

UPC



E6351249

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351249

22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.355667$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.247$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.433022$

THE AMR FOR THIS RIFLE IS: 1.196

CENTROIDAL DISTANCES

Ø TO	1	.373001
1 TO	2	.466189
1 TO	3	.626163

3

1

+

2

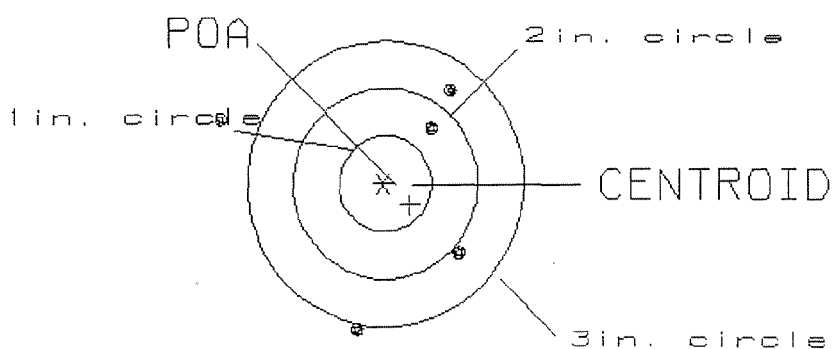
<----POA

PATTERN #: 1
POA TO CENTROID: .373
MIN RADIUS : .768
MEAN RADIUS : 1.313
MAX RADIUS : 1.920
CENTROID X : -.299
CENTROID Y : .223

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351249

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.61

0

VS= 2.54

1

GS= 2.95

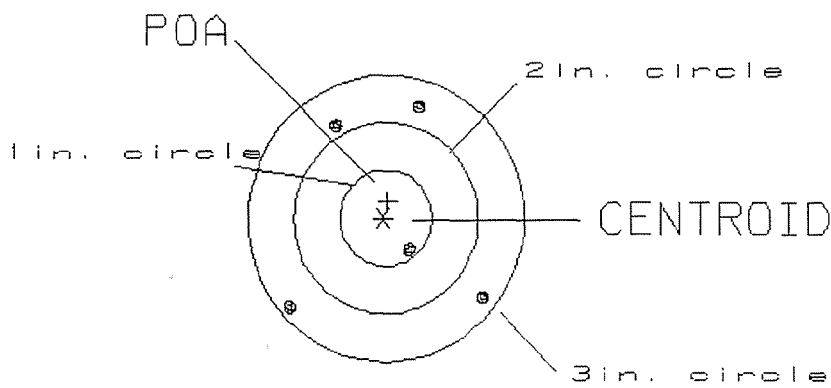
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .181
 MIN RADIUS : .408
 MEAN RADIUS : 1.092
 MAX RADIUS : 1.407
 CENTROID X : -.053
 CENTROID Y : -.173

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351249

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.05

1

VS= 2.10

1

GS= 2.54

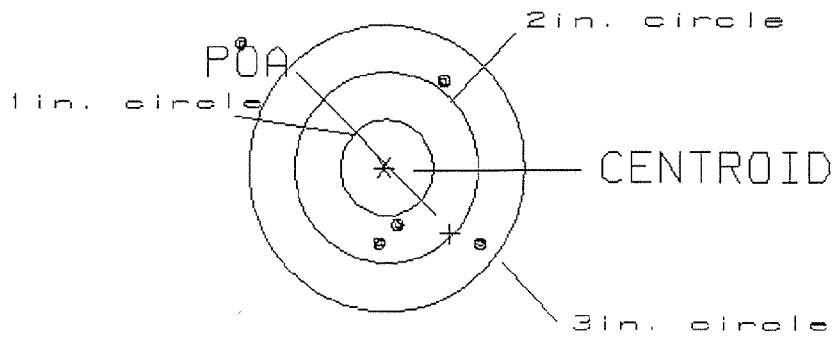
5

PATTERN #: 3
 POA TO CENTROID: .994
 MIN RADIUS : .600
 MEAN RADIUS : 1.184
 MAX RADIUS : 2.103
 CENTROID X : -.715
 CENTROID Y : .691

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351249

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.66

0

VS= 2.16

2

GS= 3.39

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6351249DATE 9-3-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.35	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.41	2.42	
PULL #3	2.55	2.38	2.41	
PULL #4	2.38	2.42	2.40	
PULL #5	2.56	2.36	2.52	
TOTAL	12.57	11.92	12.28	
AVG.	2.514	2.384	2.456	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.09	2.99	
PULL #2	3.08	2.93	
PULL #3	3.00	3.04	
PULL #4	3.08	3.00	
PULL #5	2.93	2.98	
TOTAL	15.18	14.94	
AVG.	3.036	2.988	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	3.98		4.02
PULL #2	4.20	4.04		4.04
PULL #3	4.22	4.21		3.98
PULL #4	4.24	4.02		4.07
PULL #5	4.21	4.00		4.02
TOTAL	21.11	20.25		20.13
AVG.	4.222	4.05		4.026

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351249

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

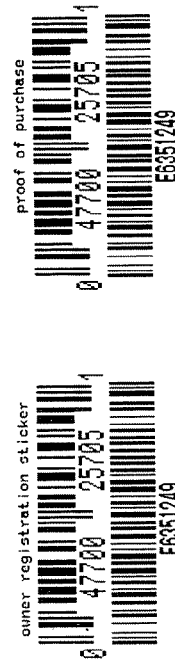
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-5-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-5-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.028</u> <u>.023</u> <u>.022</u>	9-5-97	CK
	J) ASSEMBLE STOCK		9-3-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-22-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-3-97	CK
	M) IRON SIGHT ALIGNMENT		9-3-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-3-97	CK
640	GALLERY TEST AND TARGET	Left 76 Right 74	9/20/97	TM
	A) MALFUNCTIONS		9-20-97	DK
	B) PIERCED PRIMERS		9-20-97	DK
645	INSPECT FOR LIVE AMMO		9-20-97	DK
655	FINAL INSPECTION A) HEADSPACE		8-22-97	CK
	B) TRIGGER PULL	<u>2.53</u> <u>2.58</u> <u>2.42</u> <u>2.58</u> <u>2.51</u>	8-22-97	CK
	C) FUNCTION		8-22-97	CK

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

SERIAL NO



E6351249

ORDER 25705
MODEL 700™ M24
UPC



Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

RCS, U.S. Pat. & Tr. Off. Patent Registered. Marauder. Bepodoc.

SERIAL NO
E6351249

48 ORDER NO
25705

25DR

5705 E6351249