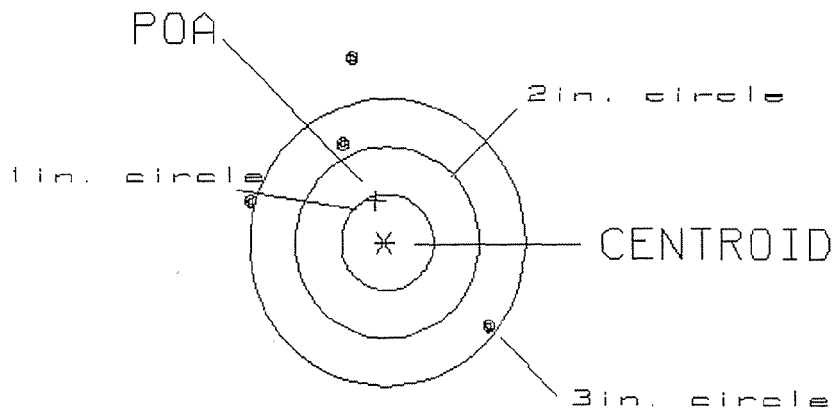
5

PATTERN #: 1
 POA TO CENTROID: .443
 MIN RADIUS : 1.148
 MEAN RADIUS : 1.794
 MAX RADIUS : 2.922
 CENTROID X : .093
 CENTROID Y : -.433

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351247.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.64

0

VS= 4.63

0

GS= 4.89

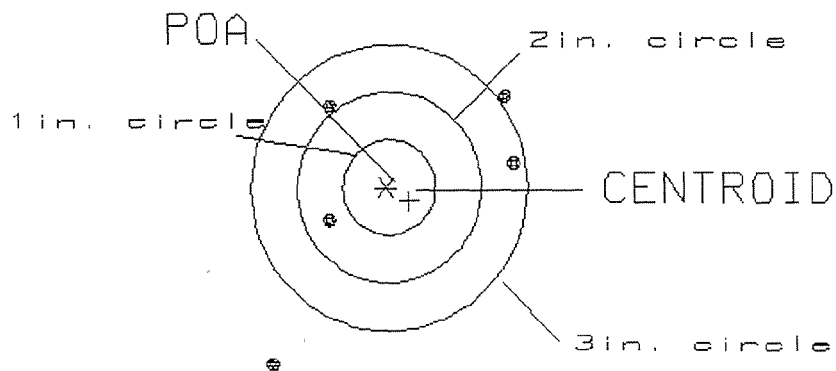
2

PATTERN #: 3
 POA TO CENTROID: .286
 MIN RADIUS : .746
 MEAN RADIUS : 1.397
 MAX RADIUS : 2.209
 CENTROID X : -.248
 CENTROID Y : .142

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.57

0

VS= 2.81

1

GS= 3.73

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351247DATE 8-14-97TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.40	2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.49	2.60	
PULL #3	2.46	2.51	2.64	
PULL #4	2.42	2.47	2.77	
PULL #5	2.42	2.42	2.68	
TOTAL	12.17	12.29	13.33	
AVG.	2.434	2.458	2.666	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.10	3.18	
PULL #2	3.11	3.26	
PULL #3	3.21	3.18	
PULL #4	3.12	3.30	
PULL #5	3.21	3.27	
TOTAL	15.75	16.19	
AVG.	3.150	3.238	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	4.05		4.10
PULL #2	4.07	4.08		3.95
PULL #3	4.15	4.15		4.20
PULL #4	4.13	4.05		4.09
PULL #5	4.19	4.03		4.14
TOTAL	20.48	20.36		20.48
AVG.	4.096	4.072		4.096

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351247

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

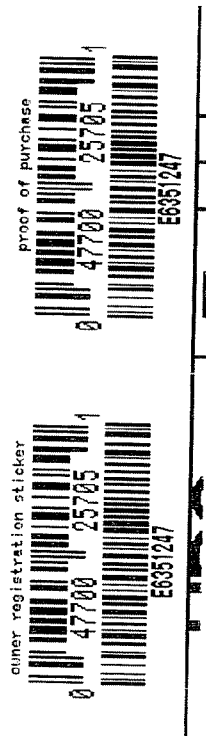
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	9-3-97	CK
	J) ASSEMBLE STOCK		8-22-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-22-97	CR
	M) IRON SIGHT ALIGNMENT		8-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-22-97	CR
640	GALLERY TEST AND TARGET	R 85 - L 62	9-9-97	KT
	A) MALFUNCTIONS		9-9-97	KT
	B) PIERCED PRIMERS		9-9-97	KT
645	INSPECT FOR LIVE AMMO		9-9-97	Ref
655	FINAL INSPECTION A) HEADSPACE		9-16-97	KW
	B) TRIGGER PULL	<u>2.39</u> <u>2.30</u> <u>2.29</u> <u>2.24</u> <u>2.20</u>	9/16/97	TMT
	C) FUNCTION			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Remington®	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*	
Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée.	
VERY IMPORTANT! Instruction Book enclosed to assure safe use of this rifle.	SERIAL NO. E6351247
46	ORDER NO. 25705
23DR	



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SERIAL NO.

